

WORKSHOP MANUAL

TC 108 SD

TC 118 SD

RELEASE **1.0** MODEL YEAR **2017**

The Manufacture reserves the right to make any improvements to the product of a technical or commercial nature that may be necessary. There maybe, therefore, differences between the various series of machines and that described here, though the basic features and various repair methods will remain the same.

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MAP OF INTERVENTIONS

IMPORTANT NOTICE - The information contained herein is intended for Service Operations and professionals only, able to competently perform the operations described herein, using the appropriate equipment in order to safeguard se-curity and performance of the machine. The manufacturer is not liable for damages or injuries arising from operations performed by individuals or inadequate facilities.



i.0 INDEX

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1. Rules and procedures for Service Centres

This chapter covers all the main aspects of the relationship between the manufacturer and the service centres.

A close collaboration between the manufacturer and the service centres is conclusive for solving problems in the most effective way as well as maintaining an image of efficiency and reliability. Compliance with these brief and simple guidelines will facilitate this task and prevent general misunderstandings and time-wasting for both the manufacturer and the service centre.

2. General and safety regulations

In questo capitolo vengono trattati gli aspetti generali riguardo l'esecuzione di lavori e le principali regole per garantire una buona riuscita dell'intervento, nel rispetto dell'ambiente e della sicurezza dell'operatore e dell'utilizzatore della macchina.

3. Maintenance

This chapter deals with the criteria for routine maintenance.

4. Adjustments and tuning

This chapter deals with the adjustments to be made to remedy the more frequent performance failures and are usually resolved by quick checks and tunings.

5. Removal of external parts and main assemblies

For doing more difficult jobs, greater accessibility may be required. This can be done by taking the unit concerned off and working at the bench, or by removing the cover or other external parts. Whether or not this will be useful is at the discretion of the mechanic's experience.

6. Repairs

This chapter deals with all the more complex work connected with the replacement or repair of malfunctioning or worn parts. The descriptions must follow a logical sequence and can include operations not specifically connected to a particular type of repair.

In this case, careful reading of the entire procedure can help you omit all those operations not connected with the case in hand without, however, overlooking anything that may be necessary.

7. Electrical system

This chapter deals with the problems and checks connected with the electrical system. All work can be done using a tester without having to use special equipment. The electrical diagrams can be useful to you for understanding how the system functions and to facilitate the pinpointing of any problems.

8. Technical specifications

This chapter summarises all the main information regarding the machine.

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GENERAL INDEX

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2. General and safety regulations

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6. Repairs

- 6.1 0 Replacement of tyres and wheels
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7. Electrical system

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7.2 0 Summary table for the cutting in of the safety devices
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7.6 0 Starter relay operation check
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7.9 0 Care and maintenance of the sealed battery
7.10 0 Fitting safety microswitches
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8. Technical specifications

- 8.1 0 Tightening torques and adjustments summary
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ii.0 INTRODUCTION

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This manual has been compiled to help Service Centres with the maintenance, dismantling and repair of the following versions of the **TC 108/118 SD** machine:

Each page of this manual states the following information:

A) Machine or machine series to which the page applies.

B) Page number, specifically:

- the first two figures separated by a point indicate the section and the chapter;
- the third figure indicates the modification index.

C) Temporary validity of the page, with reference to the year of manufacture.

D) Page number and total number of pages dedicated to the subject.

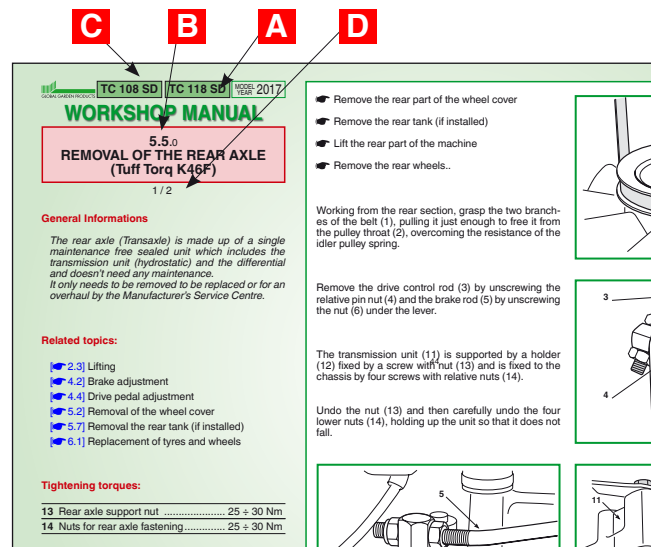
NOTE

Whenever a reference is made to a position on the machine “front”, “back”, “right” or “left” side, this is determined by facing the direction of forward travel.

The manual has left out the simplest and quickest operations that can be handled by a good mechanic, while concentrating more on specific aspects and the best servicing procedures.


You are asked to read through this manual to acquire a basic understanding of the machine, which is necessary for working rationally without making errors or wasting time.


All problems related to use are fully covered in the User manual.





The thumbnail shows a page from the workshop manual. At the top, it says 'TC 108 SD | TC 118 SD | YEAR 2017'. The title is '5.5.0 REMOVAL OF THE REAR AXLE (Tuff Torq K46F)' with '1 / 2' below it. There are four callout boxes: 'C' points to the title, 'B' points to the page number '5.5.0', 'A' points to the machine model 'TC 108 SD | TC 118 SD', and 'D' points to the year 'YEAR 2017'. The page content includes 'General Informations', 'Related topics' (with a list of tasks like '2.3] Lifting', '4.2] Brake adjustment', etc.), and 'Tightening torques' (with a table for '13 Rear axle support nut' and '14 Nuts for rear axle fastening'). There are also technical diagrams of the rear axle assembly.

The manual refers to the following symbols:

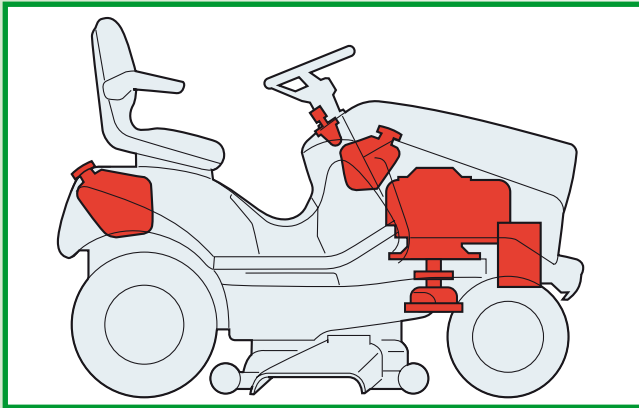
 **Warns of operations that should be carried out with utmost care to avoid impairing the functionality and safety of the machine.**

 **Warns of operations that should be carried out with utmost care to avoid injury to the operator.**

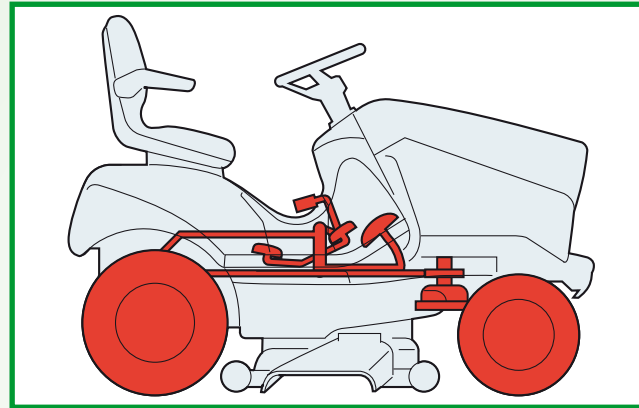
 **Reference to another procedure or part of the manual.**

 **This symbol highlights all those operations that require different working methods depending on the type of machine, subsequent modifications and the accessories fitted.**

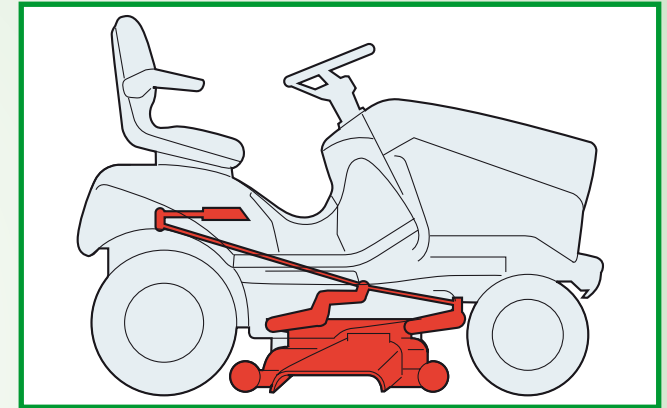
iii.0 MAP OF INTERVENTIONS



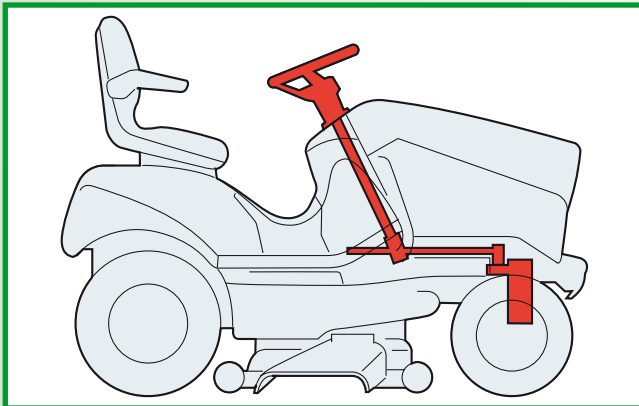
ENGINE - FUEL TANK



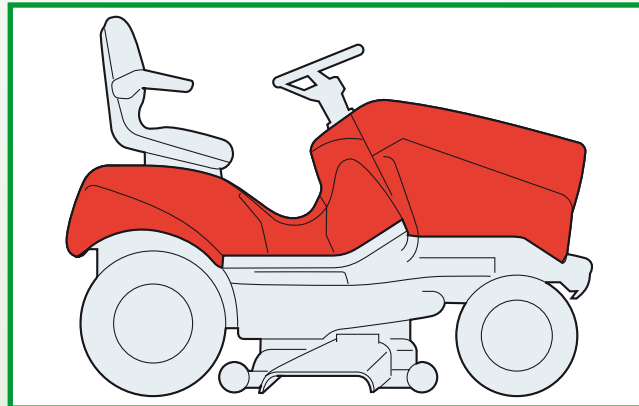
TRANSMISSION - BRAKE - WHEELS



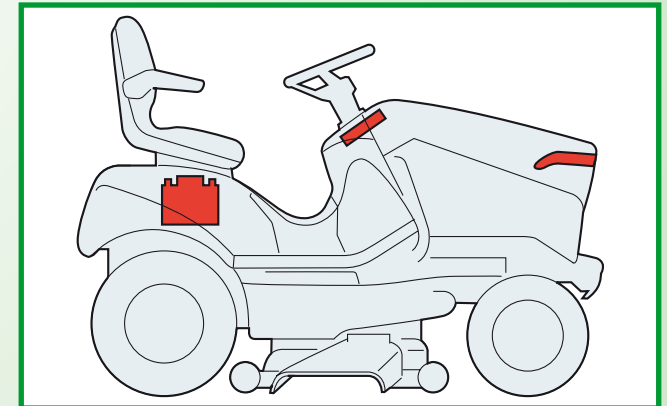
CUTTING DECK



STEERING



BODY



ELECTRICAL SYSTEM

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iv.0
ENGINE - FUEL TANK

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INDEX OF RELATED TOPICS:

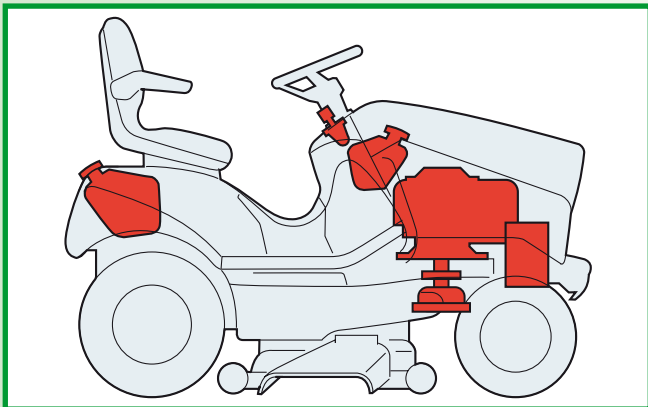
Adjustments and tuning

Removal of external parts and main assemblies

Removal of front hood	[👁 5.1]
Removal of the engine (➤ TC 108 SD)	[👁 5.4]
Removal of the engine (➤ TC 118 SD)	[👁 5.4a]
Removal the rear tank (if installed)	[👁 5.7]

Repairs

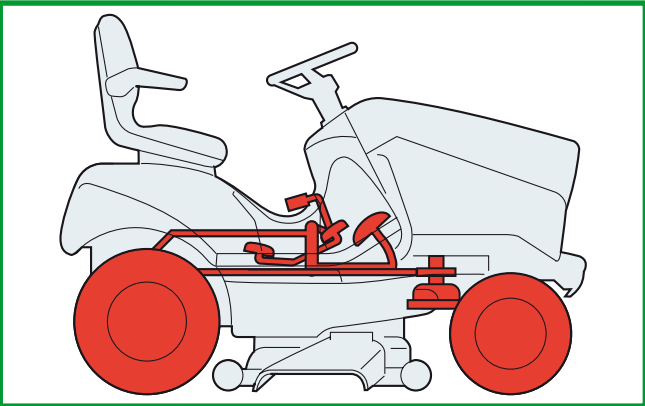
Replacement of the accelerator and adjustment of the carburettor ...	[👁 6.7]
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WORKSHOP MANUAL

iv.0
**TRANSMISSION - BRAKE
 WHEELS**

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MAP

INDEX OF RELATED TOPICS:

Adjustments and tuning

Brake adjustment	[👉 4.2]
Drive belt adjustment	[👉 4.3]
Drive pedal adjustment	[👉 4.4]

Removal of external parts and main assemblies

Removal of the rear axle	[👉 5.5]
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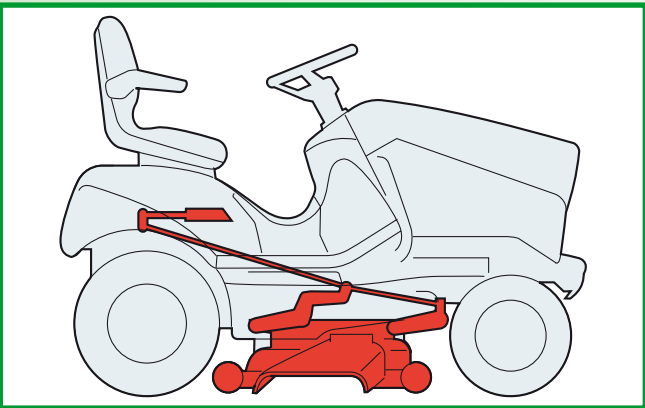
Repairs

Replacement of tyres and wheels	[👉 6.1]
Replacement of front wheel bearings	[👉 6.2]
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**iv.0
CUTTING DECK**

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MAP

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Adjustments and tuning

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Repairs

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- Replacement of the blades control belt (➤ **TC 108 SD**) [👉 6.5]
- Replacement of the blades control belt (➤ **TC 118 SD**) [👉 6.5a]
- Replacement of supports and shafts of the blades (➤ **TC 108 SD**) [👉 6.6]
- Replacement of supports and shafts of the blades (➤ **TC 118 SD**) [👉 6.6a]

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iv.0 STEERING

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INDEX OF RELATED TOPICS:

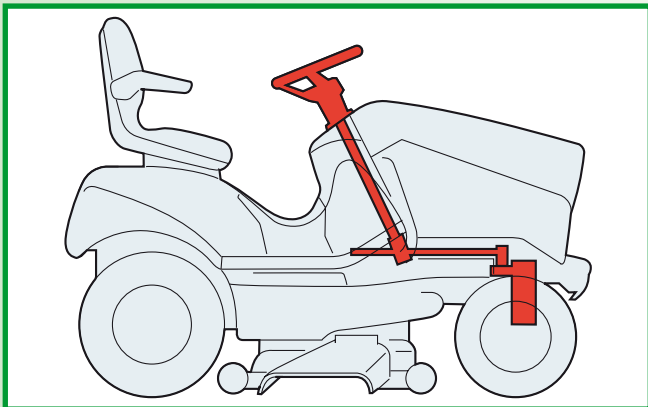
Adjustments and tuning

- Steering allowance adjustment [👉 4.6]
- Steering geometry adjustment [👉 4.7]

Removal of external parts and main assemblies

Repairs

- Dismantling of the steering components [👉 6.3]



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iv.0 BODY

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INDEX OF RELATED TOPICS:

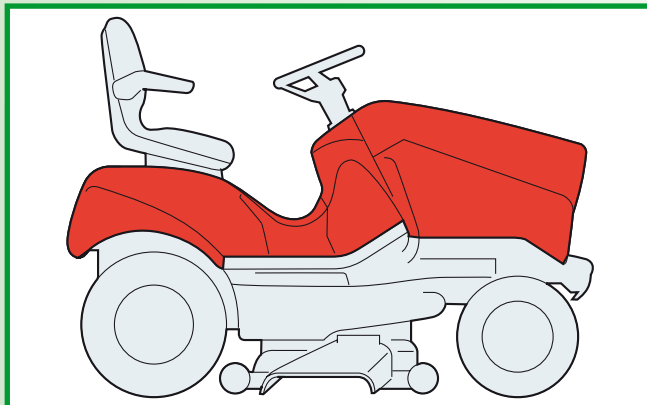
Adjustments and tuning

Removal of external parts and main assemblies

- Removal of front hood [👉 5.1]
- Removal of the wheel cover [👉 5.2]
- Removal of the dashboard and front cover [👉 5.3]

Repairs

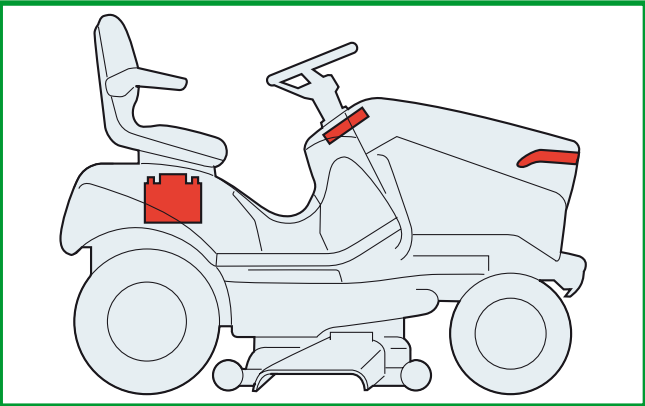
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**iv.0
ELECTRICAL SYSTEM**

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Info

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Terminal board supply check	[👁 7.4]
Carburettor solenoid valve operation check (where fitted)	[👁 7.5]
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Care and maintenance of the sealed battery	[👁 7.9]
Fitting safety microswitches	[👁 7.10]
Electrical diagrams	[👁 7.11]

WORKSHOP MANUAL

1.1.0 IDENTIFICATION AND PROCEDURES

1 / 2

General Informations

This chapter covers all the main aspects of the relationship between the Manufacturer and the Service Centres.

A close collaboration between the Manufacturer and the Service Centres is conclusive for solving problems in the most effective way as well as maintaining an image of efficiency and reliability.

Compliance with these brief and simple guidelines will facilitate this task and prevent general misunderstandings and time-wasting for both the manufacturer and the service centre.

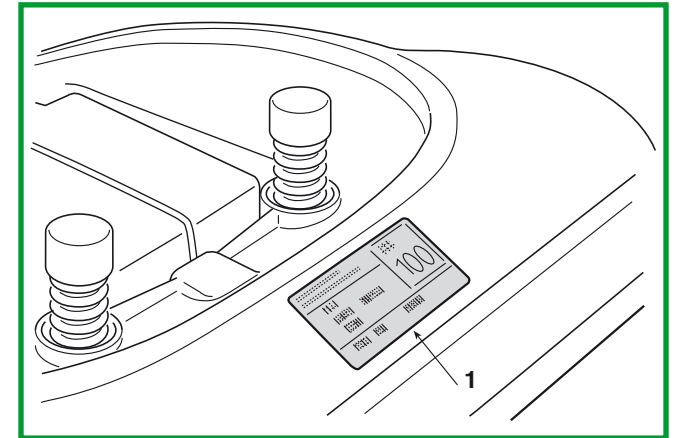
Related topics:

A) Identification

1) Machine

Each machine has a label attached (1) under the driver's seat which shows the technical specifications, the model and the serial number.

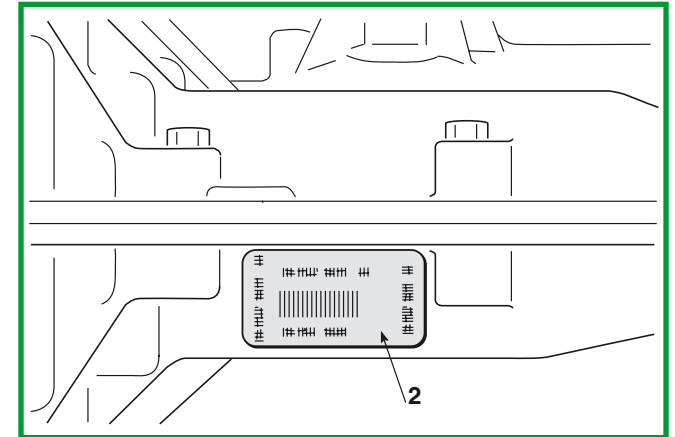
The model and serial number must be shown on each repair sheet when requests are made under guarantee, and are indispensable for spare part orders.



2) Transmission (Rear axle)

The transmission hydrostatic unit is made up of an engine block including the rear axle. This unit is made by another manufacturer to our precise technical specifications which differentiate it from similar items by this same Manufacturer.

The serial number on the label (2) clearly identifies the product and its specifications. This number must always be quoted when requesting spare parts or any information from the Manufacturer.



3) Engine

The engine is made to precise technical specifications which differentiate it from similar items by this same Manufacturer.

The serial number on the label clearly identifies the product and its specifications. This number must always be quoted when requesting spare parts or any information from the Manufacturer.

WORKSHOP MANUAL

1.1.0 IDENTIFICATION AND PROCEDURES

2 / 2

General Informations

This chapter covers all the main aspects of the relationship between the Manufacturer and the Service Centres.

A close collaboration between the Manufacturer and the Service Centres is conclusive for solving problems in the most effective way as well as maintaining an image of efficiency and reliability.

Compliance with these brief and simple guidelines will facilitate this task and prevent general misunderstandings and time-wasting for both the manufacturer and the service centre.

Related topics:

B) Guarantee validity

The guarantee is supplied under the terms and the limits of the contractual relations in being. As far as the engine and the transmission unit are concerned, the conditions given by their respective manufacturers apply.

C) Service repairs after guarantee period

The Service Centre has to make out a report containing the machine's serial number, a summary of the problem, the repairs carried out and any spare parts used for each repair done on the machine.

A copy of this report must be retained to be made available to the Manufacturer together with the parts in case of any subsequent disputes with Customers.

D) Fault notification

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The Manufacturer welcomes any notifications of faults that recur with particular frequency. It gives the opportunity for a careful inspection of the problem and the implementation of corrective action at production level.

Similarly, the Manufacturer will notify of any faults discovered on the machines produced, with recommendations for the most suitable procedures for their remedy.

E) Spare parts request

When requesting spare parts, the code number must be given, referring to the exploded charts for the year of manufacture, shown on the identification label

WORKSHOP MANUAL

2.1.0 SAFETY REGULATIONS

1 / 2

General Informations

This chapter covers the main aspects of a servicing procedure and the general rules for guaranteeing a successful service which respects the safety of the machine.

Related topics:

[👁️ 2.2] Tools

[👁️ 7.3] Safety microswitches operation check

A) Qualification of operators

All maintenance, disassembly and repairs must be carried out by expert mechanics who are familiar with all the accident prevention and safety regulations after reading through the procedures in this manual.

B) Safety measures

All the machines are manufactured in accordance with the strict European safety regulations in force.

To maintain these levels of safety in the longer term, the Service Centres should work to this end by making appropriate checks every time there is the chance to do so.

Particularly, every time there is work done on the machine the Service Centre should:

1) check:

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- that safety microswitches are working correctly;
- that the casings and protection covers have not been removed;
- that the labels with instructions or provisions have not been removed or have become illegible (these form an integral part of the safety system).

2) they should also:

- restore to proper working order any safety devices which have been manipulated or removed;
- reattach inefficient, damaged or missing casings and protection covers;
- replace illegible labels;
- not endorse any repair or modification on the machine or the engine which results in a change in performance or use that is incorrect or different from the purpose for which it was designed and approved;

- warn the Customer that the failure to comply with the above points results in the automatic annulment of the Guarantee and the Manufacturer declines all responsibility, as also shown in chapter 1 of the Instruction Booklet.

C) Precautions during servicing

The operations described in this manual do not entail particularly hazardous situations besides the normal hazard related to mechanical operations and that can be avoided by taking the necessary care and attention normally required for this type of work.

As well as following the usual accident prevention regulations that apply to most repair shops, we recommend you:

- taking out the ignition key before beginning any repair work.
- protect hands with suitable working gloves, especially when working near the cutting unit;
- check that you do not cause accidental petrol leaks or other losses;
- do not smoke when working on the tank or when handling petrol;
- do not inhale oil or petrol fumes;
- clean up all traces of spilt petrol immediately;
- test the engine in a well-ventilated environment or where there are adequate exhaust fume extraction systems;
- do not pollute the environment with oil, petrol or other waste and dispose of all waste in accordance with the laws in force;
- ensure that other persons cannot accidentally carry out actions that may physically endanger those working on the machine.

D) Necessary equipment

All the operations can be carried out with the tools normally used in a good garage. Some operations require special equipment and tools.

WORKSHOP MANUAL

2.1.0 SAFETY REGULATIONS

2 / 2

General Informations

This chapter covers the main aspects of a servicing procedure and the general rules for guaranteeing a successful service which respects the safety of the machine.

Related topics:

[👁️ 2.2] Tools

[👁️ 7.3] Safety microswitches operation check

E) Symbols and terms used for safety purposes

Some paragraphs in this manual are preceded by symbols which indicate the following:



Operations that should be carried out with utmost care to avoid impairing the functionality and safety of the lawnmower.



Operations that should be carried out with utmost care to avoid injury to operators.

WARNING stresses the risk of injury to oneself and others if instructions and regulations are not observed.

WORKSHOP MANUAL

2.2.0 TOOLS

1 / 1

General Informations

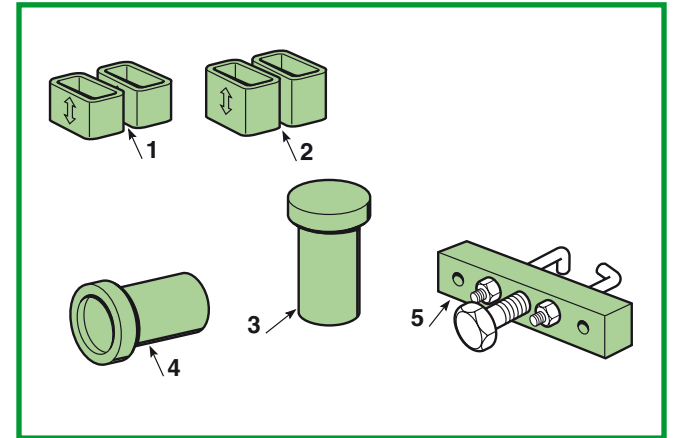
This chapter covers the main aspects of a servicing procedure and the general rules for guaranteeing a successful service which respects the safety of the machine.

Related topics:

All work can be carried out using the tools normally available from a good workshop. However, it is advisable to have a set of special tools (1 ÷ 5).

These tools (1 ÷ 5) are to be used whenever is given in the text.

1. Blocks H = 26 mm for adjusting the cutting deck
2. Blocks H = 32 mm for adjusting the cutting deck
3. Bush for assembly of blades bearings
4. Stopper for assembly of wheel bearings
5. Pulley extractor



WORKSHOP MANUAL

2.3.0 LIFTING

1 / 1

General Informations

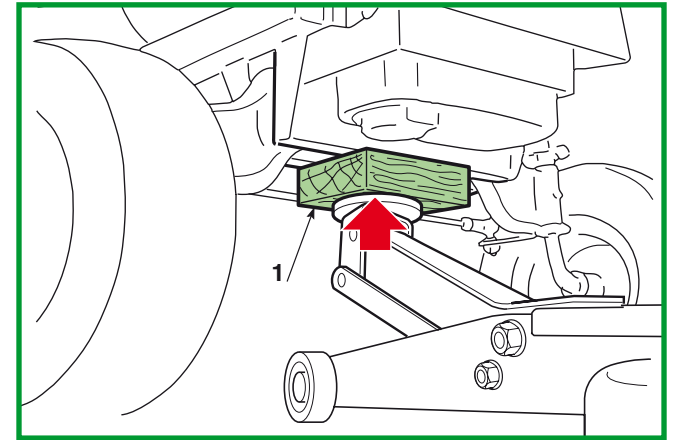
This chapter covers the main aspects of a servicing procedure and the general rules for guaranteeing a successful service which respects the safety of the machine.

Related topics:

! The machine must never be lifted using a hoist or other lifting equipment which uses cables.

A) Front

Once the parking brake has been engaged, the machine can be lifted using a jack which pushes on the underside of the frame, placing a wood block (1) between the base of the jack and the frame and checking to see that the free movement of the front spring equaliser has not been obstructed.



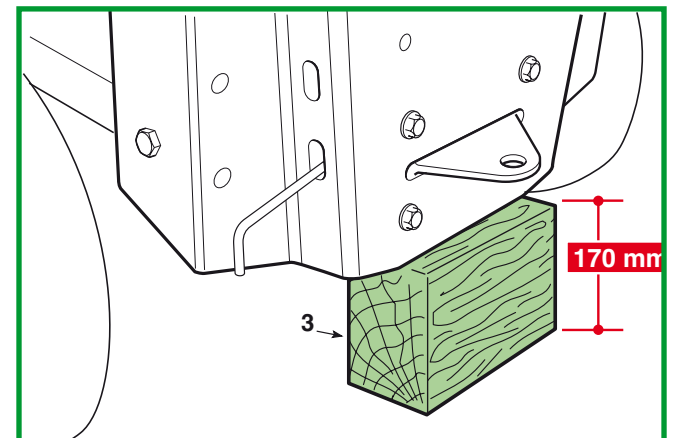
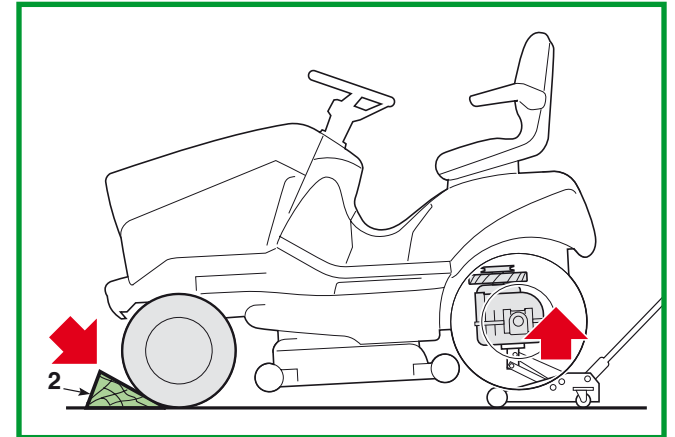
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B) Rear

Position two suitably sized wedges in front of the front wheels to prevent all uncontrolled movement of the machine.

Position a jack under the transmission unit and lift it enough to insert a 170 mm high block (3) under the lower section of the chassis.

Release the jack and make sure the machine is stable before starting any work.



WORKSHOP MANUAL

2.4.0 PRACTICAL HINTS

1 / 1

General Informations

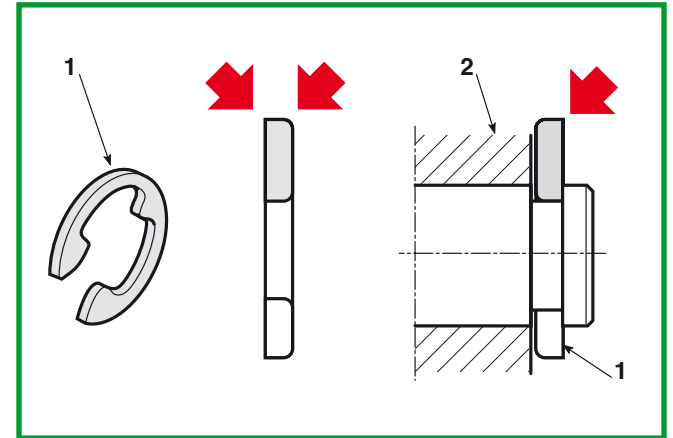
This chapter covers the main aspects of a servicing procedure and the general rules for guaranteeing a successful service which respects the safety of the machine.

Related topics:

A) Fitting snap rings

One side of the “Benzing” snap rings (1) has a rounded edge and the other a sharp edge.

For maximum grip the rounded part needs to be facing towards the element to be held (2), with the sharp edges on the outside.



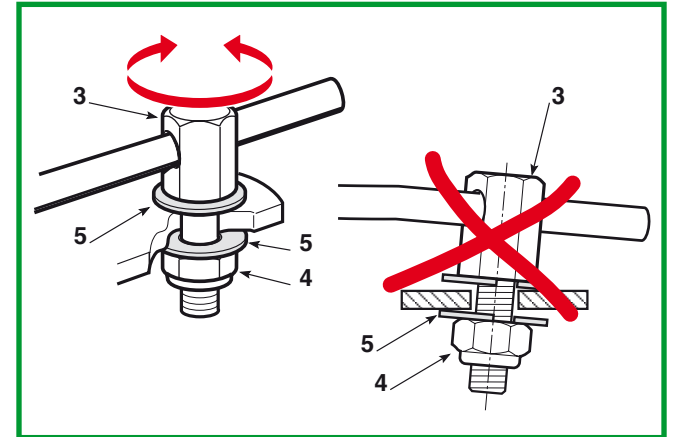
B) Joint pivot pins

There are a large number of pivot pins, usually connected to rods, that need to be able to move in various directions.

A typical situation has the pin (3) fixed by a self-locking nut (4) with two anti-friction washers (5) in between the pin (3) and the support element, and between this and the nut (4).

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Since these are joints, the nut must never be tightened completely but only so much that it can ensure the free rotational movement of the pin on its axis without, however, creating excessive free play which could result in the parts concerned becoming misaligned and failing to work correctly.

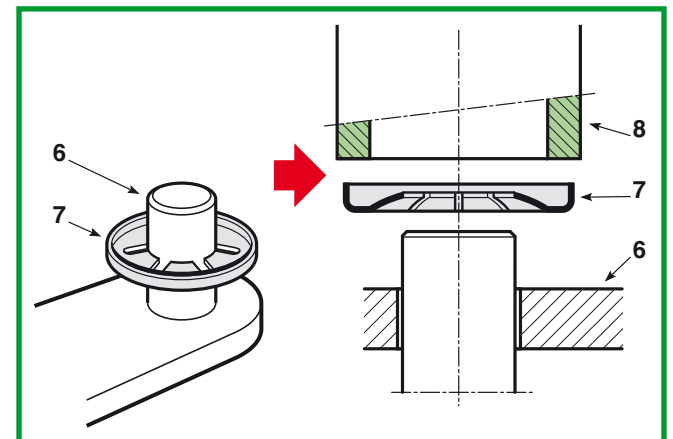


C) Crown fasteners

Some pin ends (6) are secured by crown fasteners (7). During dismantling, these fasteners are always damaged and lose their hold, so they should **never be reused**.

On assembly, make sure it is inserted in the right direction and push the fastener (7) onto the pin using a pipe or socket spanner (8) with the right diameter, so that it can be fitted without deforming the fastener “crown”.

A deformed fastener should always be replaced.



WORKSHOP MANUAL

3.1.0 CRITERIA FOR MAINTENANCE

1 / 1

General Informations

This chapter deals with the criteria for routine maintenance.

Related topics:

The Instruction Handbook has a number of operations to be carried out by the Customer for a minimum of basic maintenance, and other operations not always within his capacity.

For this reason the Service Centre should undertake to keep the machine in perfect working order in two ways:

- a) Tuning the machine whenever possible.
- b) Proposing a regular maintenance programme to the Customer to be carried out at prearranged intervals (for example, at the end of the summer or prior to a long period of inactivity).

a) Occasional tuning

- Check working order of safety devices and renew illegible or missing labels
- Check tyre pressures
- Clean air filter
- Check engine oil level ¹⁹
- Check for fuel leaks
- Aligning the cutting deck
- Sharpen and balance the blades and check the condition of the hubs
- Check for wear in the belts
- Check the blade brake engagement
- Grease front wheels lever joint pins and bushes
- Check tightness of engine screws
- Check all those items indicated in the engine manual

b) Routine maintenance

- All work carried out in section a), plus:
 - Check battery charge
 - Check tension of belts
 - Adjust brake
 - Adjust blade engagement
 - Adjust blades brake
 - Check steering allowance
 - Check front bearings
 - General lubrication
 - Clean away grass cuttings and wash exterior
 - Clean and wash inside cutting deck
 - Touching up of any damaged paint

WORKSHOP MANUAL

4.1.0 ADJUSTING THE ENGAGEMENT AND CHECKING THE BLADE BRAKE

1 / 1

General Informations

The blades are driven by the engine by means of a "V" belt and are engaged by an electromagnetic clutch.

After a certain amount of use the belt can become longer which can result in malfunctioning, i.e.:

- belt slipping = belt stretched
- difficulty in disengaging, with the blades continuing to run = belt shortened

In both cases the stretcher needs to be adjusted.

Disengaging the blades causes the cutting in of a brake, incorporated in the electromagnetic clutch, whose task is to stop the blades from rotating within five seconds.

Related topics:

[🔧 6.6] Replacement of the blades control belt
(➤ TC 108 SD)

[🔧 6.6a] Replacement of the blades control belt
(➤ TC 118 SD)

[🔧 7.7] Electromagnetic clutch operation check

A) Adjusting blade engagement

Lower the cutting deck completely.

Identify the fastening screws and remove the left external safety guard (1).

Also remove the left internal safety guard (2) to obtain easier access.

Measure the length "A" of the spring (3) and adjust the nuts (4) until you obtain the measurements:

A = 83-85 mm - for mod. 108

A = 82-84 mm - for mod. 118

measured on the outside of the coils.

On completing the adjustments, fully tighten the nuts.

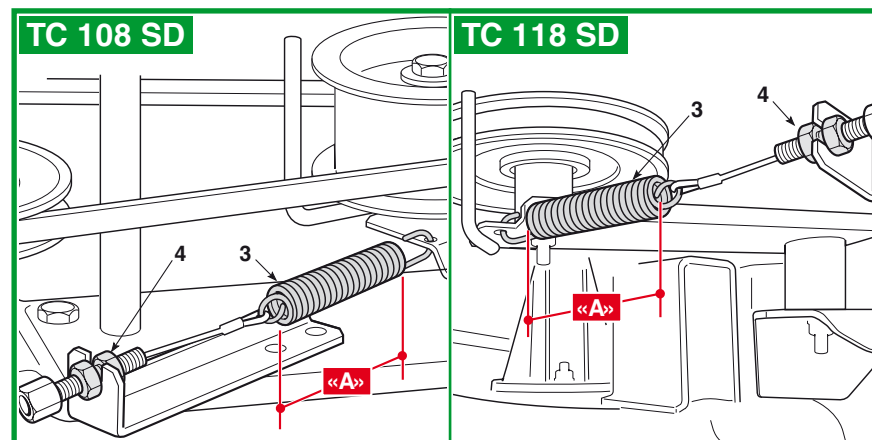
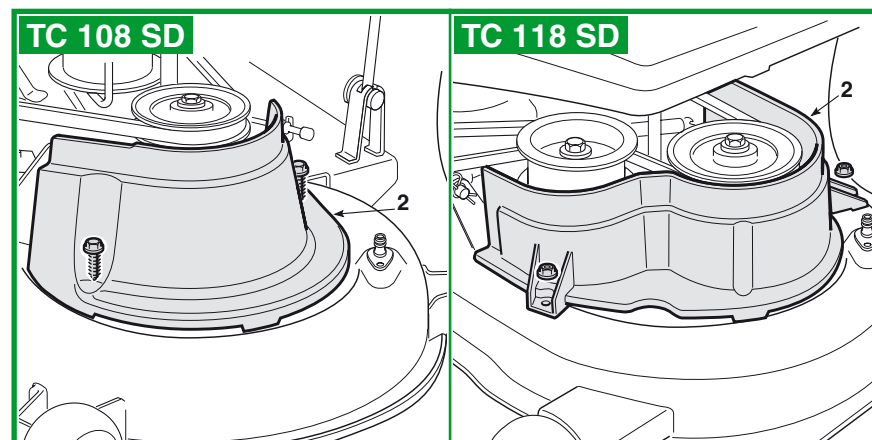
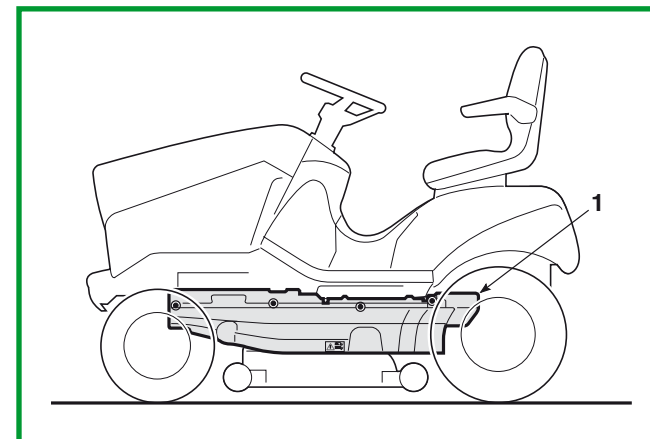
Always reassemble the internal (2) and external (1) side safety guards.

B) Checking the blade brake



Correct operation of the brake, which must ensure that the blades stop within 5 seconds from disengagement; **longer stopping times do not comply with the safety standards.**

If the blades do not stop within 5 seconds from disengagement, appropriate checks must be made to the electrical system and the clutch must be replaced if no result is achieved.



WORKSHOP MANUAL

4.2.0 BRAKE ADJUSTMENT

1 / 1

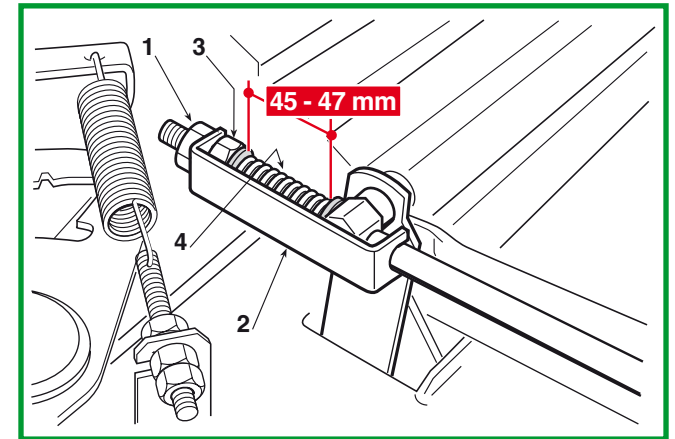
General Informations

Reduced braking power is corrected by adjusting the spring on the brake rod, which is reached through the inspection hatch beneath the seat.

Related topics:

[🔧 5.5] Removal of the rear axle

The adjustment is to be made with the parking brake engaged and consists of altering the length of the spring (4) to the best measurement. The braking capacity is increased by screwing the nut (3) down on the rod (and thus shortening the length of the spring).



Loosen the nut (1) which holds on the bracket (2) and turn the nut (3) until the length of the spring (4) is 45 ± 47 mm, measured from the inside of the washers.

When the adjustment has been made, tighten the nut (1).

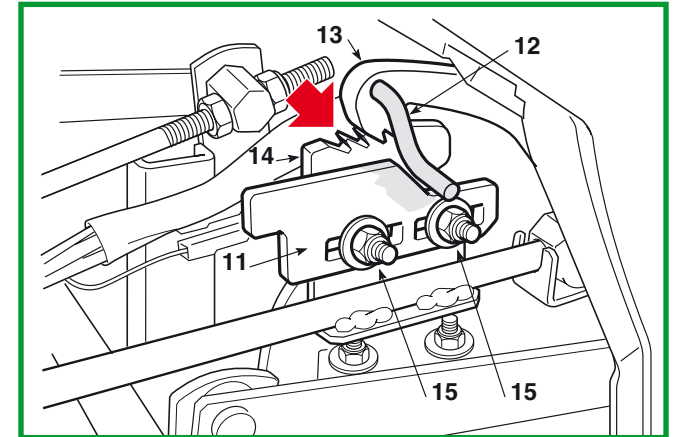
Never go under these amounts to avoid overloading the brake unit.



When the adjustments have been made, the parking brake should prevent the machine from moving on a slope of 30% (16°) with the driver in position.

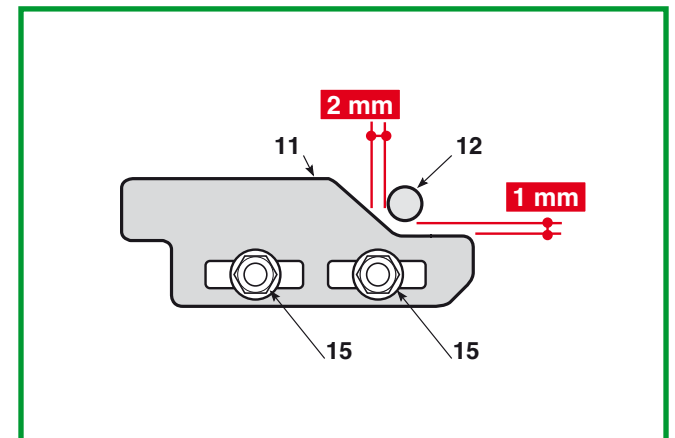


If braking is still poor or unsteady even after making the adjustment, you cannot make any further adjustments from the outside. Therefore you need to dismantle the whole rear axle of the machine and contact one of the manufacturer's Service Centres.



► In models with cruise control:

To adjust the release cam (11) position to the pin (12), position the pawl (13) on any tooth on the rack (14), loosen the nuts (15) and adjust the cam (11) to achieve the condition indicated in the illustration.



WORKSHOP MANUAL

4.3.0 DRIVE BELT ADJUSTMENT

1 / 1

General Informations

If it seems that the forward drive is not working properly after a long period of use or after replacing the belt, this may be caused by a change in the length of the belt.

- A loose belt reduces output from the drive and limits forward movement power;
- a belt which is too tight increases noise and results in jerky movements or tipping up when engaging the drive.

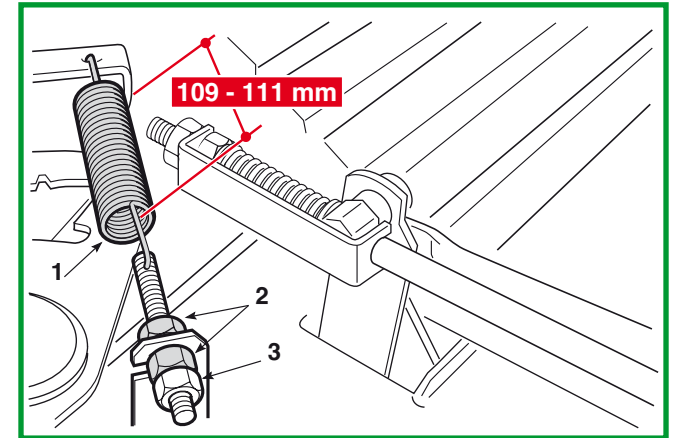
In these cases the stretcher needs to be adjusted.

Related topics:

[🔍 6.4] Replacement of the drive belt

The stretcher can be accessed from the inspection hatch beneath the seat; adjust the tension of spring (1) using nuts (2) to set length «A» of 109 ÷ 111 mm, measured from the outer ends of the springs with the drive commands disengaged.

Following adjustment, fully tighten the nuts (2) and the locknut (3).



WORKSHOP MANUAL

4.4.0 DRIVE PEDAL ADJUSTMENT

1 / 1

General Informations

This operation should be carried out every time the rear axle, pedal or control rod is removed, in order to get the correct travel for the pedal and to reach the envisaged speeds both forwards and in reverse.

Related topics:

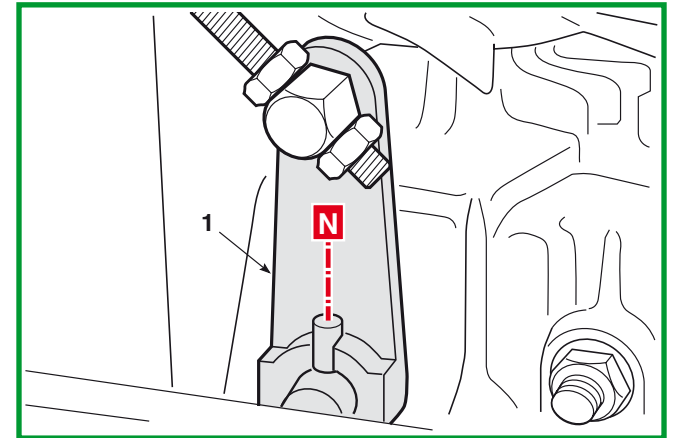
[👁️ 7.10] Fitting safety microswitches

A) Adjusting the pedal in the “neutral” position

Adjustment of the pedal position must be carried out with the hydraulic unit lever in the “neutral” position (1); this position «N» can be easily recognised as it is forced to stay there by a fastening sphere.

Open the inspection hatch which is placed at the base of the seat; the drive control pedal is in its ideal position when the lever (1) of the hydrostatic unit is in “neutral”, and the internal lever (2) on the pedal axle is perfectly vertical.

This is obtained using a bracket (3), by working on the nuts (4) until reaching the desired situation. Taking care not to accidentally change the position of the lever (1) during the adjustment.



B) Adjusting the “neutral” position of the micro-switch

23



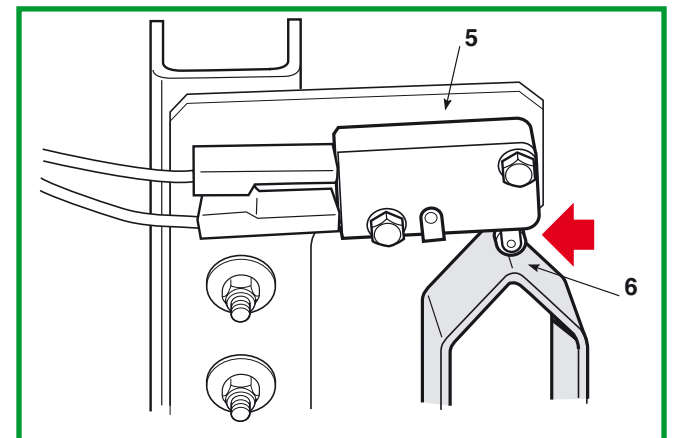
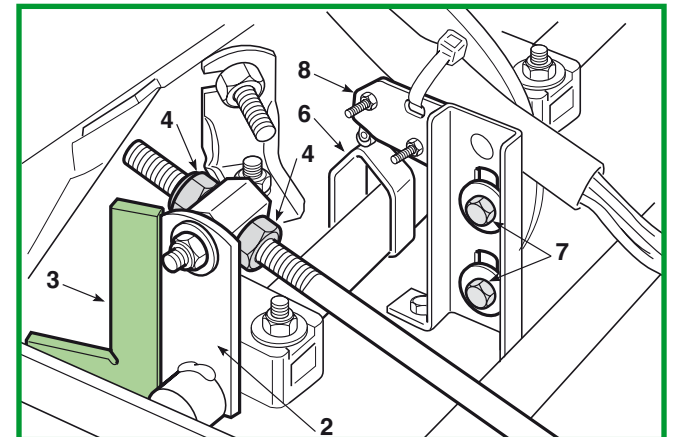
IMPORTANT!

This is a very important adjustment for the correct operation of the safety devices for starting and stopping of the machine during work.

The “neutral” position «N» is indicated by the micro-switch (5) of the cam (6), which is reached by the inspection hatch beneath the seat.

After checking that the adjustment “A” has been correctly made, make sure that the pedal is released and in neutral “N” then loosen the screws (7) that fasten the microswitch support (8), until the roller is in line with the tip of the cam, so that the microswitch remains activated.

By moving the pedal in the forward, neutral and reverse positions, make sure that the push-button clicks at every position change before the wheels start moving.



WORKSHOP MANUAL

4.5.0 ALIGNING THE CUTTING DECK

1 / 2

General Informations

Lowering of the cutting deck is controlled by a linkage operated by the lever and is guided by two front articulation connecting rods. In order to get a good cut it is essential that the cutting deck is parallel with the ground crosswise, and slightly lower at the front.

Related topics:

[🔧 2.2] Tools

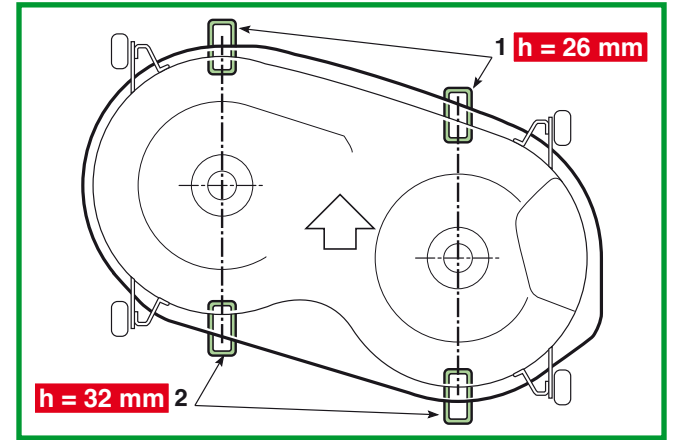
Tyre pressures

Front	1,0 Bar
Rear	1,4 Bar

Two types of adjustment are possible:

- a) combined adjustment to the parallel and minimum front and rear height, to be done in the case of cutting irregularities;
- b) longitudinal deck position adjustment, only needed if the original position was lost during cutting deck replacement and the correct distance from the engine pulley must be reset.

Check the tyre pressures. If one or more tyres have been replaced or you find differences in diameter, do not attempt to compensate these differences by giving different tyre pressures, but make the adjustments as in point "A".



A) Combined adjustment to the parallel and the minimum front and rear height

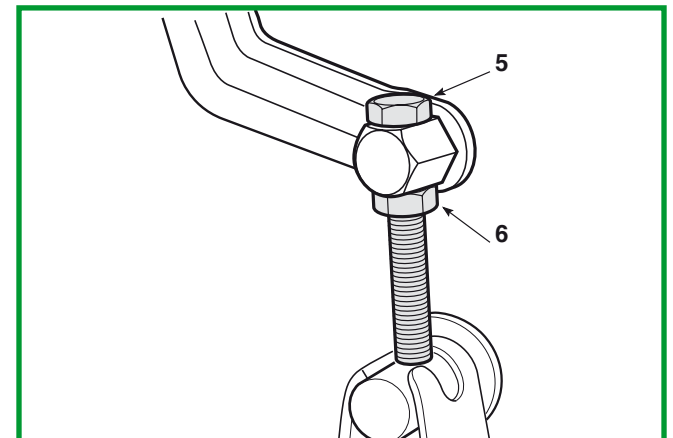
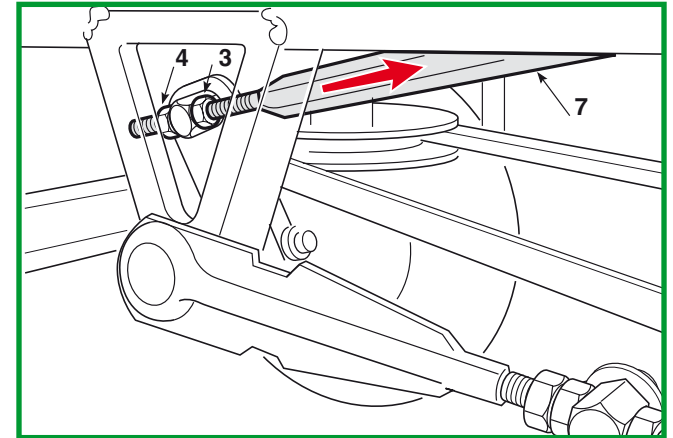
Put the machine onto a flat and stable surface (such as a work bench) and put blocks beneath the cutting deck in line with the centre lines of the blades:

- at the front 26 mm (1)
- at the rear 32 mm (2)

Set the lifting lever to position «1» and slacken off the nuts (3), screws (5) and locknuts (4 - 6) on both the right and left hand sides, so that the deck rests firmly on the blocks.

Turn both the rear screws (5) until the rear of the deck begins to rise both at the right and the left, and then tighten the relevant locknuts (6).

Push the two connecting rods (7) to the back and screw down the two nuts (3) on each rod until the front part of the deck just begins to rise both at the right and the left, and then tighten the relevant locknuts (4).



WORKSHOP MANUAL

4.5.0 ALIGNING THE CUTTING DECK

2 / 2

General Informations

Lowering of the cutting deck is controlled by a linkage operated by the lever and is guided by two front articulation connecting rods. In order to get a good cut it is essential that the cutting deck is parallel with the ground crosswise, and slightly lower at the front.

Related topics:

[🔧 2.2] Tools

Tyre pressures

Front	1,0 Bar
Rear	1,4 Bar

B) Adjustment of the longitudinal position

NOTE These adjustments are not performed to align the cutting deck, but simply to determine the distance of the deck from the motor pulley, so as to achieve correct functioning of the belt.

Put the machine onto a flat and stable surface (such as a work bench) and put blocks beneath the cutting deck in line with the centre lines of the blades:

- at the front 26 mm (1)
- at the rear 32 mm (2)

Set the lifting lever to position «1»-

Slacken off the nuts (3), screws (5) and locknuts (4 - 6) on both the right and left hand sides, so that the deck rests firmly on the blocks.

Slacken off the nuts (8) and locknut (9) of the two front connecting rods (10) and adjust nuts (8) of the front left connecting rod to set the exact distance «A» of:

- 489 mm (mod. 108)
- 474 mm (mod. 118)

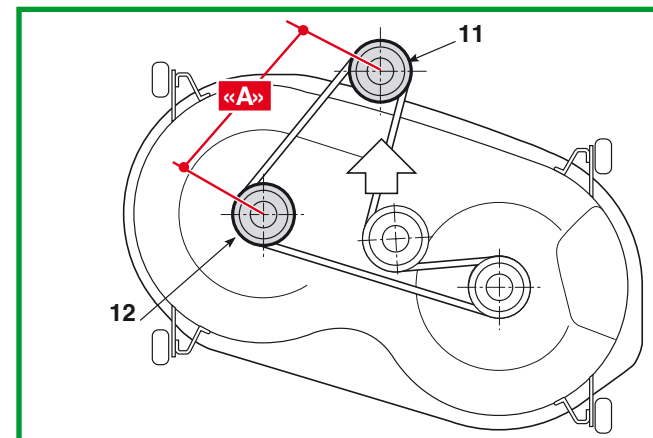
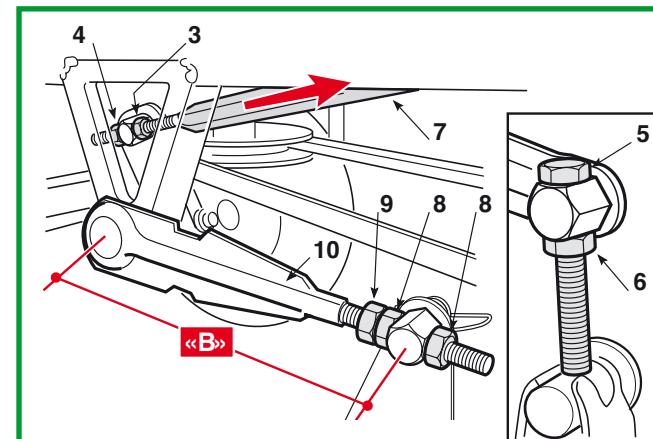
between the centre of the engine pulley hub and the centre of the left blade shaft.

Measure height “B” obtained on the left connecting rod after the adjusting and adjust the front tight connecting rod nuts until it is the same measurement.

Fully tighten the nuts (8) and lock nuts (9) on both the front connecting rods.

NOTE It is very important to ensure that measurement “B” is the same on the left side and right side to guarantee even lifting of the cutting deck.

Turn both the rear screws (5) until the rear of the deck begins to rise both at the right and the left, and then tighten the relevant locknuts (6).



Push the two connecting rods (7) to the back and screw down the two nuts (3) on each rod until the front part of the deck just begins to rise both at the right and the left, and then tighten the relevant locknuts (4).

WORKSHOP MANUAL

4.5a.0 ALIGNING THE CUTTING DECK

1 / 2

General Informations

Lowering of the cutting deck is controlled by a linkage operated by the lever and is guided by two front articulation connecting rods. In order to get a good cut it is essential that the cutting deck is parallel with the ground crosswise, and slightly lower at the front.

Related topics:

[🔧 2.2] Tools

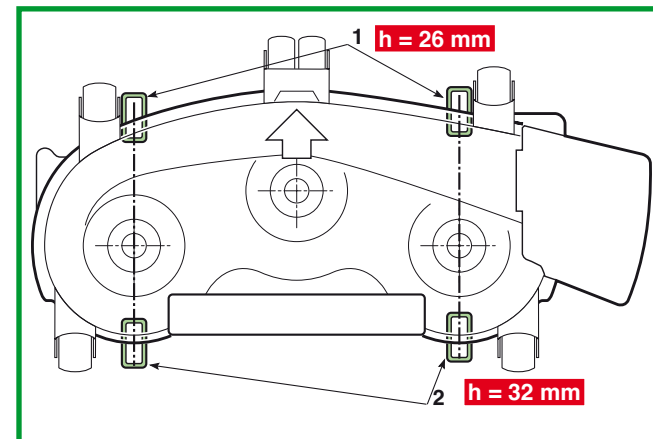
Tyre pressures

Front	1,0 Bar
Rear	1,4 Bar

Two types of adjustment are possible:

- a) combined adjustment to the parallel and minimum front and rear height, to be done in the case of cutting irregularities;
- b) longitudinal deck position adjustment, only needed if the original position was lost during cutting deck replacement and the correct distance from the engine pulley must be reset.

Check the tyre pressures. If one or more tyres have been replaced or you find differences in diameter, do not attempt to compensate these differences by giving different tyre pressures, but make the adjustments as in point "A".



A) Combined adjustment to the parallel and the minimum front and rear height

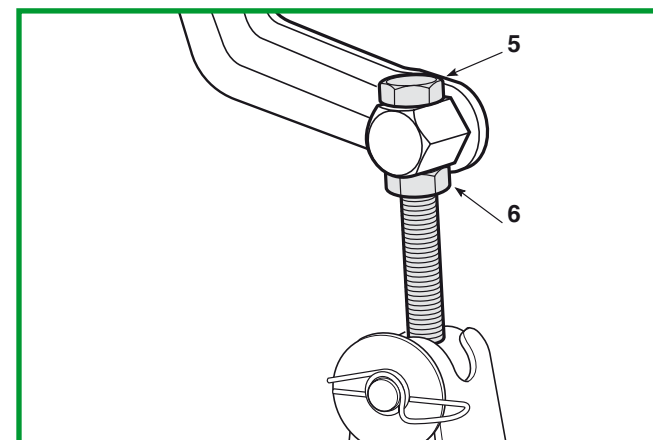
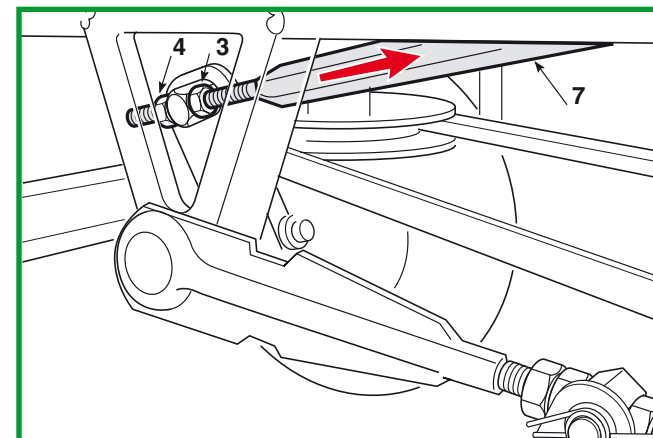
Put the machine onto a flat and stable surface (such as a work bench) and put blocks beneath the cutting deck in line with the centre lines of the blades:

- at the front 26 mm (1)
- at the rear 32 mm (2)

Set the lifting lever to position «1» and slacken off the nuts (3), screws (5) and locknuts (4 - 6) on both the right and left hand sides, so that the deck rests firmly on the blocks.

Turn both the rear screws (5) until the rear of the deck begins to rise both at the right and the left, and then tighten the relevant locknuts (6).

Push the two connecting rods (7) to the back and screw down the two nuts (3) on each rod until the front part of the deck just begins to rise both at the right and the left, and then tighten the relevant locknuts (4).



WORKSHOP MANUAL

4.5a.0
ALIGNING THE CUTTING DECK

2 / 2

General Informations

Lowering of the cutting deck is controlled by a linkage operated by the lever and is guided by two front articulation connecting rods.

In order to get a good cut it is essential that the cutting deck is parallel with the ground crosswise, and slightly lower at the front.

Related topics:

[🔧 2.2] Tools

Tyre pressures

Front	1,0 Bar
Rear	1,4 Bar

B) Adjustment of the longitudinal position

NOTE These adjustments are not performed to align the cutting deck, but simply to determine the distance of the deck from the motor pulley, so as to achieve correct functioning of the belt.

Put the machine onto a flat and stable surface (such as a work bench) and put blocks beneath the cutting deck in line with the centre lines of the blades:

- at the front 26 mm (1)
- at the rear 32 mm (2)

Set the lifting lever to position «1»-
Slacken off the nuts (3), screws (5) and locknuts (4 - 6) on both the right and left hand sides, so that the deck rests firmly on the blocks.

Slacken off the nuts (8) and locknut (9) of the two front connecting rods (10) and adjust nuts (8) of the front left connecting rod to set the exact distance «A» of:

- 474 mm

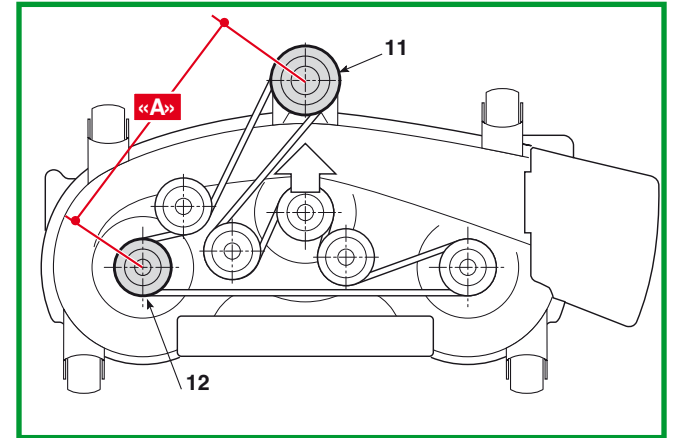
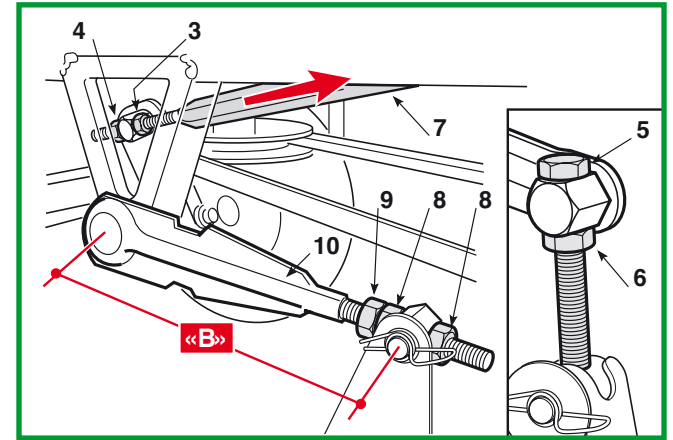
between the centre of the engine pulley hub and the centre of the left blade shaft.

Measure height “B” obtained on the left connecting rod after the adjusting and adjust the front tight connecting rod nuts until it is the same measurement.

Fully tighten the nuts (8) and lock nuts (9) on both the front connecting rods.

NOTE It is very important to ensure that measurement “B” is the same on the left side and right side to guarantee even lifting of the cutting deck.

Turn both the rear screws (5) until the rear of the deck begins to rise both at the right and the left, and then tighten the relevant locknuts (6).



Push the two connecting rods (7) to the back and screw down the two nuts (3) on each rod until the front part of the deck just begins to rise both at the right and the left, and then tighten the relevant locknuts (4).

WORKSHOP MANUAL

4.6.0 STEERING ALLOWANCE ADJUSTMENT

1 / 1

General Informations

The steering allowance should never be excessive if driving is not to be impaired.

Related topics:

[6.3] Dismantling of the steering components

Tightening torques:

4 Nut for Ring gear 45 ÷ 50 Nm

Check that the movement is not caused by loose linkage nuts and tighten all the nuts of the tie-rods and ball joints.

If the movement is due to the ring gear / pinion coupling, it will be necessary to adjust the arrangement of the set of blocks between the ring gear and the frame.

Release the spring (1).

Loosen the grub screw (3) and lift the steering column (2) just enough to be able to extract the pinion (3).

Unscrew the nut (4) and take out the whole ring gear shaft (5) without dismantling the tie-rod (6), being careful not to lose the washers (7) and (8) under the screw head (9).

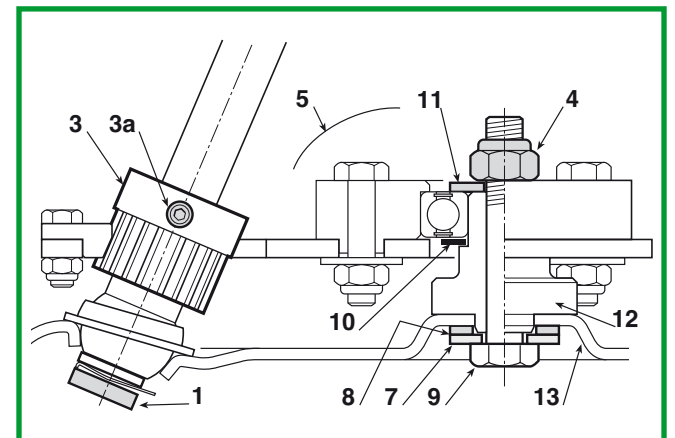
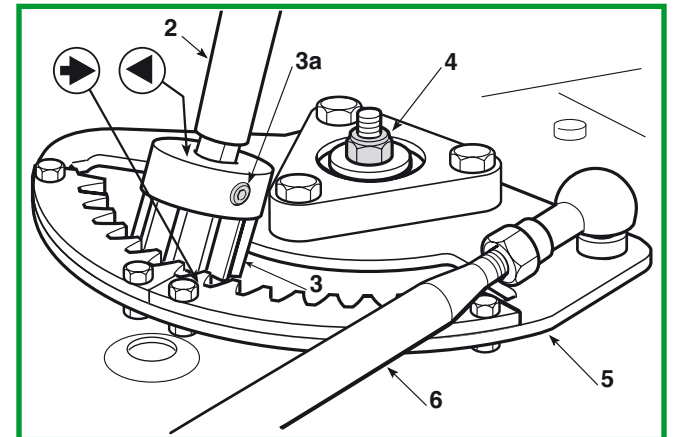
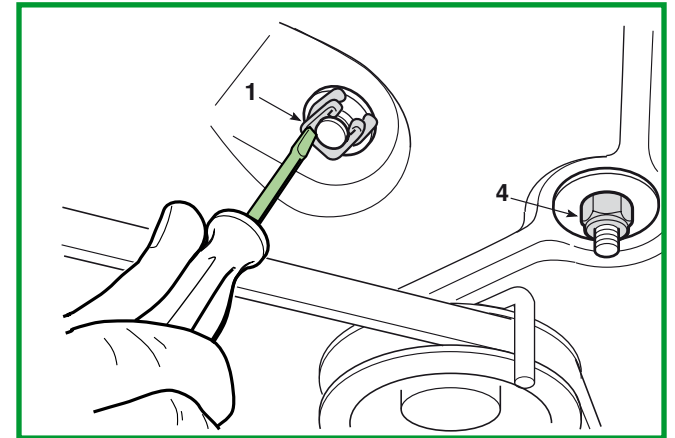
Remove one or both of the shims (10) under the ring gear according to the amount of allowance to be recovered and reposition those removed under the upper washer (11) to leave them available for future use.

If the movement is still there after having removed all the spacers, check and, if necessary, replace the ring gear/pinion unit, or look for other possible causes.

Upon assembly, make sure the pin (12) is correctly centred to the chassis housing (13), accurately reposition the two washers (7 - small hole) and (8 - large hole) under the screw head (9) and fully tighten the nut (4).

Reassemble the pinion and the ring gear shaft, lining up the two reference points (► - ◄) punched on them.

Tighten the grub screw (3a); then reassemble the steering column (2) using the relative spring (1).



WORKSHOP MANUAL

4.7.0 STEERING GEOMETRY ADJUSTMENT

1 / 1

General Informations

The correct steering geometry is given by the values of the centre distance between the joints of the tension rod and the wheel connecting rod. Any faults caused by knocks or accidents result in reduced driving precision and increased wear on the tyres. These can be overcome as follows:

- uneven or excessive wear on the front tyres = toe-in adjustment
- the machine does not maintain a straight line when the steering wheel is straight = adjustment of tie-rods.

Related topics:

Tightening torques:

3 - 7 Locknuts for articulated joints 25 ÷ 30 Nm

4 - 8 Nuts for articulated joints..... 45 ÷ 50 Nm

NOTE Before any other action, check that the joint fastenings have not become loose.

A) Toe-in adjustment

An exact toe-in is achieved with a centre distance of 515 mm which is measured between the centres of the articulated joints (1) of the wheel connection rod (2).

If a different distance is found, dismantle one or both the joints and screw or unscrew them on the rod (6) as much as necessary.

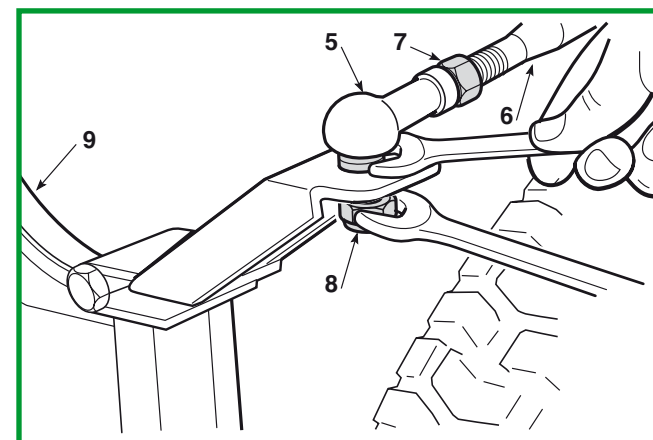
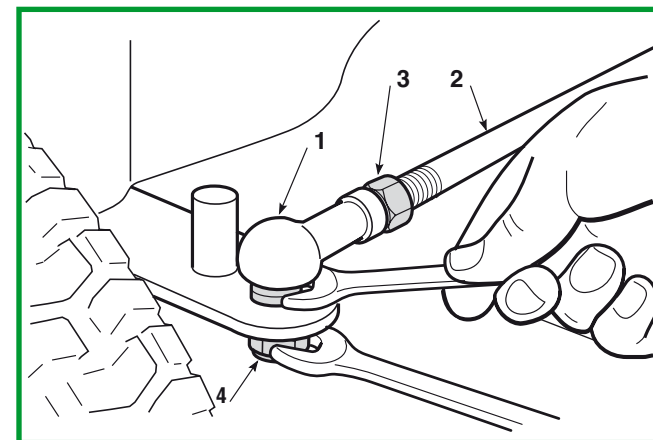
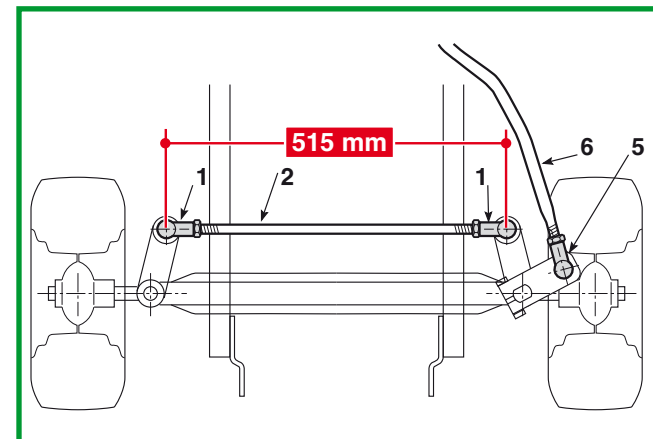
On assembly, fully tighten the locknuts (3) and the fastening nuts (4) of the joints.

B) Adjustment of the steering wheel²⁹

Firstly check the toe-in (point "A") and align the front wheels.

If the steering wheel is not straight, dismantle the articulated joint (5) and screw or unscrew it on the tie-rod (6) as much as necessary.

On assembly, fully tighten the locknut (7) and the fastening nut (8) and check that the tie-rod, in its travel, does not interfere with parts or accessories of the engine even with the equaliser (9) angled in both directions.



WORKSHOP MANUAL

4.8.0 CHECKING BLADES ALIGNMENT

1 / 1

General Informations

Excessive vibration when cutting and an uneven cut can be due to misalignment of the blades owing to deformation of the flanges or the shafts as a result of accidental knocks.

Related topics:

[👁 5.6] Removal of the cutting deck

[👁 6.6] Replacement of the supports and shafts of the blades (➤ TC 108 SD)

[👁 6.6a] Replacement of the supports and shafts of the blades (➤ TC 118 SD)

👁 Remove the cutting deck

⚠ Always wear strong gloves when handling the blades.

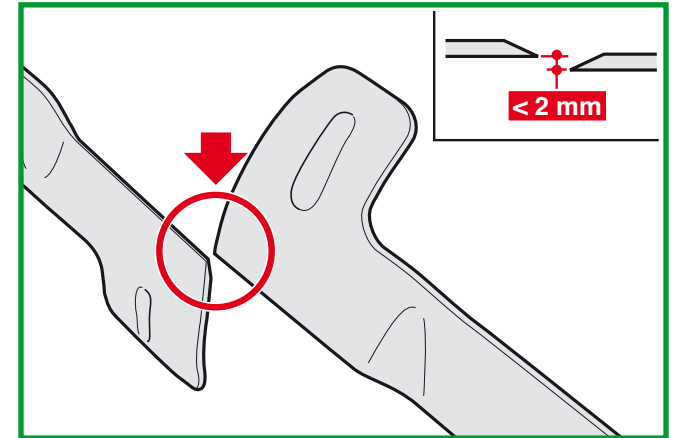
⚠ **WARNING!** - The blades are connected to each other, the rotation of each blade engages the rotation of the other.

Grasp two blades firmly together and rotate them so as to bring the cutting edges closer, then check that the gap between the ends does not exceed 2 mm.

Repeat the operation rotating the blades in the various different combinations.

If higher amounts are found, check that the blades are not distorted. If this is not the case, check the supports or the shafts for the blades, replacing if necessary, and check the condition of the point where the flanges rest on the cutting deck.

⚠ Always replace damaged blades and do not attempt to repair or straighten them. Always use manufacturer's genuine spare parts!



WORKSHOP MANUAL

4.9.0 REMOVING, SHARPENING AND BALANCING THE BLADES

General Informations

A badly sharpened blade causes grass to become yellow and reduces grass collection capability. If not balanced, excessive vibration can be caused during use.

Fins on broken, bent or damaged blades reduce the grass expulsion force and can cause damage and injuries.

Related topics:

[5.6] Removal of the cutting deck

Tightening torques:

1 Screw for blade 45 ÷ 50 Nm

☞ Remove the cutting deck

! WARNING! - Always wear protective gloves when handling the blades and protect eyes when sharpening.

! WARNING! - The blades are connected to each other, the rotation of each blade engages the rotation of the other.

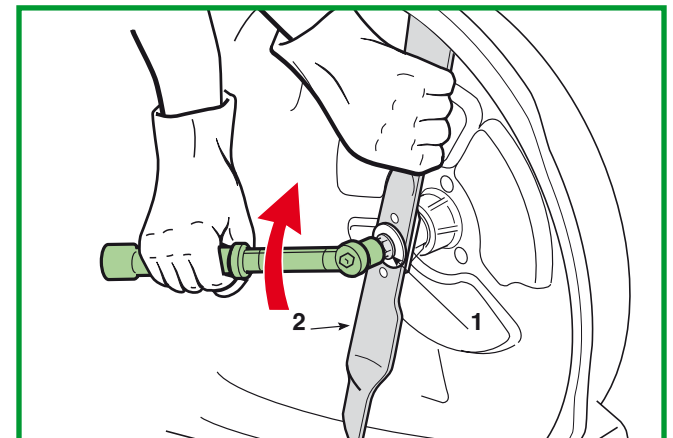
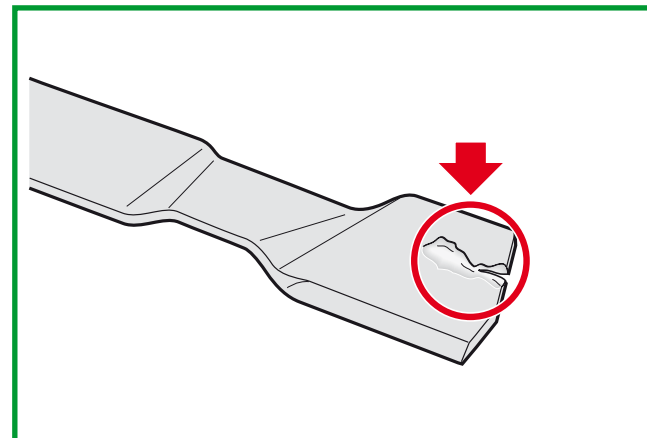
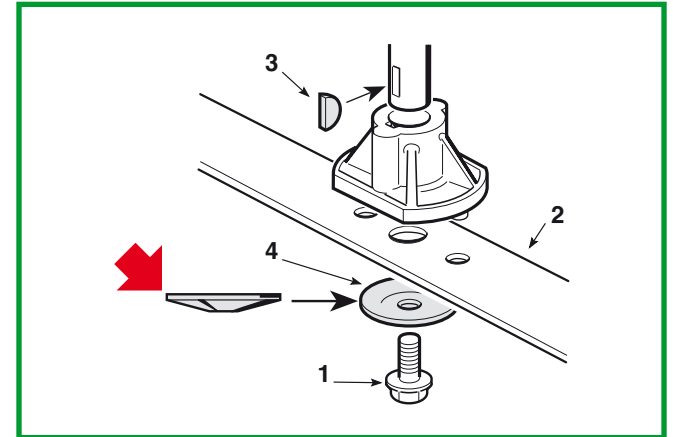
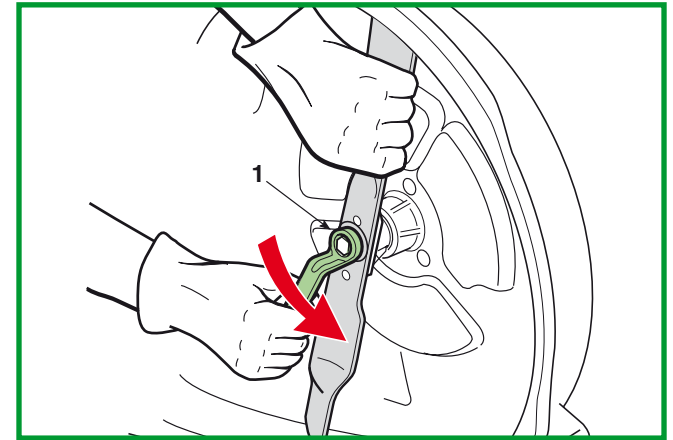
A) Removing and reassembling

For removing a blade it must be firmly held and the central screw (1) undone.

! WARNING! Always check that the fins are intact with cracks or breaks. Always replace damaged blades.

On assembly, be careful to:

- correctly position the keys ³¹ (3) on the shafts;
- correctly locate the blades, with the fins facing towards the inside of the plate;
- fit the flexible disc (4) so that the concave part is pressing against the knife;
- tighten the screws (1) with a torque wrench set to 45-50 Nm.



WORKSHOP MANUAL

4.9.0
REMOVING, SHARPENING AND BALANCING THE BLADES

2 / 2

General Informations

A badly sharpened blade causes grass to become yellow and reduces grass collection capability. If not balanced, excessive vibration can be caused during use.

Fins on broken, bent or damaged blades reduce the grass expulsion force and can cause damage and injuries.

Related topics:

[🔧 5.6] Removal of the cutting deck

Tightening torques:

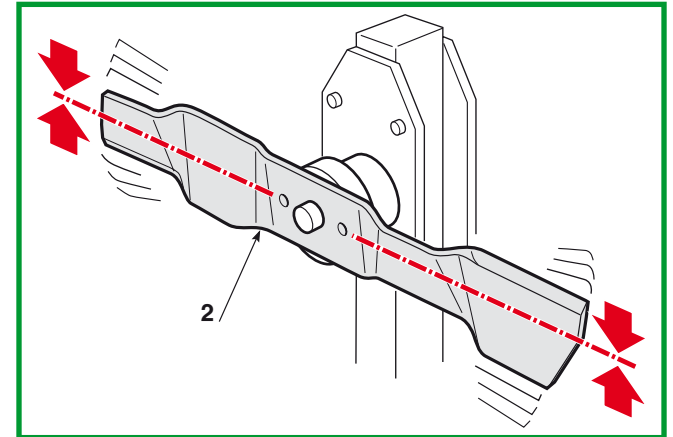
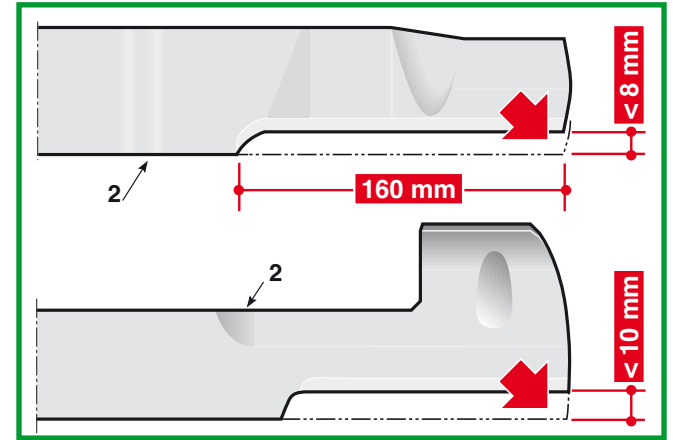
1 Screw for blade 45 ÷ 50 Nm

B) Sharpening and balancing

Always sharpen both cutting edges of the blade (2) using a medium grade grinder. Sharpening must only be done from the rounded side, removing as little material as possible.

The blade is to be replaced when the cutting edge has worn down to 10 mm.

Using the appropriate equipment, check the balance to make sure that there is a maximum difference of 2 grams between one side and the other.



WORKSHOP MANUAL

5.1.0 REMOVAL OF FRONT HOOD

1 / 1

General Informations

The removal of the front hood gives greater accessibility to:

- the engine and its accessories
- the silencer and protection devices

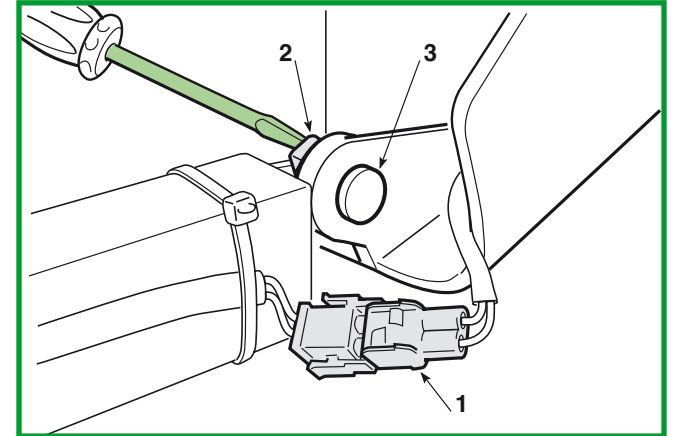
Related topics:

To remove the hood, disconnect the connector to the lights (1).

The hood can be secured in two ways.

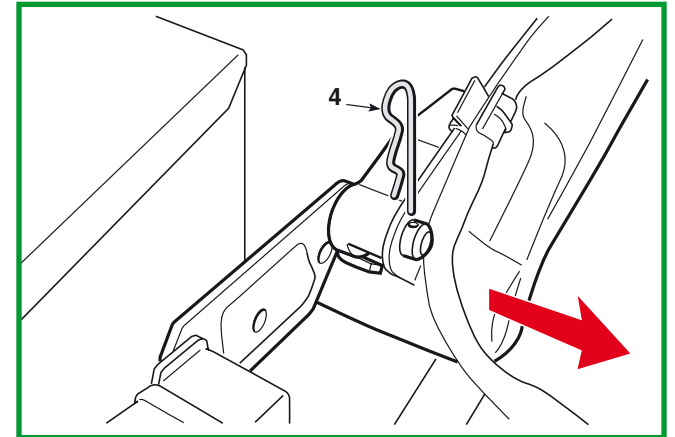
A) Fixing with springs

Unhook the two fastener springs (2) and pull out the pins (3).



B) Fixing with a cotter pin

Take out the cotter pin (4) from the right-hand side and remove the hood by moving it to the right.



WORKSHOP MANUAL

5.2.0 REMOVAL OF THE WHEEL COVER

1 / 2

General Informations

Removing the wheel cover gives access to:

- the mount for the lever to raise the deck;
- the supports of the footboards.

Removing the rear section of the wheel cover makes it possible to access the rear tank (if installed) and necessary in order to access the transmission belt.

Related topics:

Tightening torques:

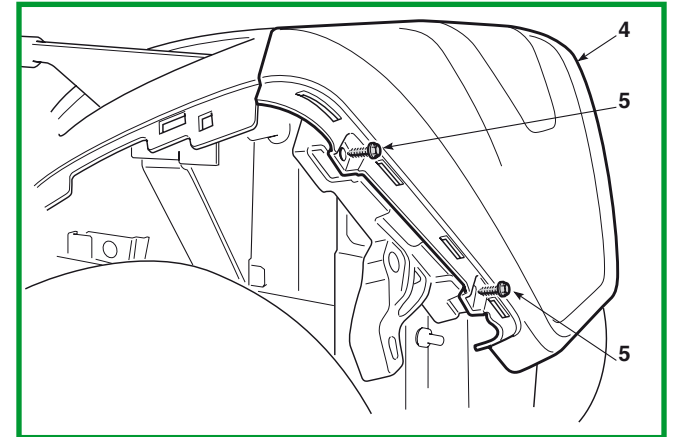
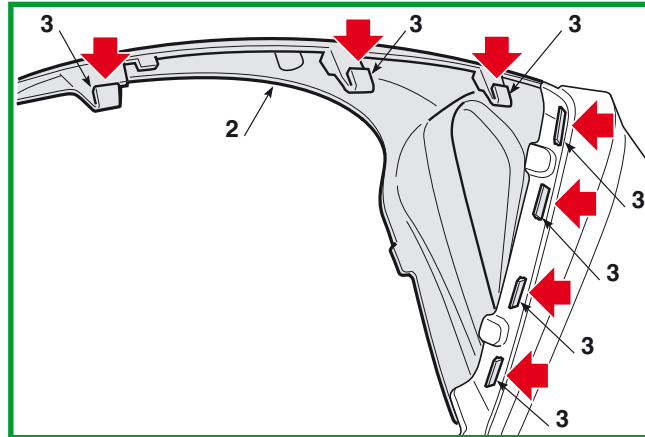
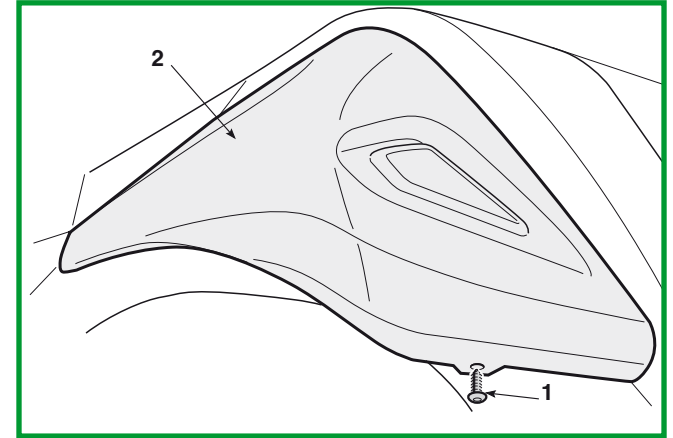
20 Lower cover fixing screw 4,0 ÷ 4,5 Nm

A) Removing the rear of the wheel cover only

Loosen the lower screws (1).

Loosen the two screws (3a) and disassemble the two side sections (2), unhooking the 7 fastener tabs (3) positioned inside each of them.

Remove the rear cover (4) fixed with four screws (5).



B) Removing the whole wheel cover

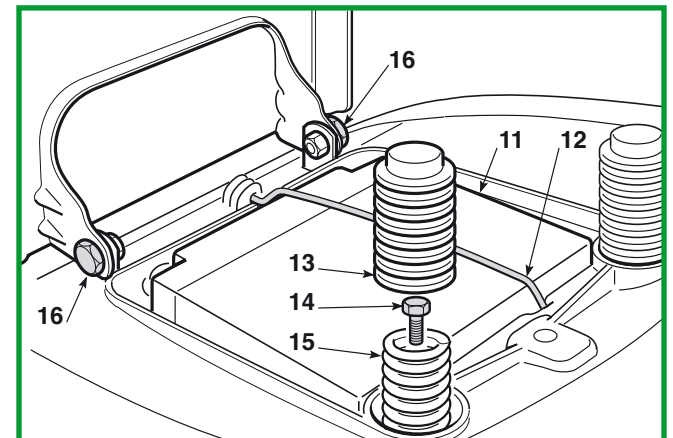
- Remove the rear cover as shown in point A).

FIRST disconnect the black cables (mass) and ONLY THEN the red cable (positive) on the battery (11).

Disassemble the spring (12) and remove the battery (11).

Remove the caps (13), loosen the internal screws (14) and remove the springs (15).

Disassemble the two pins (16) and remove the seat.



WORKSHOP MANUAL

5.2.0 REMOVAL OF THE WHEEL COVER

2 / 2

General Informations

Removing the wheel cover gives access to:

- the mount for the lever to raise the deck;
- the supports of the footboards.

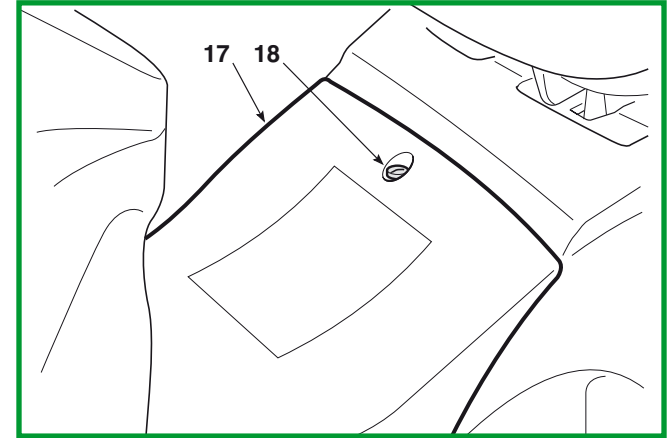
Removing the rear section of the wheel cover makes it possible to access the rear tank (if installed) and necessary in order to access the transmission belt.

Related topics:

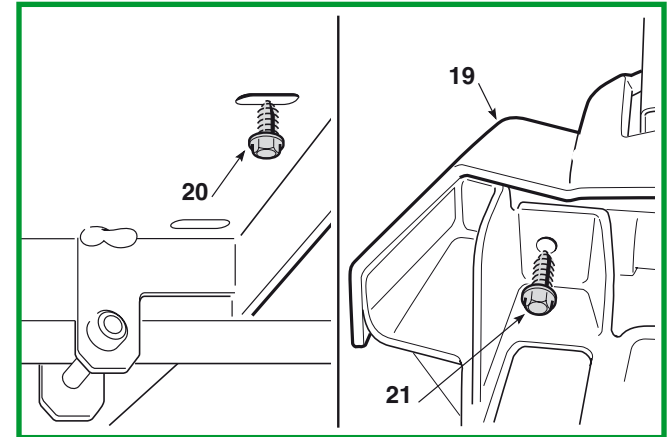
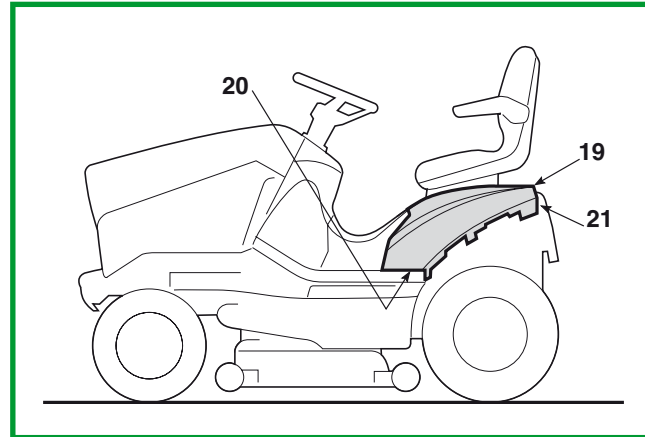
Tightening torques:

20 Lower cover fixing screw 4,0 ÷ 4,5 Nm

Remove the central guard (17) fixed by the screw (18).

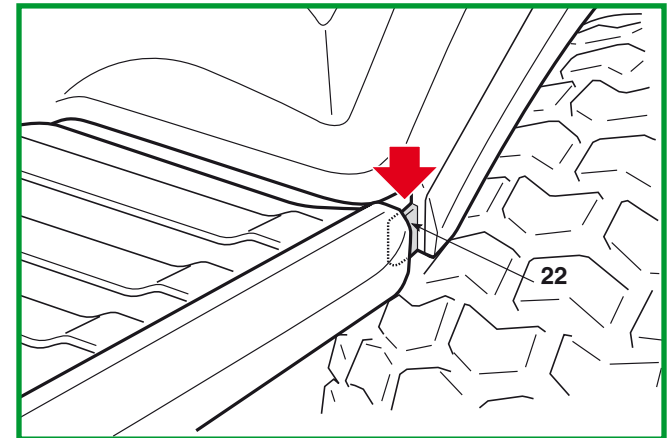


The wheel cover (19) is fixed by two screws (20) located under the side footboards and two rear screws (21).



On reassembly, ensure that the two side tabs (22) of the cover are correctly inserted into the housings in the footboards.

Complete the assembly process, follow the steps described above in the reverse order.



WORKSHOP MANUAL

5.3.0

REMOVAL OF THE DASHBOARD AND FRONT COVER

1 / 2

General Informations

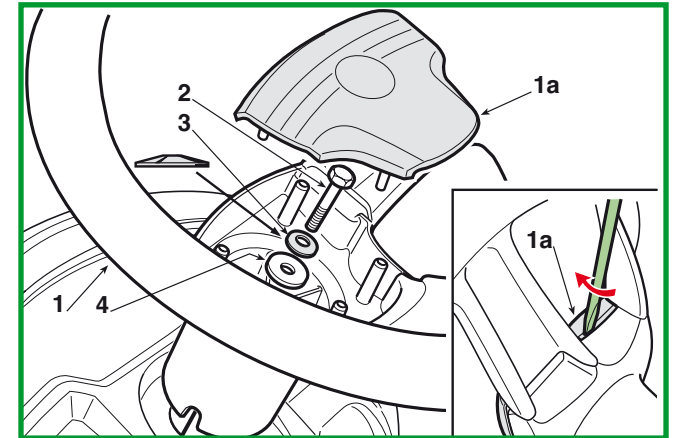
Removing the dashboard gives better access to:

- the accelerator,
- the ignition block,
- various electrical components.

Related topics:

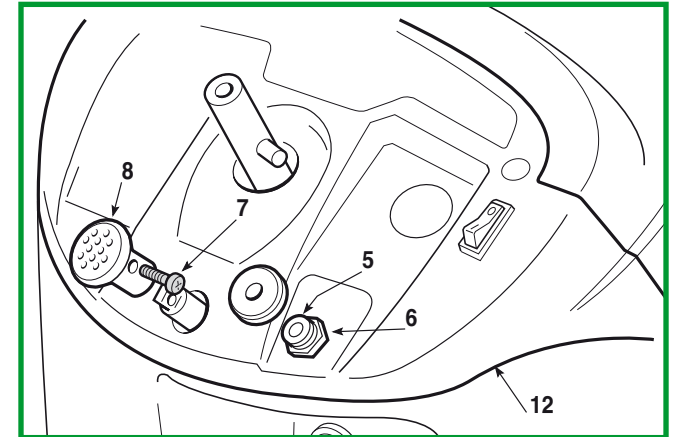
A) Removing the dashboard

Use a screwdriver to remove the central cover (1a) of the steering wheel (1), being careful not to damage it.



Unscrew the screw (2), remove the Belleville washer (3) and washer (4) and remove the steering wheel (1).

Unscrew the nut (5) and dismantle the ignition key block (6) without disconnecting the electrical cables, to prevent assembly errors.



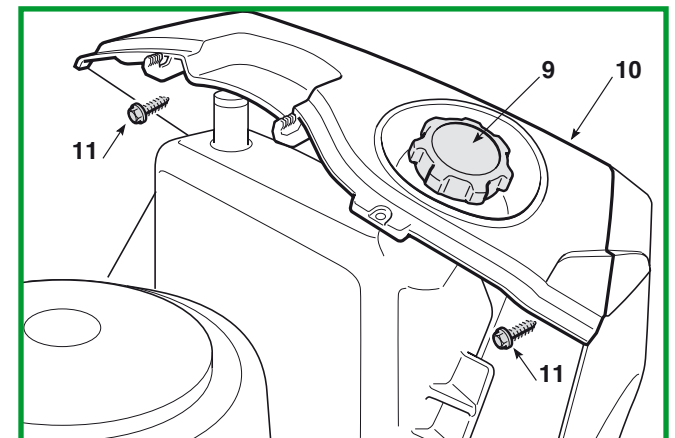
► models with cruise control:

Loosen the screw (7) and remove the control knob (8).

► models with front tank:

Remove the tank cap (9) and protect the nozzle to prevent foreign bodies from falling into the tank.

Remove the dashboard extension (10), secured by screws (11).



Disconnect the accelerator cable terminal from the engine and disconnect all remaining electrical connections and the starter cable (where present).

WORKSHOP MANUAL

5.3.0

REMOVAL OF THE DASHBOARD AND FRONT COVER

2 / 2

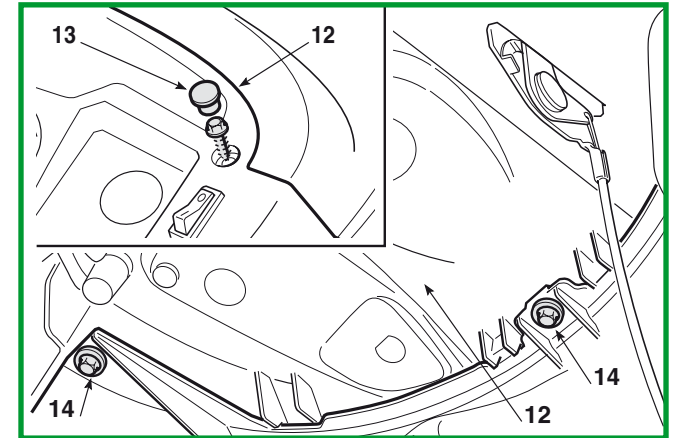
General Informations

Removing the dashboard gives better access to:

- the accelerator,
- the ignition block,
- various electrical components.

Related topics:

The dashboard can now be removed (12); it is fixed by two upper screws (13) covered with plastic caps, and three lower screws (14).

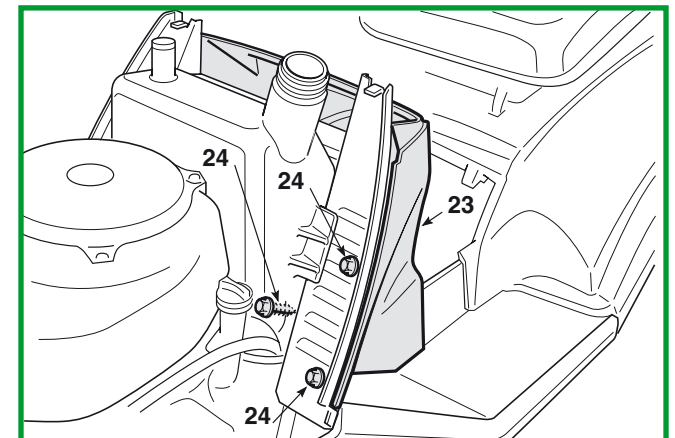
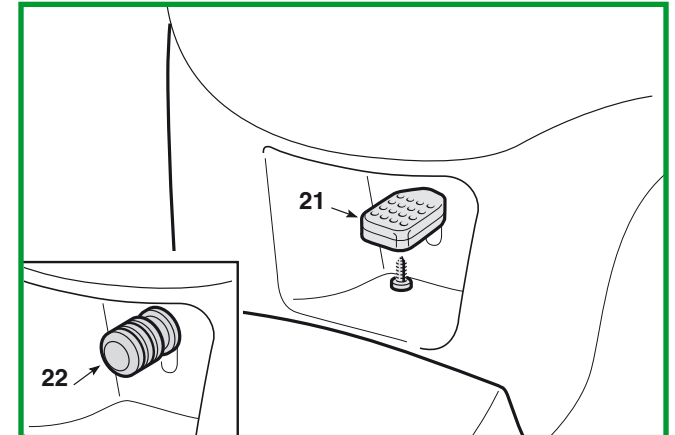


On assembly, follow the steps described in reverse, being careful to restore wheel alignment with the steering wheel, install the Belleville washer (3) with the concave part facing down and fully tighten the screw (2).

B) Removing the front cover

- Remove the dashboard [see point "A"].

Unscrew the parking brake lever knob (21 or 22) and dismantle the front guard (23) fixed to the chassis by six screws (24).



WORKSHOP MANUAL

5.4.0 REMOVAL OF THE ENGINE

1 / 3

General Informations

Since there are different types of drive, the stages described here refer to those shared or similar in all types of engine.

Related topics:

- [🔧 4.1] Adjusting the engagement and checking the blade brake
- [🔧 4.3] Drive belt adjustment
- [🔧 5.1] Removal of front hood
- [🔧 6.7] Replacement of the accelerator and adjustment of the carburettor

Tightening torques:

8 Screw for pulley	45 ÷ 50 Nm
– Screws for engine fastening	25 ÷ 30 Nm

🔧 Remove the front hood.

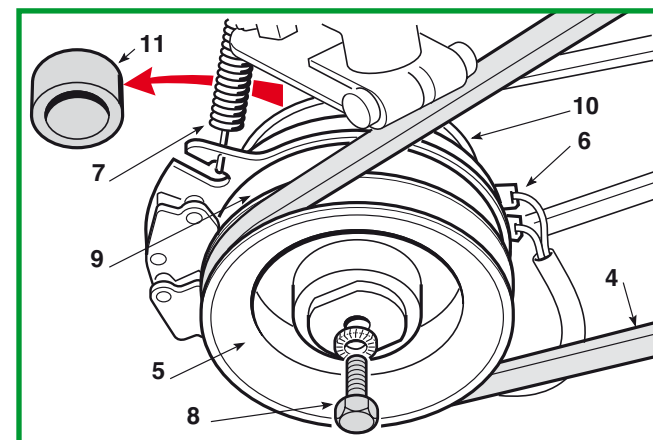
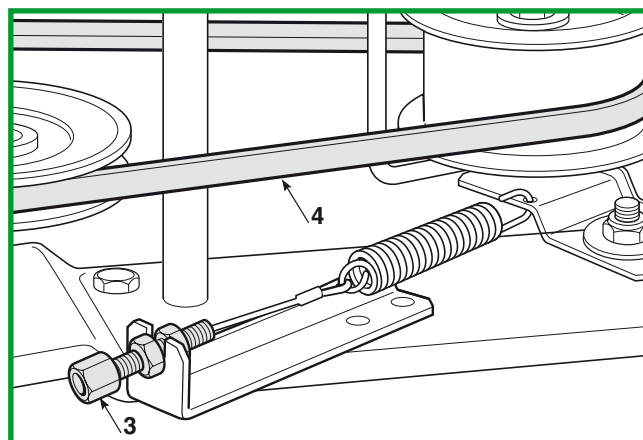
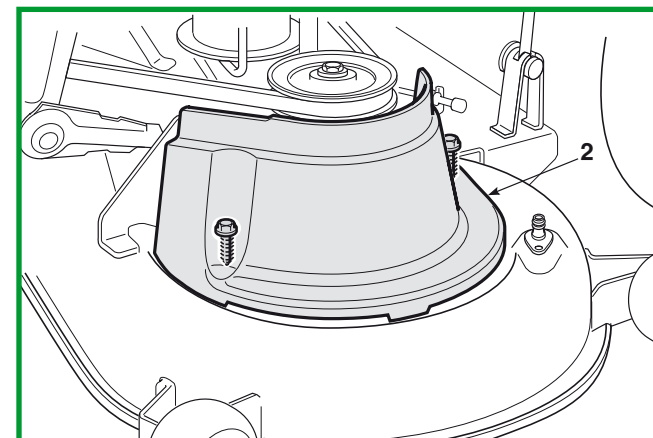
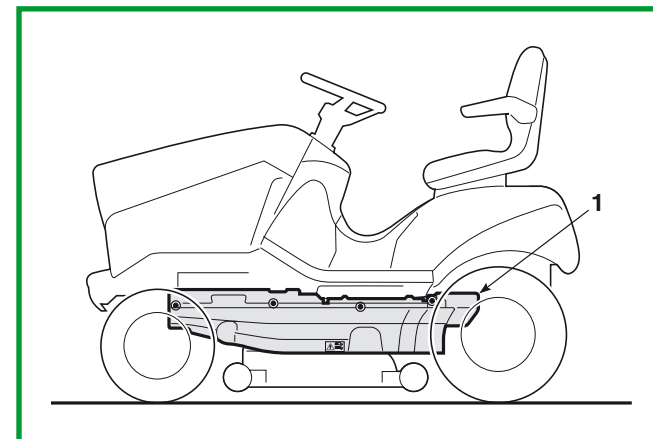
Lower the cutting deck completely.

Identify the fastening screws and remove the left external safety guard (1).

Also remove the left internal safety guard (2) to obtain easier access.

Loosen and release the screw adjuster (3) to loosen the blade control belt (4) and free it from the pulley (5).

Disconnect the connector (6), unhook the check spring (7) from the clutch side and undo the central screw (8); remove the clutch (9) from the shaft, together with the transmission control pulley (10) and spacer (11).



WORKSHOP MANUAL

5.4.0 REMOVAL OF THE ENGINE

2 / 3

General Informations

Since there are different types of drive, the stages described here refer to those shared or similar in all types of engine.

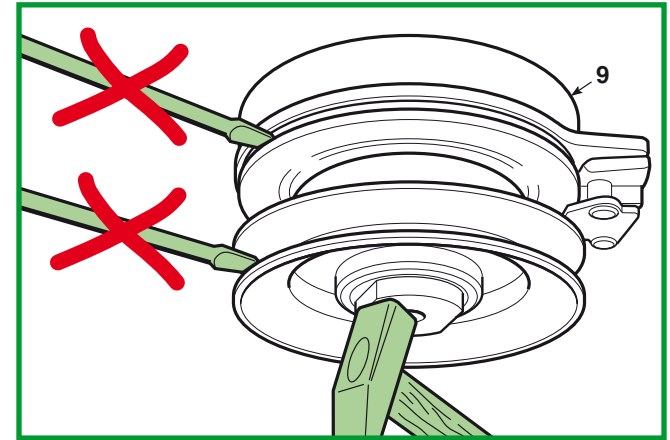
Related topics:

- [👁️ 4.1] Adjusting the engagement and checking the blade brake
- [👁️ 4.3] Drive belt adjustment
- [👁️ 5.1] Removal of front hood
- [👁️ 6.7] Replacement of the accelerator and adjustment of the carburettor

Tightening torques:

8 Screw for pulley	45 ÷ 50 Nm
– Screws for engine fastening	25 ÷ 30 Nm

IMPORTANT - To remove the clutch (9) from the engine shaft, absolutely do not use a lever to force the pulleys or the outer cover. In case of difficulty, apply an unlocking spray and gently tap on the hub with a hammer, to facilitate extraction.

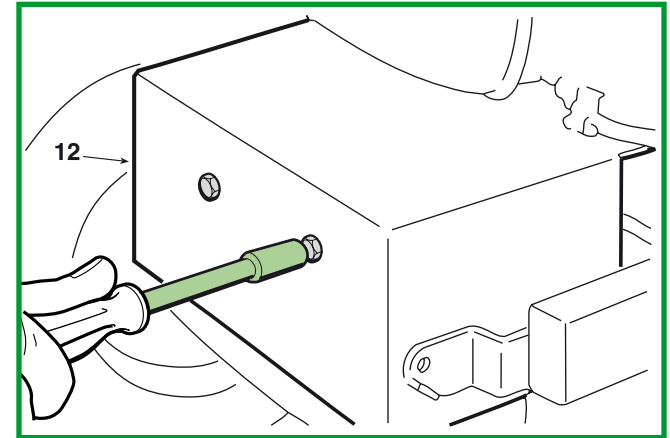


Remove the protection from the exhaust (12) and disconnect the cable control from the accelerator and all the electrical wires.



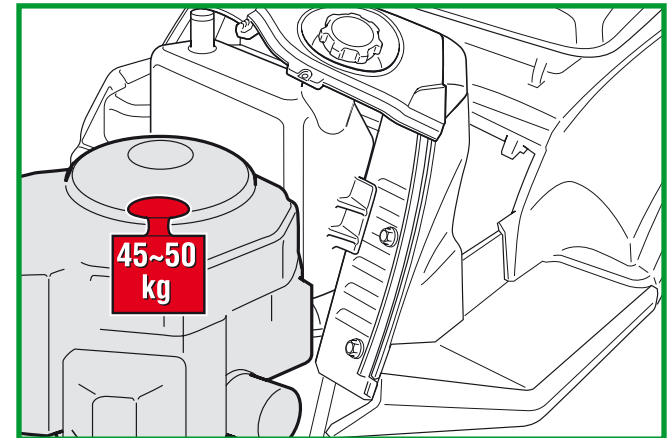
Detach the fuel line pipe, taking care not to spill fuel.

39



Identify and undo all the screws that fasten the engine to the chassis, then carefully lift and remove the engine using equipment suitable for the weight of the engine (about 45-50 kg) and the designated lifting points to guarantee safe working conditions.

NOTE - Some engines are held with screws of different length and in different positions, so it is best to label them so that no errors are made on reassembly.



WORKSHOP MANUAL

5.4.0 REMOVAL OF THE ENGINE

3 / 3

General Informations

Since there are different types of drive, the stages described here refer to those shared or similar in all types of engine.

Related topics:

- [👁️ 4.1] Adjusting the engagement and checking the blade brake
- [👁️ 4.3] Drive belt adjustment
- [👁️ 5.1] Removal of front hood
- [👁️ 6.7] Replacement of the accelerator and adjustment of the carburettor

Tightening torques:

8 Screw for pulley	45 ÷ 50 Nm
– Screws for engine fastening	25 ÷ 30 Nm

On reassembly, fully tighten the screws for the engine and the pulley to the amounts shown.

Reassemble the spacer (11), with the countersink facing the engine.

Ensure that the pin (13) is inserted into the clutch spline (9) and remember to refit the spring (7).

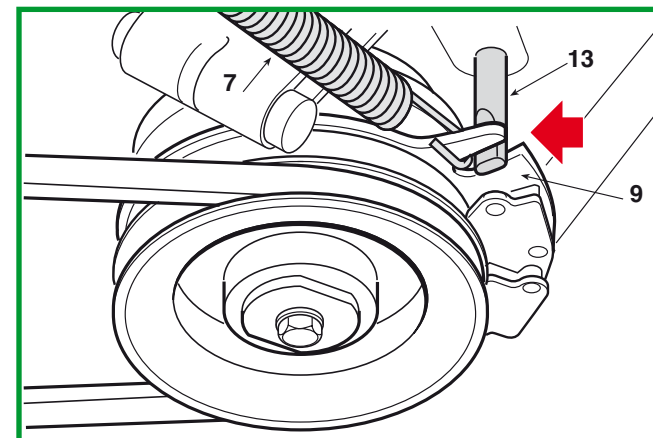
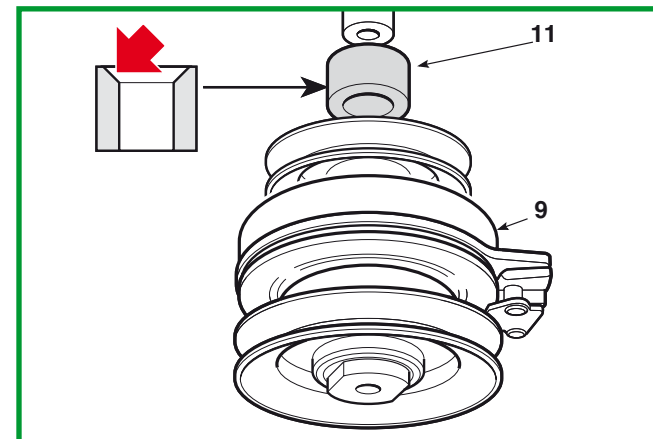


Remember to fit the clamps back on the fuel pipe and check that it does not leak.

Reattach all the electrical and earth contacts and refit the protection covers.

Reattach the accelerator cable and ...

- ☛ Adjust the «MINIMUM» position.
- ☛ Refit the front hood.
- ☛ Reset the adjuster (3) and check the spring tension.



WORKSHOP MANUAL

5.4a.0 REMOVAL OF THE ENGINE

1 / 3

General Informations

Since there are different types of drive, the stages described here refer to those shared or similar in all types of engine.

Related topics:

- [🔧 4.1] Adjusting the engagement and checking the blade brake
- [🔧 4.3] Drive belt adjustment
- [🔧 5.1] Removal of front hood
- [🔧 6.7] Replacement of the accelerator and adjustment of the carburettor

Tightening torques:

8 Screw for pulley	45 ÷ 50 Nm
– Screws for engine fastening	25 ÷ 30 Nm

🔧 Remove the front hood.

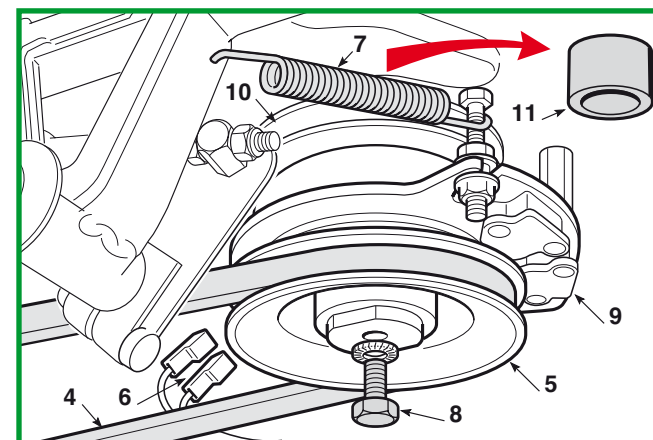
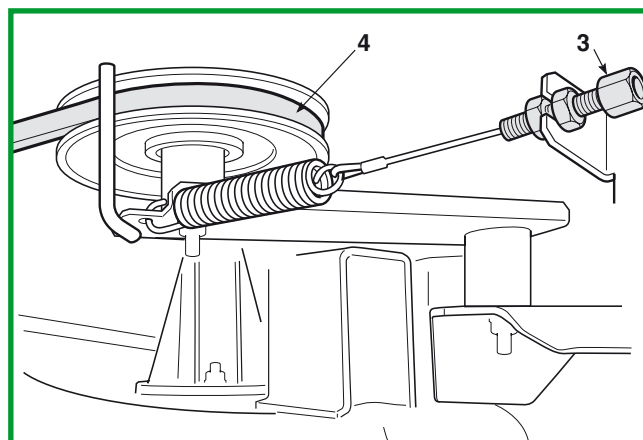
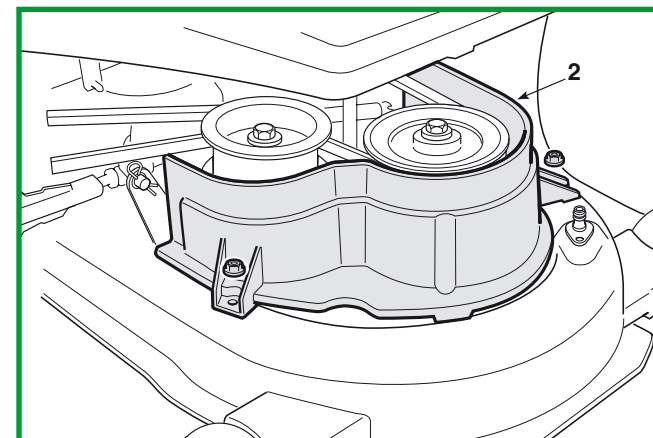
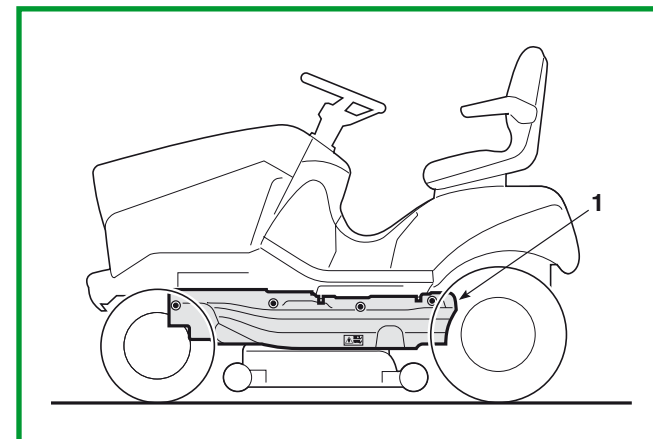
Lower the cutting deck completely.

Identify the fastening screws and remove the left external safety guard (1).

Also remove the left internal safety guard (2) to obtain easier access.

Loosen and release the screw adjuster (3) to loosen the blade control belt (4) and free it from the pulley (5).

Disconnect the connector (6), unhook the check spring (7) from the clutch side and undo the central screw (8); remove the clutch (9) from the shaft, together with the transmission control pulley (10) and spacer (11).



WORKSHOP MANUAL

5.4a.0
REMOVAL OF THE ENGINE

2 / 3

General Informations

Since there are different types of drive, the stages described here refer to those shared or similar in all types of engine.

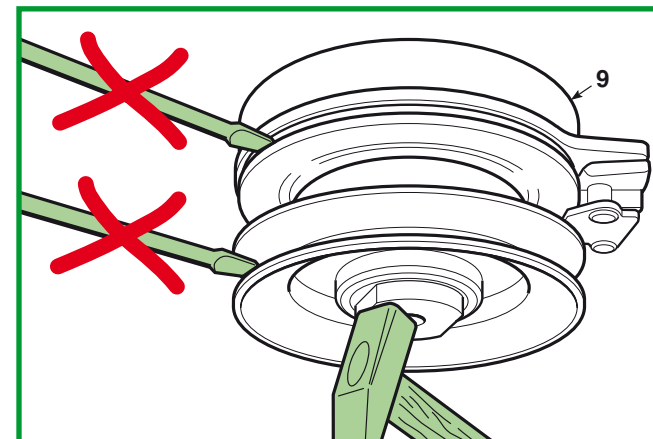
Related topics:

- [👁️ 4.1] Adjusting the engagement and checking the blade brake
- [👁️ 4.3] Drive belt adjustment
- [👁️ 5.1] Removal of front hood
- [👁️ 6.7] Replacement of the accelerator and adjustment of the carburettor

Tightening torques:

8 Screw for pulley	45 ÷ 50 Nm
– Screws for engine fastening	25 ÷ 30 Nm

IMPORTANT - To remove the clutch (9) from the engine shaft, absolutely do not use a lever to force the pulleys or the outer cover. In case of difficulty, apply an unlocking spray and gently tap on the hub with a hammer, to facilitate extraction.



Remove the protection from the exhaust (12) and disconnect the cable control from the accelerator and all the electrical wires.

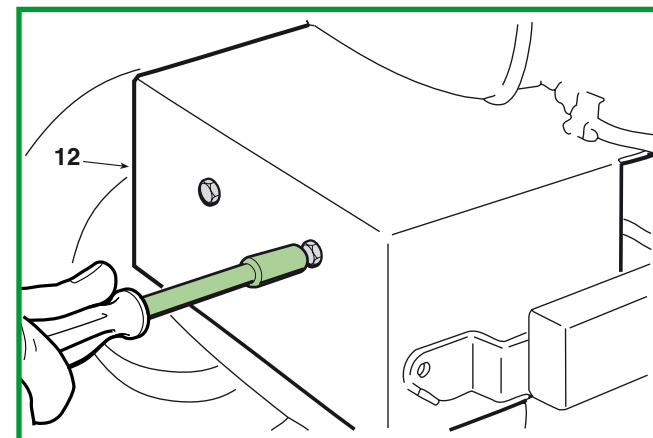


Detach the fuel line pipe, taking care not to spill fuel.

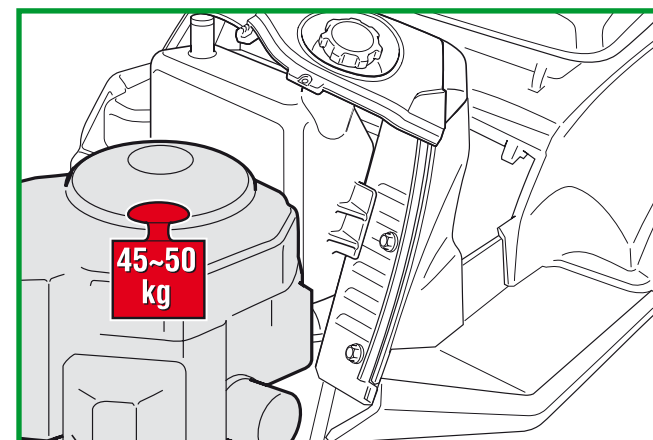
42



Identify and undo all the screws that fasten the engine to the chassis, then carefully lift and remove the engine using equipment suitable for the weight of the engine (about 45-50 kg) and the designated lifting points to guarantee safe working conditions.



NOTE - Some engines are held with screws of different length and in different positions, so it is best to label them so that no errors are made on reassembly.



WORKSHOP MANUAL

5.4a.0 REMOVAL OF THE ENGINE

3 / 3

General Informations

Since there are different types of drive, the stages described here refer to those shared or similar in all types of engine.

Related topics:

- [👁️ 4.1] Adjusting the engagement and checking the blade brake
- [👁️ 4.3] Drive belt adjustment
- [👁️ 5.1] Removal of front hood
- [👁️ 6.7] Replacement of the accelerator and adjustment of the carburettor

Tightening torques:

8 Screw for pulley	45 ÷ 50 Nm
– Screws for engine fastening	25 ÷ 30 Nm

On reassembly, fully tighten the screws for the engine and the pulley to the amounts shown.

Reassemble the spacer (11), with the countersink facing the engine.

Ensure that the pin (13) of the clutch (9) is attached properly to the frame) and remember to refit the spring (7).

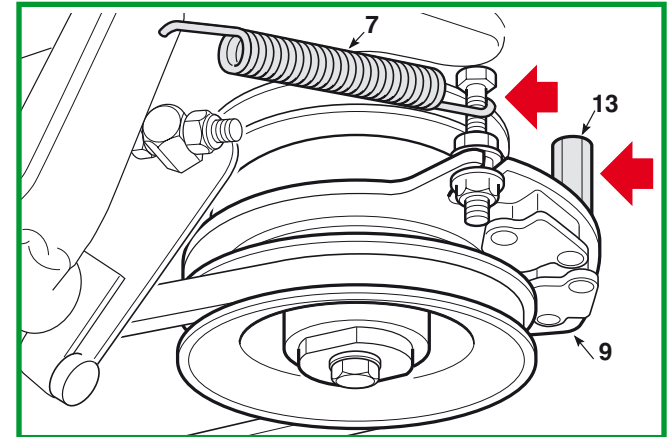
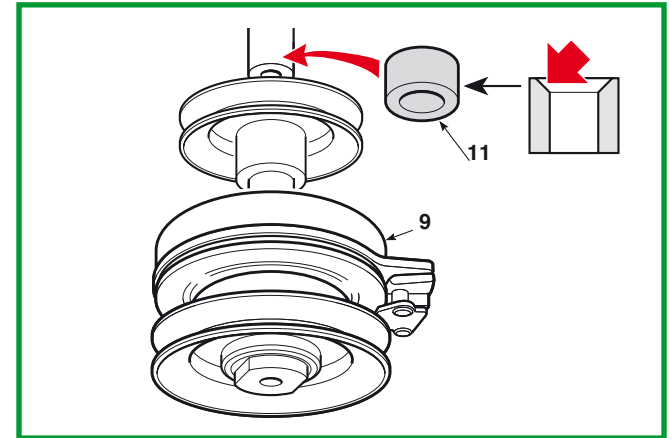


Remember to fit the clamps back on the fuel pipe and check that it does not leak.

Reattach all the electrical and earth contacts and refit the protection covers.

Reattach the accelerator cable and ...

- ☛ Adjust the «MINIMUM» position.
- ☛ Refit the front hood.
- ☛ Reset the adjuster (3) and check the spring tension.



WORKSHOP MANUAL

5.5.0 REMOVAL OF THE REAR AXLE (Tuff Torq K46F)

1 / 2

General Informations

The rear axle (Transaxle) is made up of a single maintenance free sealed unit which includes the transmission unit (hydrostatic) and the differential and doesn't need any maintenance.

It only needs to be removed to be replaced or for an overhaul by the Manufacturer's Service Centre.

Related topics:

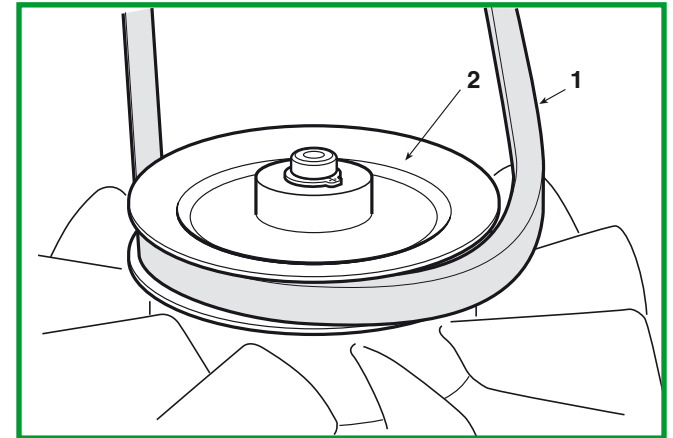
- [🔧 2.3] Lifting
- [🔧 4.2] Brake adjustment
- [🔧 4.4] Drive pedal adjustment
- [🔧 5.2] Removal of the wheel cover
- [🔧 5.7] Removal the rear tank (if installed)
- [🔧 6.1] Replacement of tyres and wheels

Tightening torques:

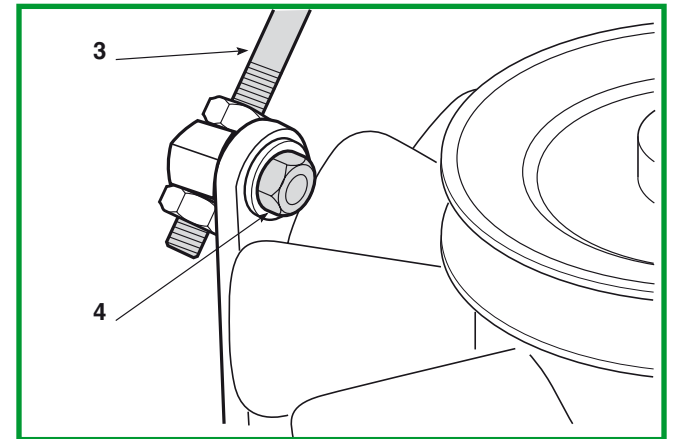
13	Rear axle support nut	25 ÷ 30 Nm
14	Nuts for rear axle fastening	25 ÷ 30 Nm

- 🔧 Remove the rear part of the wheel cover
- 🔧 Remove the rear tank (if installed)
- 🔧 Lift the rear part of the machine
- 🔧 Remove the rear wheels..

Working from the rear section, grasp the two branches of the belt (1), pulling it just enough to free it from the pulley throat (2), overcoming the resistance of the idler pulley spring.

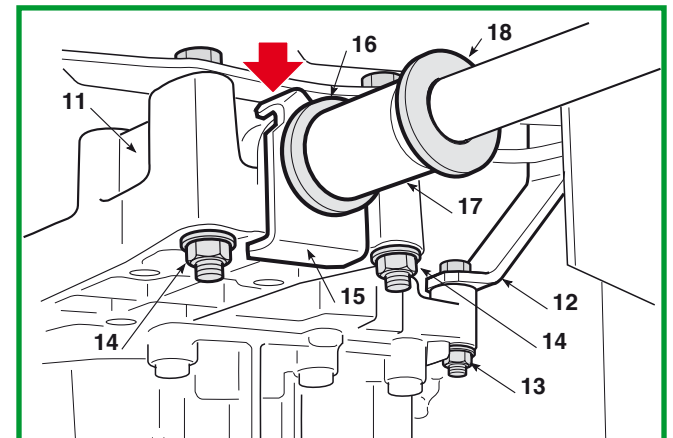
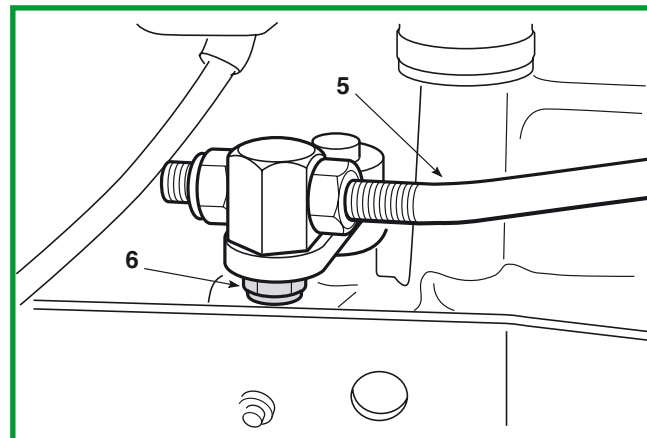


Remove the drive control rod (3) by unscrewing the relative pin nut (4) and the brake rod (5) by unscrewing the nut (6) under the lever.



The transmission unit (11) is supported by a holder (12) fixed by a screw with nut (13) and is fixed to the chassis by four screws with relative nuts (14).

Undo the nut (13) and then carefully undo the four lower nuts (14), holding up the unit so that it does not fall.



WORKSHOP MANUAL

5.5.0
REMOVAL OF THE REAR AXLE
(Tuff Torq K46F)

2 / 2

General Informations

The rear axle (Transaxle) is made up of a single maintenance free sealed unit which includes the transmission unit (hydrostatic) and the differential and doesn't need any maintenance.

It only needs to be removed to be replaced or for an overhaul by the Manufacturer's Service Centre.

Related topics:

- [🔧 2.3] Lifting
- [🔧 4.2] Brake adjustment
- [🔧 4.4] Drive pedal adjustment
- [🔧 5.2] Removal of the wheel cover
- [🔧 5.7] Removal the rear tank (if installed)
- [🔧 6.1] Sostituzione pneumatici e ruote

Tightening torques:

- | | |
|---------------------------------------|------------|
| 13 Rear axle support nut | 25 ÷ 30 Nm |
| 14 Nuts for rear axle fastening | 25 ÷ 30 Nm |

Repeat the above operations in reverse for reassembly.

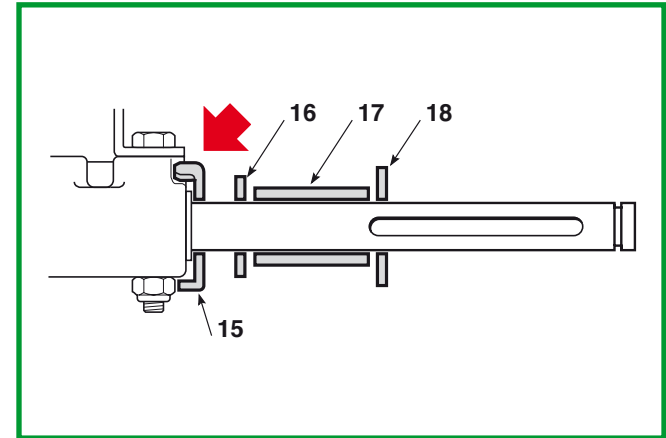
Check that the spacers (15 - 16 - 17 - 18) are correctly fitted to the shafts, in the sequence given.

Reattach all the connections, and then ...

- ☞ Check the brake.
- ☞ Refit the rear wheels.
- ☞ Refit the rear tank (if installed)
- ☞ Refit the rear part of the wheel cover

If the control rod has been replaced or completely pulled down:

- ☞ Adjust the travel and the position of "neutral" for the pedal



WORKSHOP MANUAL

5.6.0 REMOVAL OF THE CUTTING DECK

1 / 2

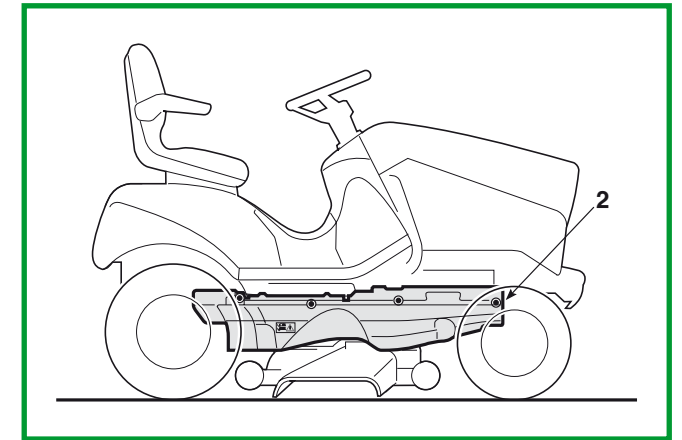
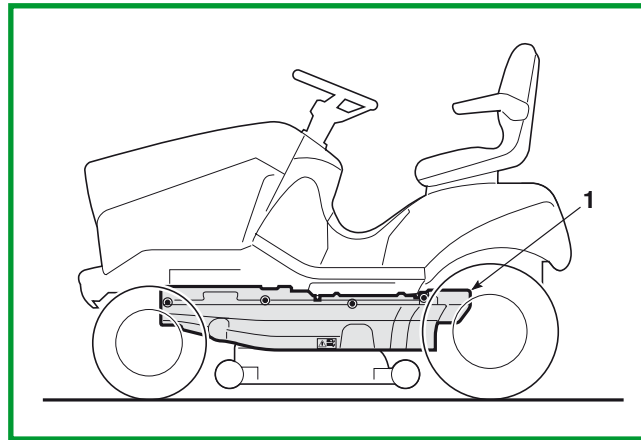
General Informations

Removing the cutting deck facilitates all operations involving the blade connecting toothed belt and the overhaul and replacement of the hubs, bearings or blade shafts..

With some practice and experience it is possible to do this work with the deck still in position.

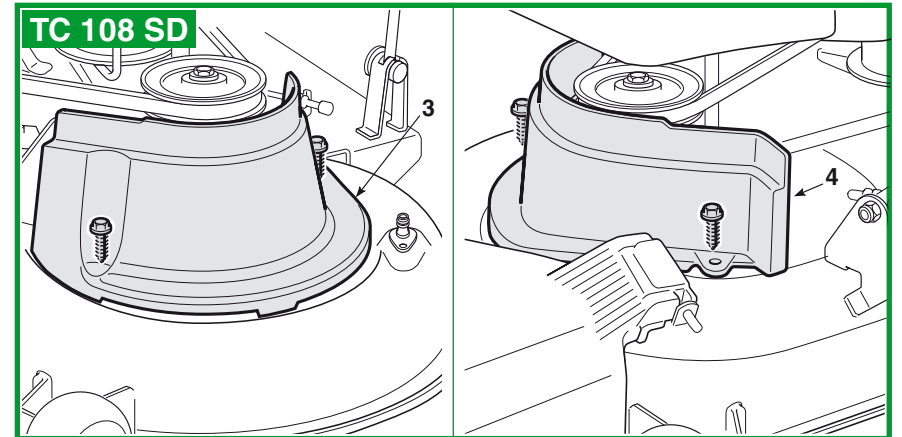
Related topics:

[4.5] Aligning the cutting deck

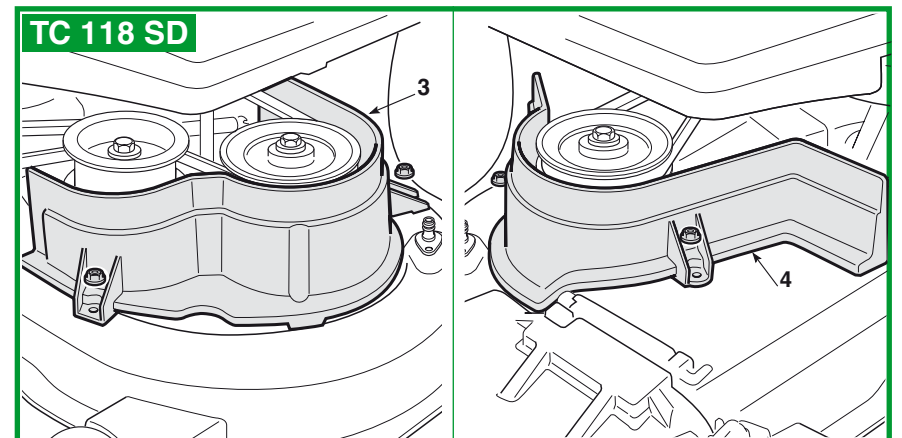


Lower the cutting deck completely.

Identify the fastening screws and remove the right (1) and left (2) external safety guard.



Remove the right (3) and left (4) internal safety guards.



WORKSHOP MANUAL

5.6.0 REMOVAL OF THE CUTTING DECK

2 / 2

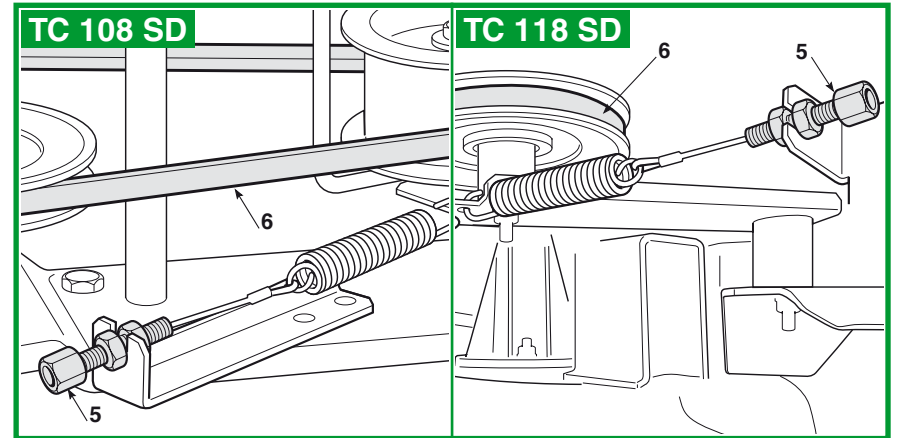
General Informations

Removing the cutting deck facilitates all operations involving the blade connecting toothed belt and the overhaul and replacement of the hubs, bearings or blade shafts..

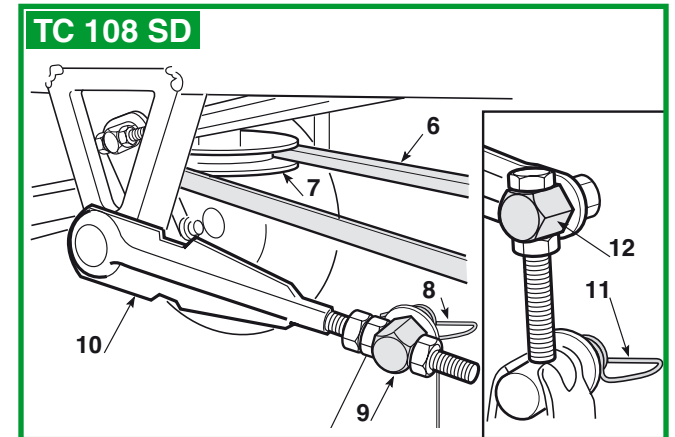
With some practice and experience it is possible to do this work with the deck still in position.

Related topics:

[👁️ 4.5] Aligning the cutting deck

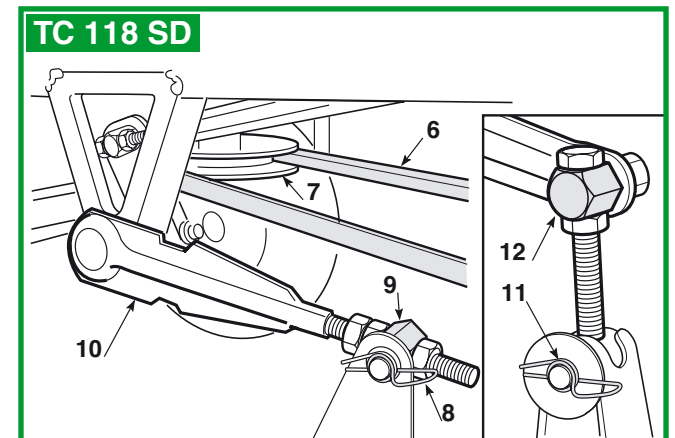


Loosen and release the screw adjuster (5) to loosen the blade control belt (6) and free it from the pulley of the clutch (7).



Remove the two split-pins (8) of the two pins (9) of the front connecting rods (10).

Remove the two split-pins (10) of the rear pins and then, having checked that there are no obstructions, the deck can be removed by extracting it in such a way that all the pins leave their housings.



Repeat the above operations in reverse for reassembly.

⚠️ Always reassemble the internal (3-4) and external (1-2) side safety guards.

WORKSHOP MANUAL

5.7.0 REMOVING THE REAR TANK (if installed)

1 / 2

General Informations

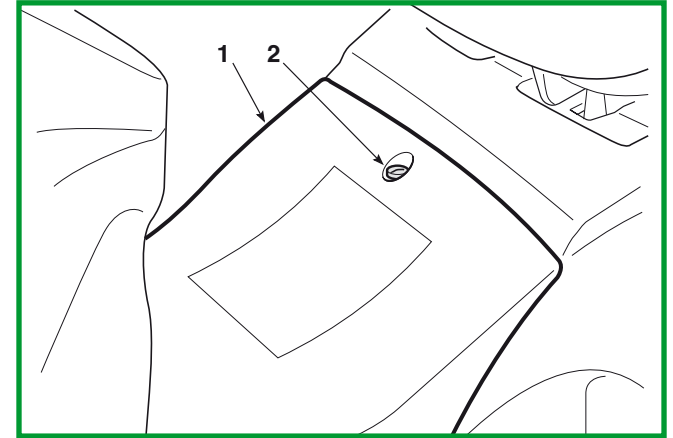
It is necessary to remove the rear tank to access the hydrostatic transmission control belt and replace the transmission unit.

Related topics:

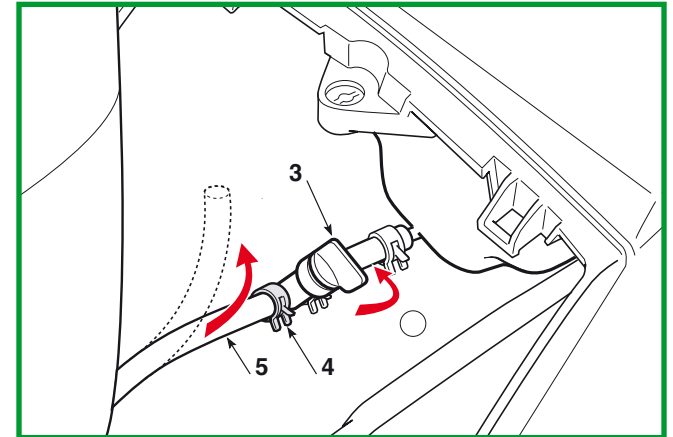
[👁️ 5.2] Removal of the wheel cover

48

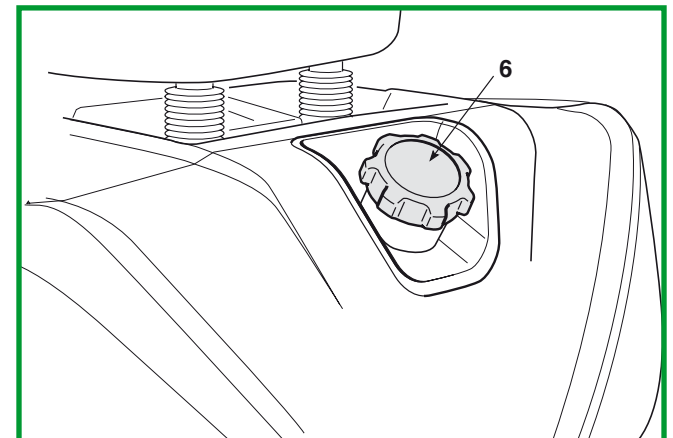
Remove the central guard (1) fixed by the screw (2).



Close the tap (3), remove the clamp (4) and disconnect the output tube (5) holding it up to prevent spillage of any fuel left inside it, **making sure not to disperse it in the work area.**



Remove the tank cap (6) and protect the nozzle to prevent foreign bodies from falling into the tank.



👉 Remove the rear part of the wheel cover

WORKSHOP MANUAL

5.7.0 REMOVING THE REAR TANK (if installed)

2 / 2

General Informations

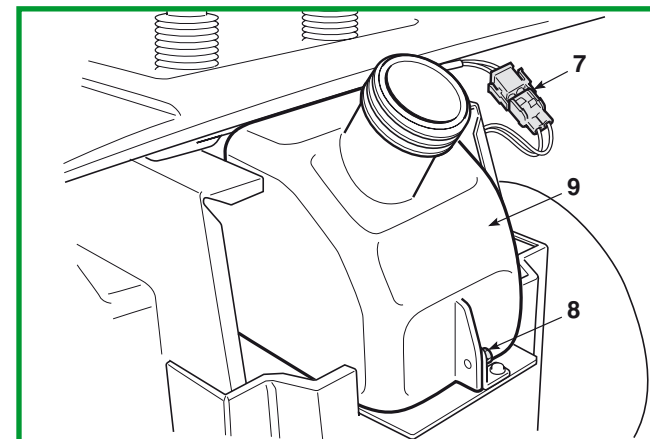
It is necessary to remove the rear tank to access the hydrostatic transmission control belt and replace the transmission unit.

Related topics:

[[5.2](#)] Removal of the wheel cover

Disconnect the level indicator connector (7).

Loosen the screw (8) and remove the tank (9).



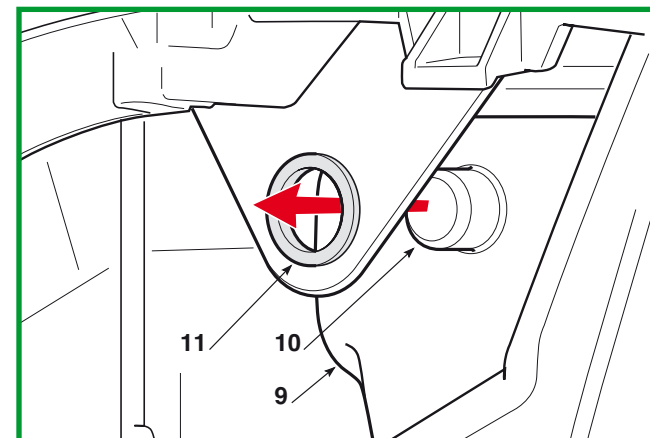
During reassembly, make sure the protuberance (10) of the tank is correctly positioned in its seat (11) on the chassis.

Complete the assembly process, follow the steps described above in the reverse order, making sure to:



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- reposition the spring clips;
- check there are no fuel leaks.



WORKSHOP MANUAL

6.1.0 REPLACEMENT OF TYRES AND WHEELS

1 / 1

General Informations

The tyres used are of the "Tubeless" type and so every repair of a hole in the tyre must be done by a tyre specialist according to the methods used for this type of tyre.

Related topics:

[👁 4.5] Aligning the cutting deck (➤ TC 108 SD)

[👁 4.5a] Aligning the cutting deck (➤ TC 118 SD)

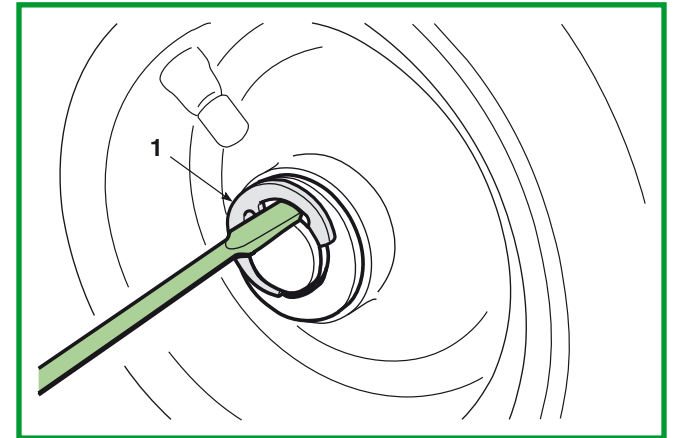
Tyre pressures

Front	1,0 Bar
Rear	1,4 Bar

A) Tyres

After replacing one or more tyres or the wheels, it is always necessary to check the pressure and to check the alignment of the cutting deck [see 4.6].

! **WARNING** - Replace distorted wheel rims as they could impair the tyre's hold.



B) Wheels

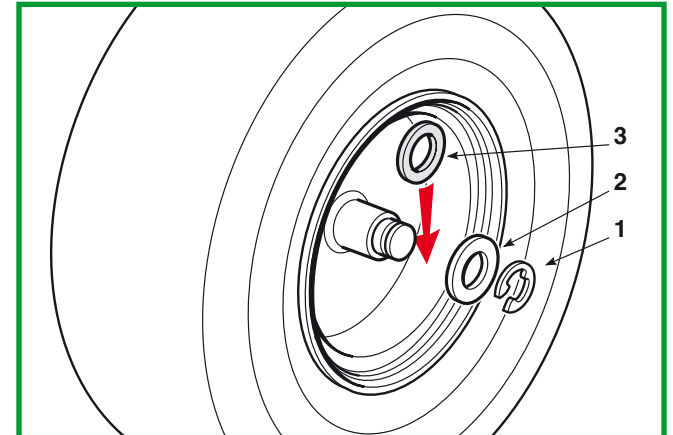
The wheels are held by a snap ring (1) which can be removed with the help of a screwdriver.

NOTE - If a wheel is jammed onto the shaft, use a releasing spray, directing it around the splining hole.

On assembly it is advisable to spread ⁵⁰grease on the shaft to facilitate the next wheel removal.

For the front wheels: replace the shoulder washer (2) and the flexible ring (1) with the bevel facing inwards.

For the rear wheels: replace the shoulder washer (2) and the flexible ring (1) with the bevel facing inwards and check the axial gap of the wheel on the shaft; if it is greater than 3 mm, a spacer (3) must be fitted between the wheel hub and the shoulder washer (2).



WORKSHOP MANUAL

6.2.0 REPLACEMENT OF FRONT WHEEL BEARINGS

1 / 1

General Informations

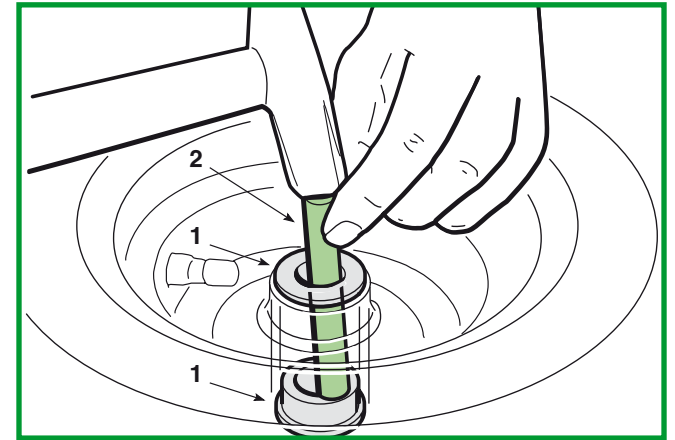
Related topics:

[\[👁️ 6.1\]](#) Replacement of tyres and wheels

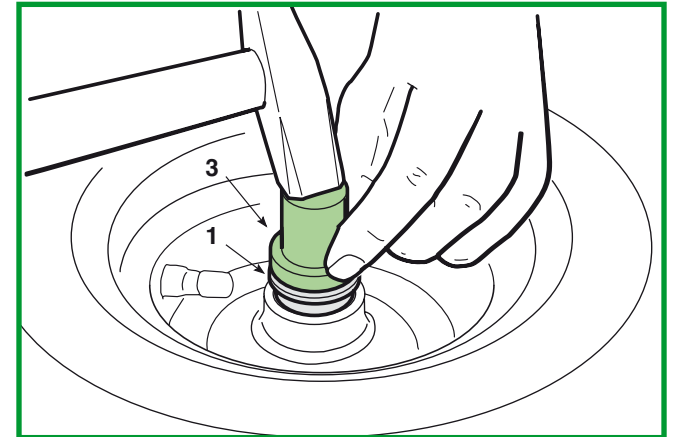
🔧 Dismantle the front wheel.

The front wheel bearings (1) are force splined into the front wheel hub.

A 10 - 12 mm diameter round bar (2) must be used to extract a bearing, inserted from the opposite side and struck with a hammer around various points of the inner circumference of the bearing.



The new bearing must be fitted with the help of a plastic mallet or of a bronze pad (3) that only acts on the bearing's outer ring.



WORKSHOP MANUAL

6.3.0 DISMANTLING OF THE STEERING COMPONENTS

1 / 2

General Informations

Related topics:

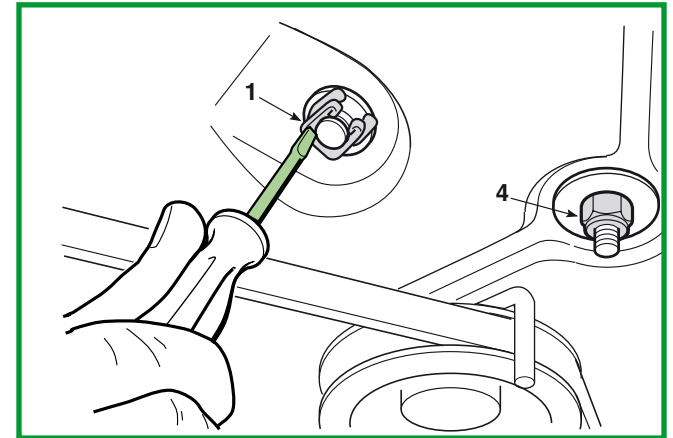
[4.7] Steering geometry adjustment

Tightening torques:

4	Nut for Ring gear	45 ÷ 50 Nm
11	Nuts for toothed sector fastening	10 ÷ 15 Nm
13	Nuts for bearing fastening	25 ÷ 30 Nm

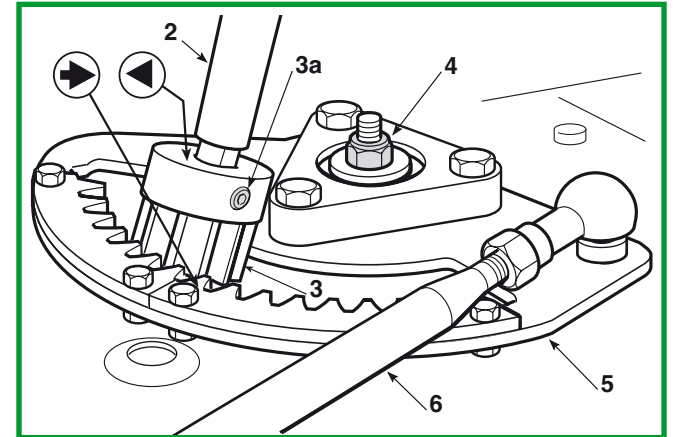
Release the spring (1).

Loosen the grub screw (3a) and lift the steering column (2) just enough to be able to extract the pinion (3).



A) Dismantling the steering pinion and ring gear

Remove the tie-rod (6), unscrew the nut (4) and take out the whole ring gear shaft (5) being careful not to lose the washers (7) and (8) under the screw head (9).

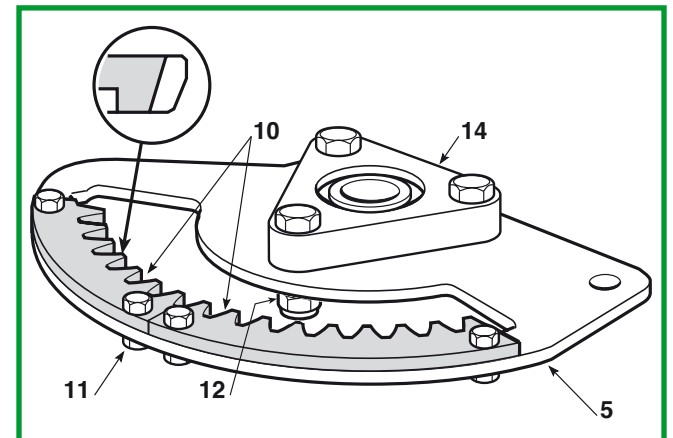


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Toothed sectors (10) are secured to the ring gear (5) by screws and nuts (11).

When replacing, be careful to assemble sectors with the flared part of the teeth facing down.

Check ring gear allowance (5) compared to the pin (12); if excessive, replace the bearing.



Unscrew the three nuts (13), remove the support (14) and slide out the bearing (15) to replace.

WORKSHOP MANUAL

6.3.0
DISMANTLING OF THE STEERING COMPONENTS

2 / 2

General Informations

Related topics:


[🔧 4.7] Steering geometry adjustment

Tightening torques:

4 Nut for Ring gear	45 ÷ 50 Nm
11 Nuts for toothed sector fastening	10 ÷ 15 Nm
13 Nuts for bearing fastening	25 ÷ 30 Nm

During assembly, please note that to replace both the ring gear teeth and pinion simultaneously, shims (16) (removed earlier) must be replaced under the bearing (15) to restore correct allowance between teeth.

Make sure the pin (12) is correctly centred to the chassis housing (17), accurately reposition the two washers (7 - small hole) and (8 - large hole) under the screw head (9) and fully tighten the nut (4).

 Reassemble the pinion and the ring gear shaft, lining up the two reference points (▶ - ◀) punched on them.

Tighten the grub screw (3a); then reassemble the steering column (2) using the relative spring (1).

B) Lower bush replacement

Use a universal socket wrench to unscrew the two screws (21) that fix the plate (22) and remove the spherical lower bush (23).

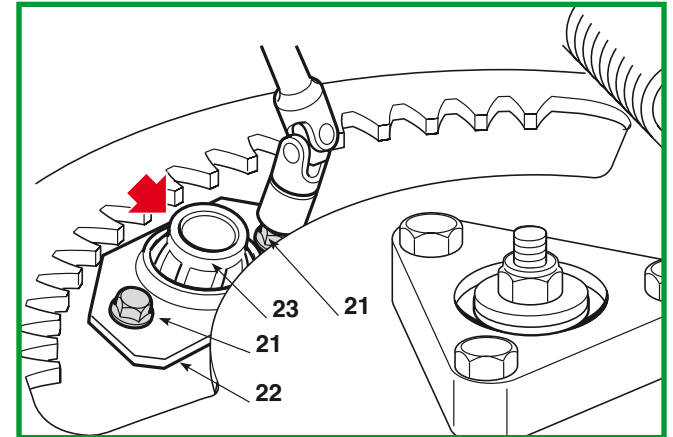
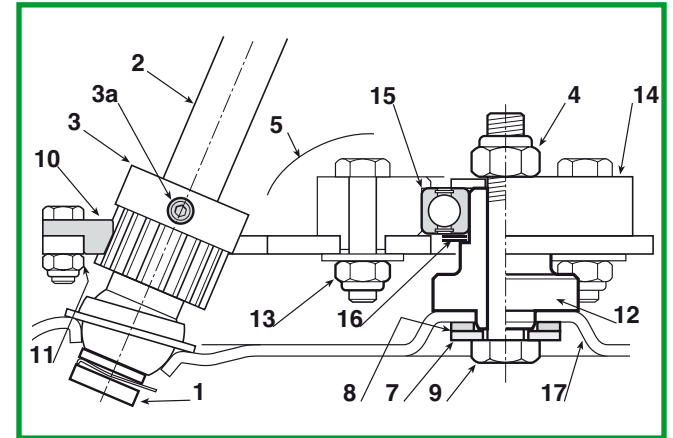
On reassembly ensure that the bush (23) is fitted with the protuberant part upwards.

Refit the plate (22) without tightening the screws (21).

Align the pinion with the crown wheel and insert the end of the steering wheel column (2) in the hole in the spherical bush (23); fully tighten the screws (21) after having checked the correct alignment and regular rotation of the steering wheel column.

When reassembled ...

 Check the steering geometry.



WORKSHOP MANUAL

6.4.0 REPLACEMENT OF THE DRIVE BELT

1 / 1

General Informations

Related topics:

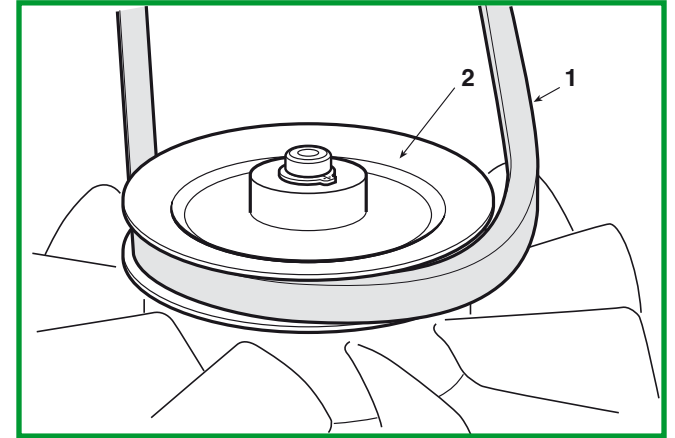
- [🔧 4.3] Drive belt adjustment
- [🔧 5.2] Removal of the wheel cover
- [🔧 5.4] Removal of the engine (▶ TC 108 SD)
- [🔧 5.4a] Removal of the engine (▶ TC 118 SD)
- [🔧 5.7] Removal the rear tank (if installed)
- [🔧 8.2] Belts assembly

Tightening torques:

3 - 4 Nuts for pulleys..... 25 ÷ 30 Nm

- 🔧 Dismount the engine pulley and the clutch.
- 🔧 Remove the rear part of the wheel cover
- 🔧 Remove the rear tank (if installed)

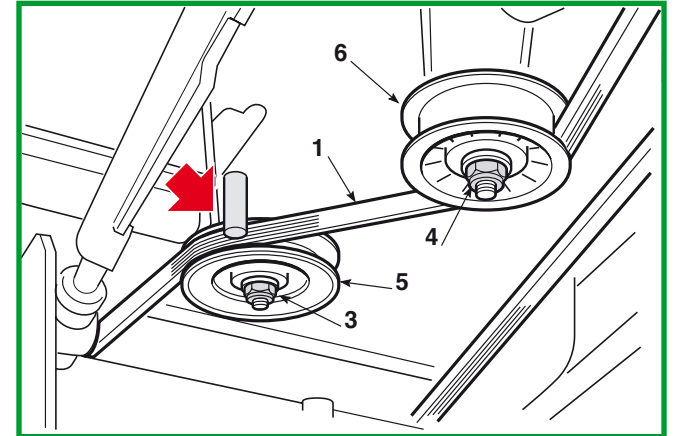
Working from the rear section, grasp the two branches of the belt (1), pulling it just enough to free it from the pulley throat (2), overcoming the resistance of the idler pulley spring.



Loosen the nuts (3) and (4) that fasten in place respectively the return pulley and the tensioner (6), enough to allow the belt to pass (1)

At this point the belt (1) is completely free and can be extracted.

During reassembly operations, make sure the belt (1) is positioned accurately in relation to the pulleys and the containment guides.



When assembly is completed,

- 🔧 Replace the engine pulley and the clutch.
- 🔧 Adjust the drive belt.
- 🔧 Replace the rear tank (if installed)
- 🔧 Replace the rear part of the wheel cover.

WORKSHOP MANUAL

6.5.0 REPLACEMENT OF THE BLADES CONTROL BELT

1 / 2

General Informations

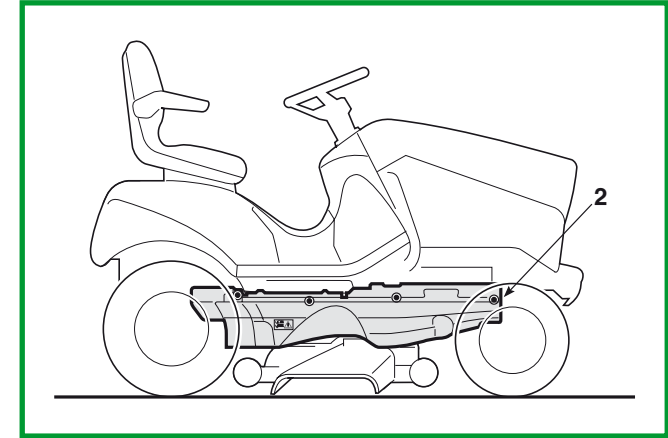
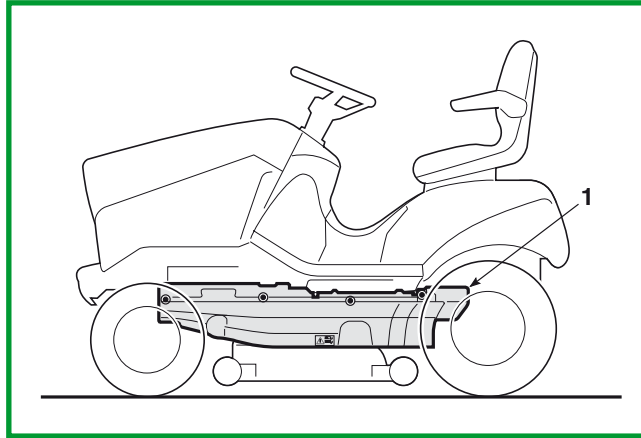
Related topics:

[🔧 4.1] Adjusting the engagement and checking the blade brake

[🔧 8.2] Belts assembly

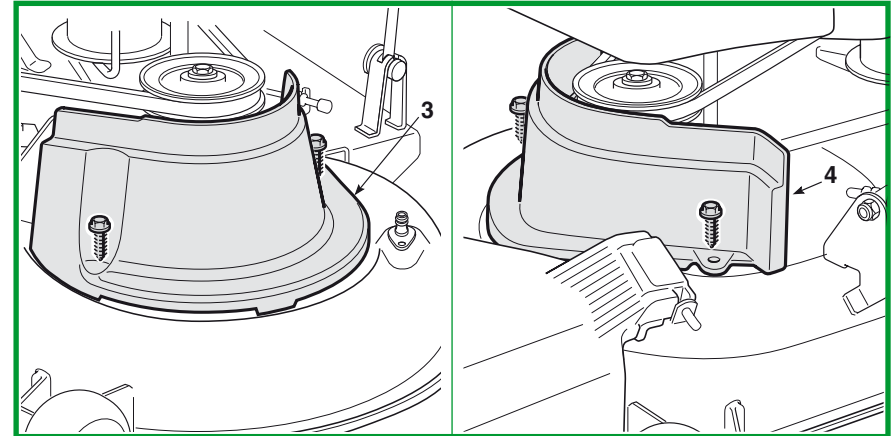
Tightening torques:

7 Nut for idle pulley 20 ÷ 25 Nm



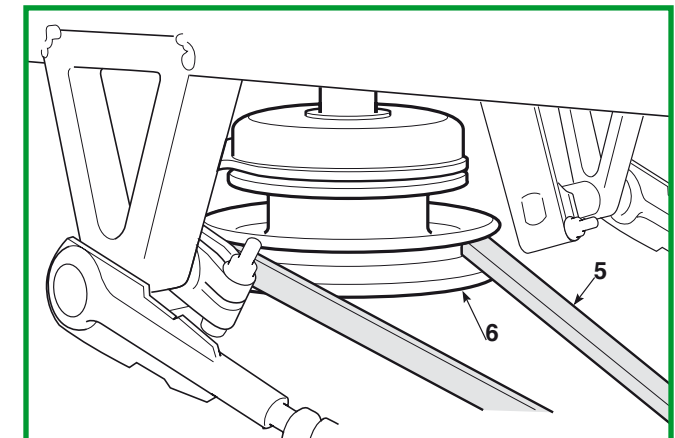
Lower the cutting deck completely.

Identify the fastening screws and remove the right (1) and left (2) external safety guard. 55



Remove the right (3) and left (4) internal safety guards.

Pull one branch of the belt (5) to release it from the clutch pulley (6).



WORKSHOP MANUAL

6.5.0 REPLACEMENT OF THE BLADES CONTROL BELT

2 / 2

General Informations

Related topics:

[👁 4.1] Adjusting the engagement and checking the blade brake

[👁 8.2] Belts assembly

Tightening torques:

7 Nut for idle pulley 20 ÷ 25 Nm

Loosen the nut (7) almost completely, without removing the idler pulley (8) in order to be able to extract the belt (5).

At this point the belt (5) is completely free and can be extracted.

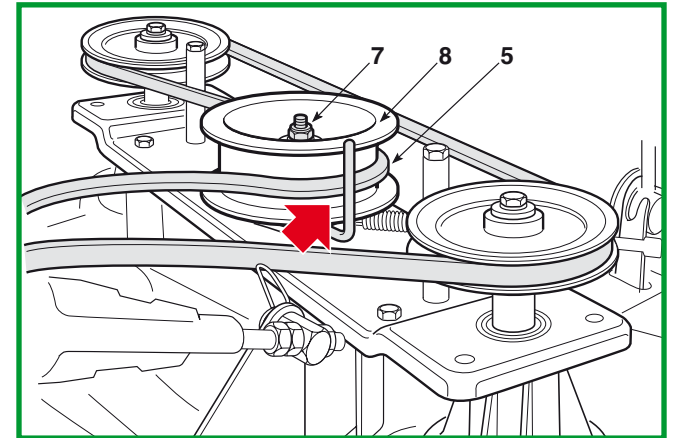
During reassembly operations, make sure the belt is positioned accurately in relation to the containment pins.

On completing the reassembly, it is necessary to ...

👉 Adjust the blade engagement.



Always reassemble the internal (3-4) and external (1-2) side safety guards.



WORKSHOP MANUAL

6.5a.0 REPLACEMENT OF THE BLADES CONTROL BELT

1 / 2

General Informations

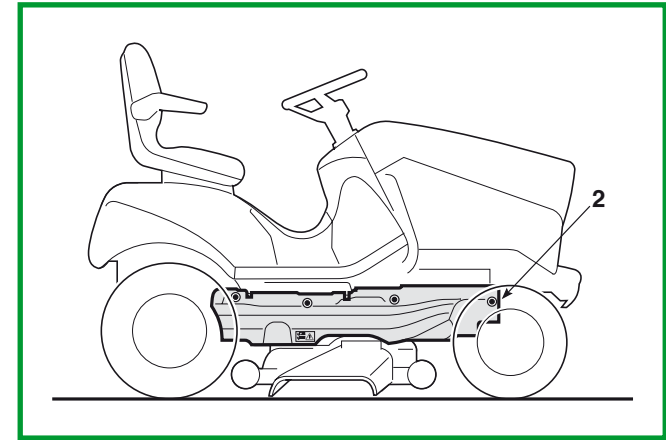
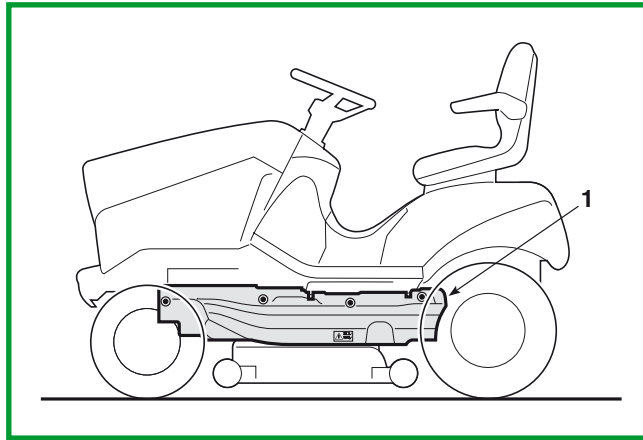
Related topics:

[🔧 4.1] Adjusting the engagement and checking the blade brake

[🔧 8.2] Belts assembly

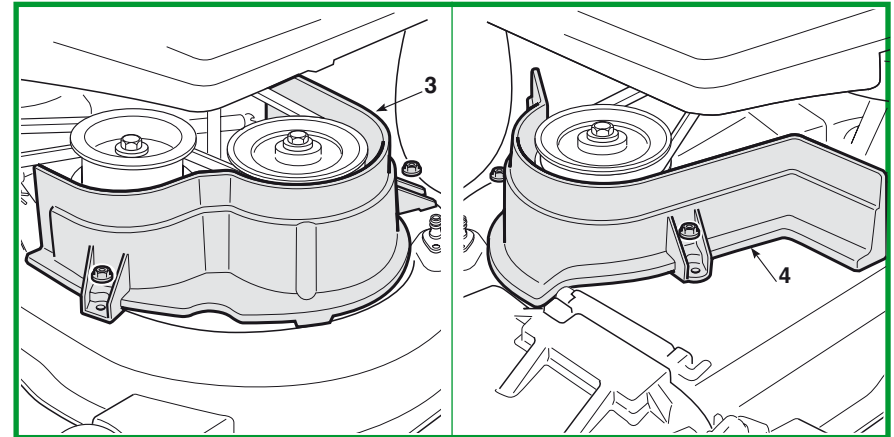
Tightening torques:

8-9 Screws for pulleys 20 ÷ 25 Nm



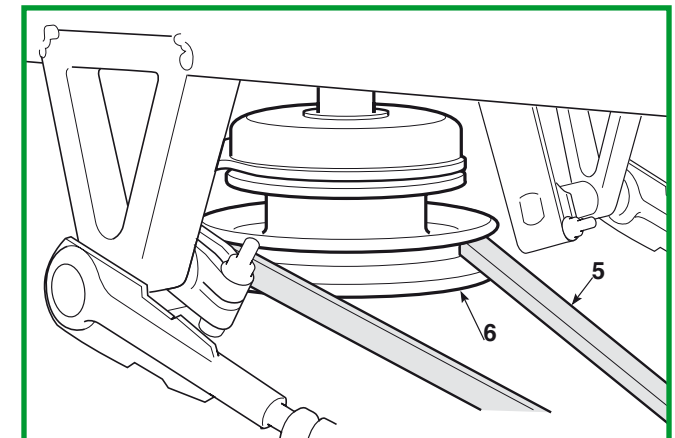
Lower the cutting deck completely.

Identify the fastening screws and remove the right (1) and left (2) external safety guard. 57



Remove the right (3) and left (4) internal safety guards.

Pull one branch of the belt (5) to release it from the clutch pulley (6).



WORKSHOP MANUAL

6.5a.0

REPLACEMENT OF THE BLADES CONTROL BELT

2 / 2

General Informations

Related topics:

[🔧 4.1] Adjusting the engagement and checking the blade brake

[🔧 8.2] Belts assembly

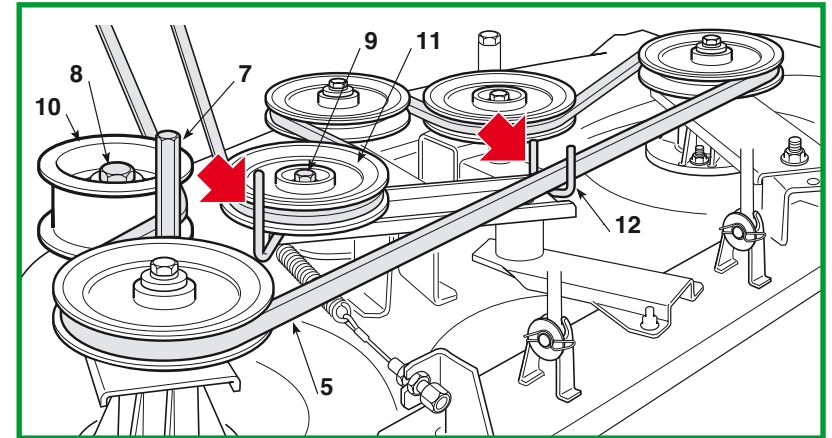
Tightening torques:

8-9 Screws for pulleys 20 ÷ 25 Nm

Loosen the guide pulley pin (7) and the screws (8-9) almost completely, without removing the idler pulley (10) and the pulley (11) in order to be able to extract the belt (5).

At this point the belt (5) is completely free and can be extracted.

During reassembly operations, make sure the belt is positioned accurately in relation to the containment pins and its passage through the fork (12).



On completing the reassembly, it is necessary to ...

🔧 Adjust the blade engagement.

⚠️ Always reassemble the internal (3-4) and external (1-2) side safety guards.

WORKSHOP MANUAL

6.6.0 REPLACEMENT OF THE SUPPORTS AND SHAFTS OF THE BLADES

1 / 2

General Informations

Related topics:

[🔧 2.2] Tools

[🔧 4.9] Removing, sharpening and balancing the blades

[🔧 5.6] Removal of the cutting deck

[🔧 6.5] Replacement of the blades control belt
(▶ TC 108 SD)

Tightening torques:

4	Screws for pulleys	20 ÷ 25 Nm
9	Plate fixing screws	30 ÷ 35 Nm
22	Flanged support fixing nuts.....	25 ÷ 30 Nm

🔧 Remove the cutting deck.

NOTE - This operation is not strictly necessary since, with a little practice and experience, it is possible to dismantle the deck supports without removing the deck.

🔧 Remove the blades control belt.

🔧 Remove the blades [see 4.10] and take off the hubs.

Loosen and release the screw adjuster (1).

Unscrew the nut (2) and remove the tension regulator (3).

Undo the central screws (4) and extract the right pulley (5) and the left pulley (6) together with their relative spacers (7) and (8).

Undo the four fastening screws (9) and remove the plate (10).

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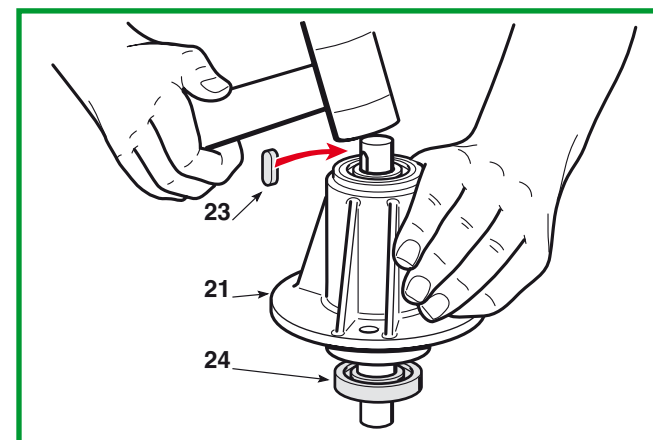
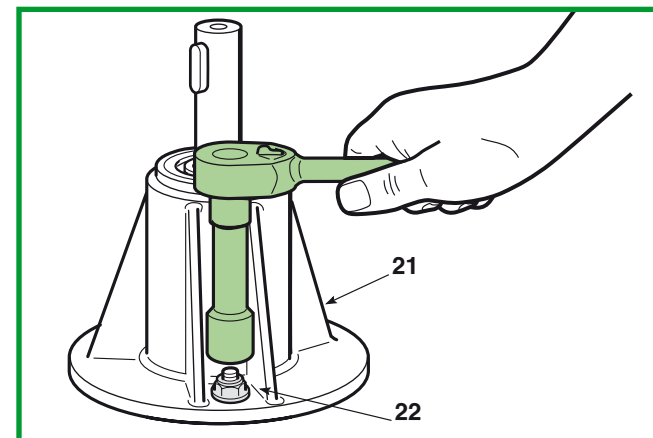
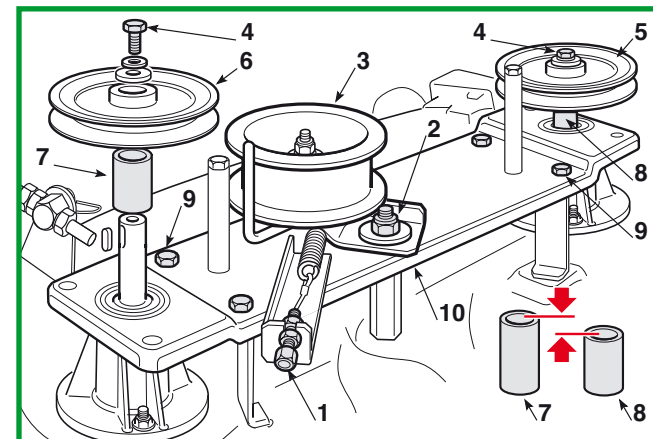
A) Replacement of the supports of the blades

Dismantle the flanged support (21) by unscrewing the three fixing screws (22).

NOTE - The entire support (21), including shafts and bearings, is a spare part available as a single assembly unit.

B) Replacement of the bearings and the shafts of the blades

Remove the key (23) and hit the shaft on the pulley side with a plastic mallet to extract the shaft together with the lower bearing (24).



WORKSHOP MANUAL

6.6.0 REPLACEMENT OF THE SUPPORTS AND SHAFTS OF THE BLADES

2 / 2

General Informations

Related topics:

[🔧 2.2] Tools

[🔧 4.9] Removing, sharpening and balancing the blades

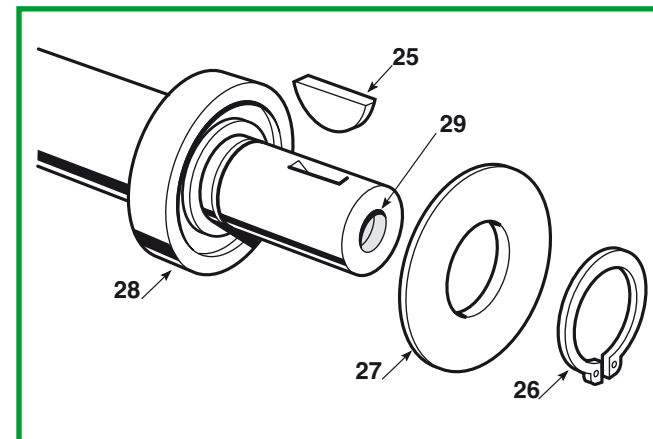
[🔧 5.6] Removal of the cutting deck

[🔧 6.5] Replacement of the blades control belt
(▶ TC 108 SD)

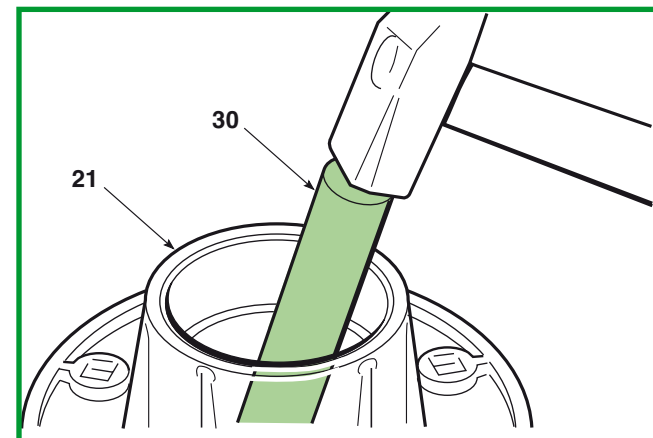
Tightening torques:

4	Screws for pulleys	20 ÷ 25 Nm
9	Plate fixing screws	30 ÷ 35 Nm
22	Flanged support fixing nuts.....	25 ÷ 30 Nm

After having removed the key (25), the snap ring (26) and the dust cover (27), the bearing (28) splined onto the shaft can be removed using a normal extractor, being careful to close the threaded hole (29) with a suitable screw to prevent the tip of the extractor from damaging the thread.

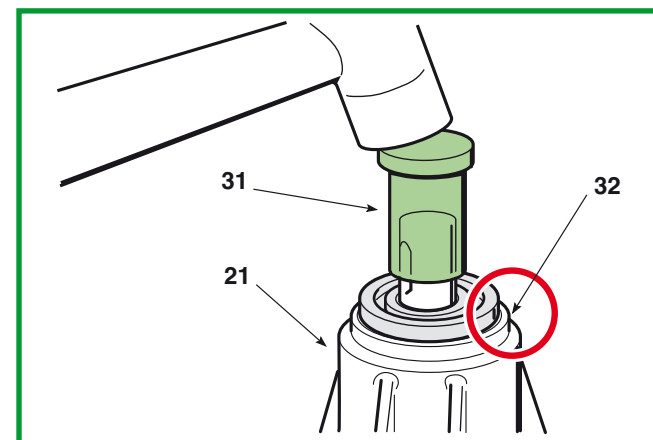


The second bearing still in place must be removed by hitting it from the inside of the flange using a 12 ÷ 15 mm diameter round bar (30).



On reassembly, having first inserted the shaft in the lower bearing hole and inserted everything into the support, fit the upper bearing using the specific stopper (31) that acts on the inner ring, hitting it squarely with a mallet until the bearing is fully driven home.

Refit the flanged supports onto the deck, fully tightening the nuts (22) and checking that the support with the longer shaft and spacer (7) is on the left.



When refitting the plate (10), the holes corresponding to the support axes must meet perfectly in the centring step (32) cut into the upper part of each support.

WORKSHOP MANUAL

6.6a.0 REPLACEMENT OF THE SUPPORTS AND SHAFTS OF THE BLADES

1 / 2

General Informations

Related topics:

[🔧 2.2] Tools

[🔧 4.9] Removing, sharpening and balancing the blades

[🔧 5.6] Removal of the cutting deck

[🔧 6.5a] Replacement of the blades control belt
▶ TC 118 SD)

Tightening torques:

6-7 Nuts for pulleys	20 ÷ 25 Nm
10 Plates fixing nuts	20 ÷ 25 Nm
22 Flanged support fixing nuts.....	25 ÷ 30 Nm

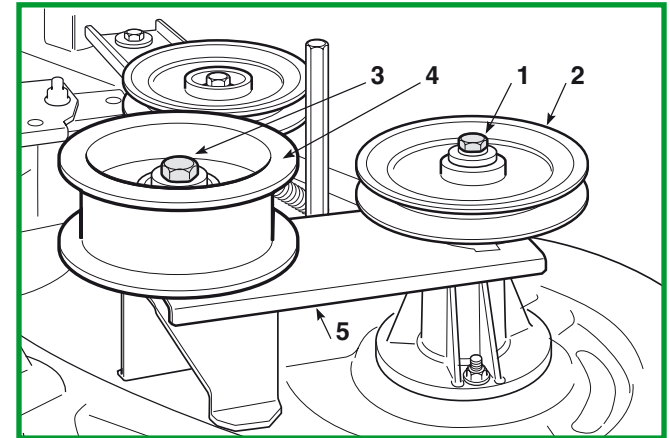
🔧 Remove the cutting deck.

NOTE - This operation is not strictly necessary since, with a little practice and experience, it is possible to dismantle the deck supports without removing the deck.

🔧 Remove the blades control belt.

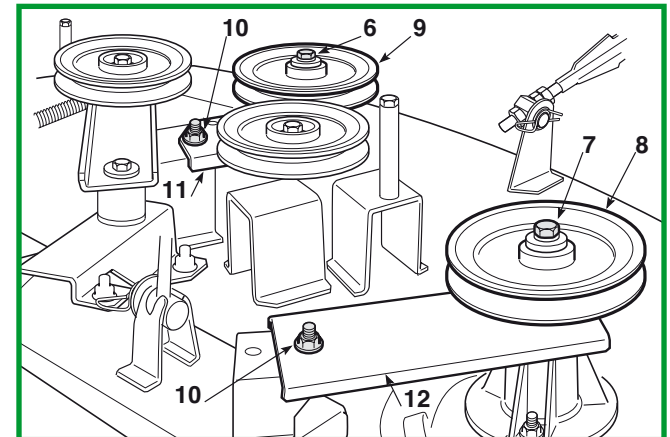
🔧 Remove the blades [see 4.10] and take off the hubs.

Undo the central screw (1) and extract the left pulley (2).



Unscrew the screw (3) and remove the drive pulley (4) and the connection plate (5).

Undo the central screws (6-7) and extract the right pulley (8) and the central pulley (9).



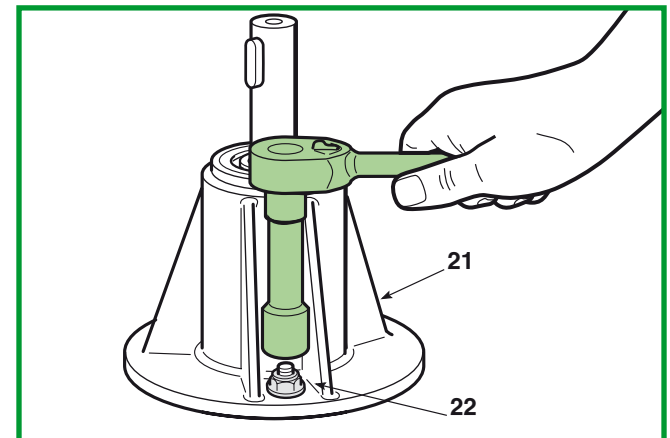
Unscrew the two nuts (10) and remove the two connection plates (11).

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A) Replacement of the supports of the blades

Dismantle the flanged support (21) by unscrewing the three fixing screws (22).

NOTE - The entire support (21), including shafts and bearings, is a spare part available as a single assembly unit.



WORKSHOP MANUAL

6.6a.0 REPLACEMENT OF THE SUPPORTS AND SHAFTS OF THE BLADES

2 / 2

General Informations

Related topics:

[🔧 2.2] Tools

[🔧 4.9] Removing, sharpening and balancing the blades

[🔧 5.6] Removal of the cutting deck

[🔧 6.5a] Replacement of the blades control belt
▶ TC 118 SD

Tightening torques:

6-7 Nuts for pulleys 20 ÷ 25 Nm

10 Plates fixing nuts 20 ÷ 25 Nm

22 Flanged support fixing nuts..... 25 ÷ 30 Nm

B) Replacement of the bearings and the shafts of the blades

Remove the key (23) and hit the shaft on the pulley side with a plastic mallet to extract the shaft together with the lower bearing (24).

After having removed the key (25), the snap ring (26) and the dust cover (27), the bearing (28) splined onto the shaft can be removed using a normal extractor, being careful to close the threaded hole (29) with a suitable screw to prevent the tip of the extractor from damaging the thread.

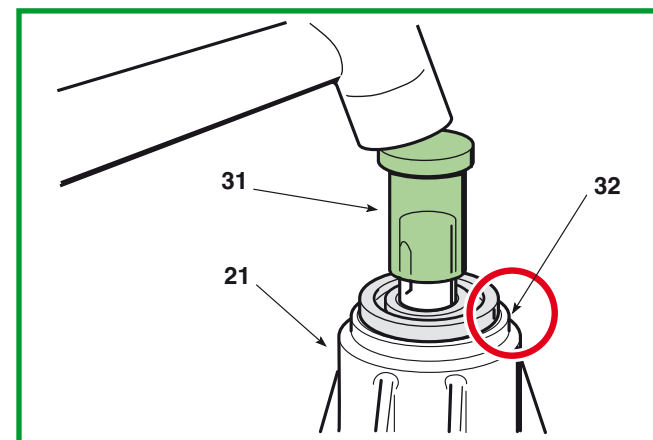
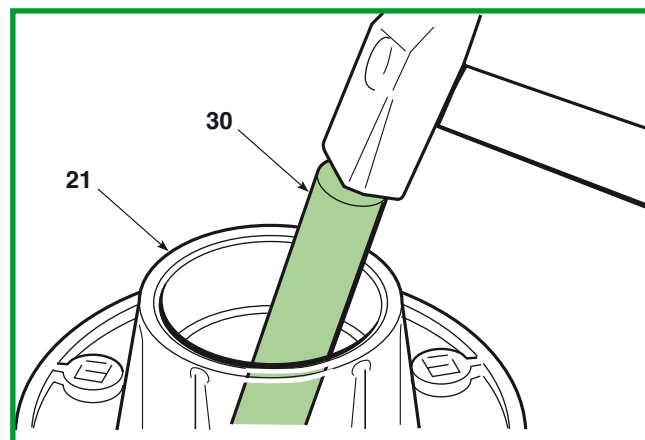
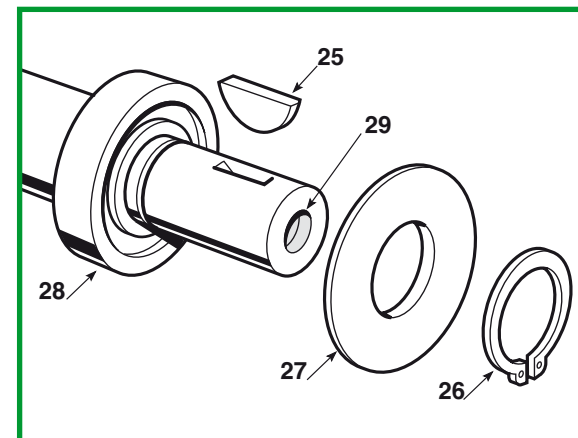
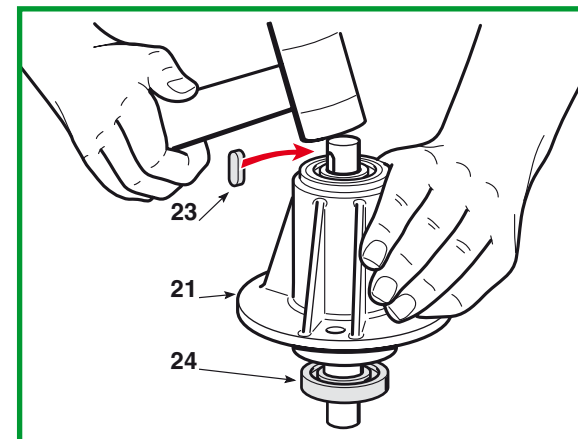
The second bearing still in place must be removed by hitting it from the inside of the flange using a 12 ÷ 15 mm diameter round bar (30).

On reassembly, having first inserted the shaft in the lower bearing hole and inserted everything into the support, fit the upper bearing using the specific stopper (31) that acts on the inner ring, hitting it squarely with a mallet until the bearing is fully driven home.

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Refit the flanged supports onto the deck, fully tightening the nuts (22).

When refitting the plates (5-12), the holes corresponding to the support axes must meet perfectly in the centring step (32) cut into the upper part of each support.



WORKSHOP MANUAL

6.7.0 REPLACEMENT OF THE ACCELERATOR AND ADJUSTMENT OF THE CARBURETTOR

1 / 1

General Informations

Related topics:

[\[👁 5.3\]](#) Removal of the dashboard

👉 Remove the dashboard.

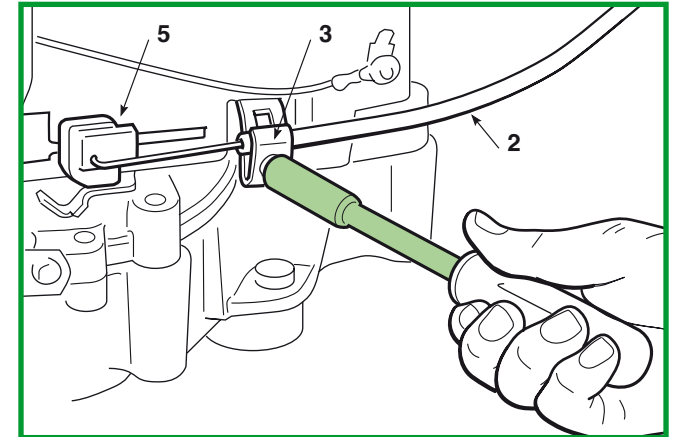
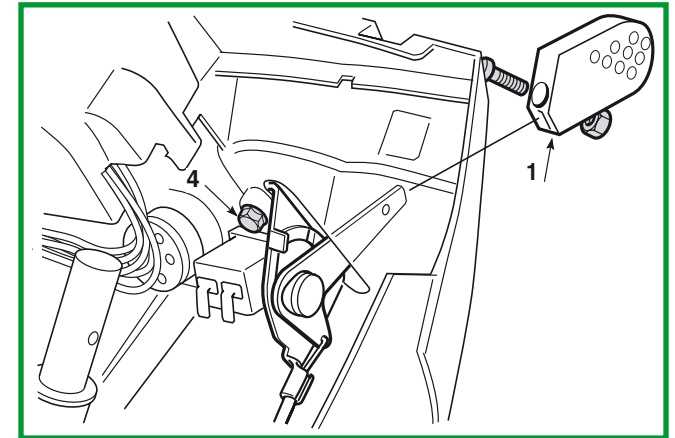
Take off the knob (1) and disconnect the cable (2) from the connection terminal (3) on the engine.

Undo the two fixing screws (4) and take out the accelerator together with the wire.

On reassembling, put the accelerator lever in the «MINIMUM» position, connect the end of the cable (2) to the terminal (3) on the engine after having moved the cursor (5) in the same «MINIMUM» position specific to each type of engine and shown in the instruction booklet.

When assembly is completed ...

👉 Refit the dashboard. 63



WORKSHOP MANUAL

7.1.0
TROUBLESHOOTING OF THE ELECTRICAL SYSTEM

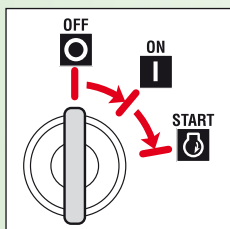
1 / 3

General Informations

In the following some of the problems connected to the malfunctioning of the electrical system are shown, with their probable cause and the remedial action to be taken.

Should the problem continue after the appropriate checks, seek assistance from your local Service Centre.

Faulty electronic cards must always be replaced without trying to repair them or replace single components.



Related topics:

- [👁️ 7.2] Summary table for the cutting in of the safety devices
- [👁️ 7.3] Safety microswitches operation check
- [👁️ 7.6] Starter relay operation check
- [👁️ 7.8] Recharge circuit check
- [👁️ 7.9] Care and maintenance of the sealed battery

PROBLEM	CAUSE	REMEDY
1. Activation of the self-resetting protection ¹⁾		
a) on inserting the key in position «ON»	Battery terminal crossed	Check the battery connections
b) ... in the «START» position or after a few seconds of use, following an attempt at starting with outside means:	Sulphated battery (it no longer accepts recharging)	Replace the battery
	Faulty or electronic card	Check
	Disconnected or missing battery	Reconnect the battery. It must always be connected.
c) ... after several minutes' use:	Battery terminals corroded or with poor contact	Check and clean the connections
	Poor or missing earth contact on the charge regulator	Check the earth connections and the screws fastening the regulator
	Overvoltage from a malfunction in the regulator	Check the recharge circuit
2. The dashboard remains off with the key in position «ON»	Battery disconnected or faulty during use	Check the battery or wiring
	The battery is not supplying the card	Check the connection cables
		Check the battery's condition
	Battery or card not earthed to frame	Check and put right
	10 A fuse blown	Replace fuse (10 A)
	Battery terminal crossed	Check connections

¹⁾ The cutting in of the self-resetting protection of the electronic card is signalled by a beep, except in cases where the battery is missing, flat or with the terminal crossed. The signal stops when the key is returned to position «OFF»; then wait a few seconds before returning to position «ON».

NOTE - The self-setting protection reaches very high temperatures (around 180 °C) which are to be considered normal. Similarly, there might be some smoke inside the box which is due to the overheating of the powder inside.



WARNING! Do not touch this component of the card until it has cooled down

WORKSHOP MANUAL

7.1.0
TROUBLESHOOTING OF THE ELECTRICAL SYSTEM

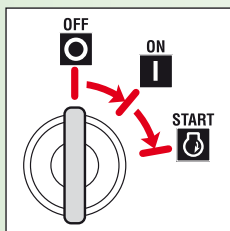
2 / 3

General Informations

In the following some of the problems connected to the malfunctioning of the electrical system are shown, with their probable cause and the remedial action to be taken.

Should the problem continue after the appropriate checks, seek assistance from your local Service Centre.

Faulty electronic cards must always be replaced without trying to repair them or replace single components.



Related topics:

- [👁️ 7.2] Summary table for the cutting in of the safety devices
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- [👁️ 7.8] Recharge circuit check
- [👁️ 7.9] Care and maintenance of the sealed battery

PROBLEM	CAUSE	REMEDY
3. The dashboard switches on but, with the key in position «START», the starter does not turn or lacks power (poor starting)	The battery is not supplying sufficient current	Recharge the battery
	Badly earthed battery, or the starter relay or engine not earthed	Check and put right
	Starting not permitted	After checking that the conditions are met, check all the microswitches [see 7.3a] and the relative wiring
	Malfunction in the electronic card	Try replacing the card with one that is known to work
	Starter relay is faulty	Check that the starter relay is activated
4. The starter turns but the engine does not start	No fuel flow	Check the leads for the carburettor solenoid valve opening control (if provided) or check the fuel stopcock and filter.
	Impaired starter system	Check that the spark plug cap is positioned correctly
		Check that the spark plug electrodes are clean and have the correct gap
5. The starter continues to turn after engine has started, and does not stop when the key is removed	Mechanical difficulties with the contact breakers of the starter relay	Replace the starter relay.
	Starter works erratically for mechanical or electrical reasons taking excessive current and causing binding of relay contacts	Check the starter
6. The starter operates as soon as the key is in the «ON» position, and can be turned off only by removing the key	Fault in the card	Replace the panel/board group
	Starter block operating faults	Replace the block
7. The battery warning light does not come on with the key in position «ON» but the machine operates	Fault in the electronic circuit or in the signalling LED	Replace the panel/board group (NOTE: it is possible to complete the work in any case, but the panel/board group must be replaced as soon as possible)
8. The battery warning light remains on	Insufficient charge	Check that the charging cable has not detached
		Check that there are no current leakages caused by cables with damaged insulation
	Charger fuse blown	Check the recharge circuit
		Replace fuse (25 A) and check the recharge circuit

WORKSHOP MANUAL

**7.1.0
TROUBLESHOOTING OF THE
ELECTRICAL SYSTEM**

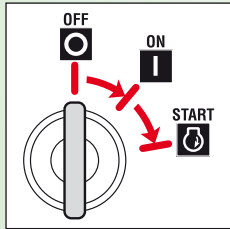
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General Informations

In the following some of the problems connected to the malfunctioning of the electrical system are shown, with their probable cause and the remedial action to be taken.

Should the problem continue after the appropriate checks, seek assistance from your local Service Centre.

Faulty electronic cards must always be replaced without trying to repair them or replace single components.



Related topics:

- [👁️ 7.2] Summary table for the cutting in of the safety devices
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- [👁️ 7.6] Starter relay operation check
- [👁️ 7.8] Recharge circuit check
- [👁️ 7.9] Care and maintenance of the sealed battery

PROBLEM	CAUSE	REMEDY
9. The battery indicator light is blinking	Recharge overvoltage	Check the recharge circuit
	Battery insufficiently charged at start-up	Recharge the battery
10. Abnormal, uncontrolled lighting up of the LEDs or irregular card operation	Faulty electronic card	Check
	Bad earthing of the electronic card	Check and put right
11. The engine stops while in use for reasons not due to the safety devices cutting in	The safety devices have cut in or are faulty	Check the operation of the microswitch operation and the relevant wiring
	Accidental detaching of an electrical wire	Check all wiring
	Starting of engine not permitted	After checking that the conditions are met, check all the microswitches [see 7.3] and the relative wiring
12. The 10 A fuse cuts in	Short circuit or overload on the power side of the card (ignition block, starter relay, headlamps and recharger connector)	Find and replace the defective user
	Short circuit or damage to the electronic card protection (power side)	Replace the panel/board group with one that is known to work; if the problem does not reoccur replace the faulty group definitively
13. The 25 A fuse cuts in	Faults in the battery charging circuit	Replace fuse (25 A) and check the recharge circuit

WORKSHOP MANUAL

7.2.0
SUMMARY TABLE FOR THE CUTTING IN OF THE SAFETY DEVICES

1 / 1

General Informations

Related topics:

[7-3] Safety microswitches operation check



This table shows the various situations in which the safety devices intervene.

- = Pilot lamp on
- = Pilot lamp off
- * = Pilot lamp uninfluential
- /- = Uninfluential

A) STARTING («START» position)

OPERATOR	BLADES	DRIVE	PARKING	ENGINE	PILOT LAMPS					
-/-	-/-	Engaged	-/-	DOES NOT start	*	*	*	*	*	○
-/-	Engaged	-/-	-/-	DOES NOT start	*	*	●	*	*	*
Absent	-/-	-/-	-/-	DOES NOT start	*	*	*	●	*	*

B) WHILE CUTTING

OPERATOR	BLADE	DRIVE	CONSENT BUTTON	PARKING	ENGINE	PILOT LAMPS					
Absent	-/-	Engaged	-/-	-/-	Stops	*	*	*	●	○	*
Absent	Engaged	-/-	-/-	-/-	Stops	*	*	●	●	*	*
-/-	Engaged	-/-	-/-	Engaged	Stops	●	*	●	*	*	*
Absent	-/-	-/-	-/-	-/-	Stops	*	*	*	●	*	*
Seated	Engaged	Reverse	Released	-/-	Stops	*	○	○	○	○	*

WORKSHOP MANUAL

7.3.0

SAFETY MICROSWITCHES AND SWITCHES OPERATION CHECK

1 / 1

General Informations

Related topics:

This check is done by disconnecting connector CN1 and using the tester in Ohmmeter mode. This operation must be performed without the operator aboard, making contact with the ferrules on the contacts of the wiring connector (1) and must give these results:

No. of Contacts	Tester reading and condition		
OPERATOR PRESENCE			
1 - 14	∞ (absent)	O (seated)	
PARKING MICROSWITCH			
1 - 17	O (free)	∞ (engaged)	
BLADES SWITCH			
1 - 16	∞ (engaged)	O (disengaged)	
"IN NEUTRAL" SIGNAL			
1 - 7	O (drive)	∞ (neutral)	
FUEL LEVEL GAUGE (if present)			
1 - 5	O (reserve)	∞ (from 1/2 to full)	
1 - 8	O (full)	∞ (from reserve to 1/2)	
OIL WARNING LIGHT (if present)			
1 - 15	O (always)		
IGNITION KEY			
+ Battery - 11	∞ (OFF)	O (ON)	O (START)
+ Battery - 11	∞ (OFF)	∞ (ON)	O (START)

ENGINE STOP

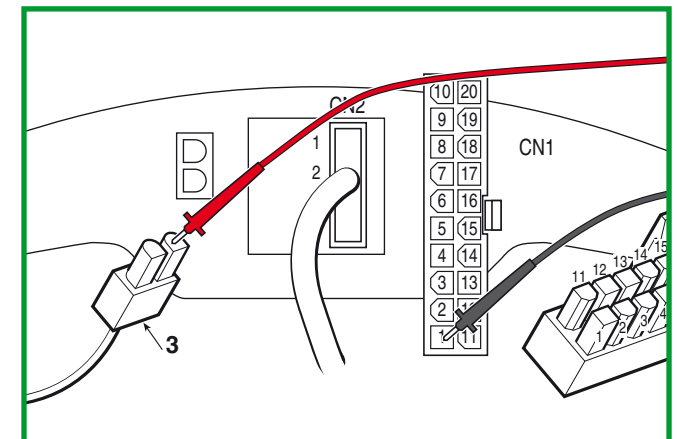
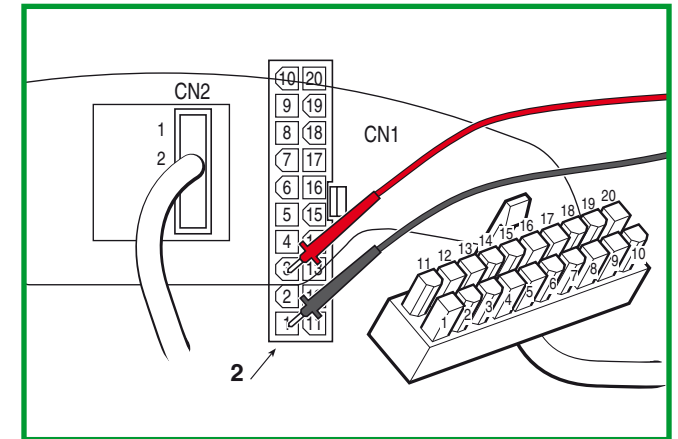
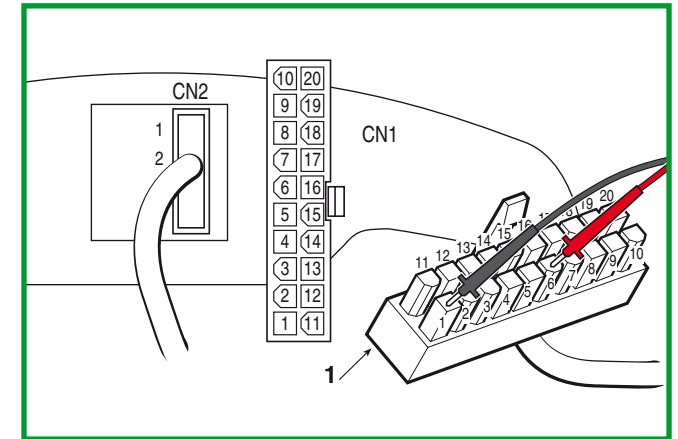
This operation must be done making contact with the ferrules on the contacts of connector CN1 of the card, keeping all other connectors connected, and must give this result:

No. of Contacts	Tester reading and condition		
1 - 3	O (Always)		

REVERSE CONSENT

This check is made by detaching all the connector (3). The following results must be achieved using the Ohm-meter function tester with the probes in contact with the contacts of circuit board connector (3) and the contact «1-CN1» of the card:

No. of Contacts	Tester reading and condition		
REVERSE CONSENT BUTTON			
1 (CN1) - 3 violet	∞ (released)	O (pressed)	
REVERSE GEAR MICROSWITCH			
1 (CN1) - 3 bleu	O (free)	∞ (pressed)	



WORKSHOP MANUAL

7.4.0 TERMINAL BOARD SUPPLY CHECK

1 / 1

General Informations

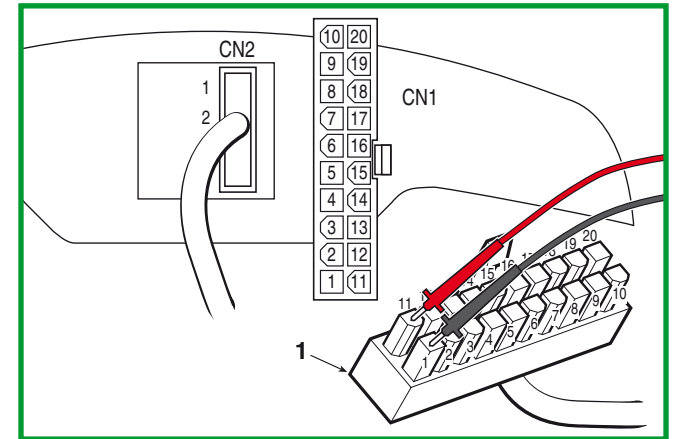
Related topics:

--

This check is made with the tester operating as a Voltmeter (Volts DC 0 ÷ 20), with the black ferrule on terminal 1 and the red one on terminal 11 of the connector (1) of the wiring.

- The key in the «ON» position

The reading shows the battery voltage, which should never go below 11 Volts.



WORKSHOP MANUAL

7.5.0 CARBURETTOR SOLENOID VALVE OPERATION CHECK

1 / 1

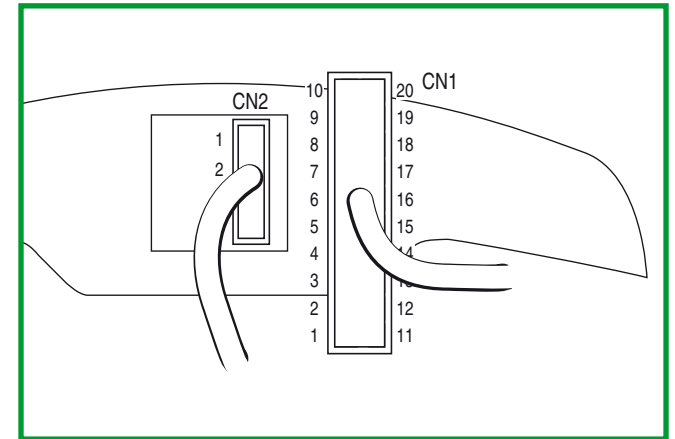
General Informations

Related topics:

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Connector CN1 must be connected to make this check.

When the key is set to «ON», a click must be heard from the carburettor solenoid valve coil.



WORKSHOP MANUAL

7.6.0 STARTER RELAY OPERATION CHECK

1 / 1

General Informations

Related topics:

! **WARNING!** - Remove the cap of the sparking plug (or plugs), since the safety systems that normally prevent accidental starting of the engine are cut out when the checking procedure is carried out.

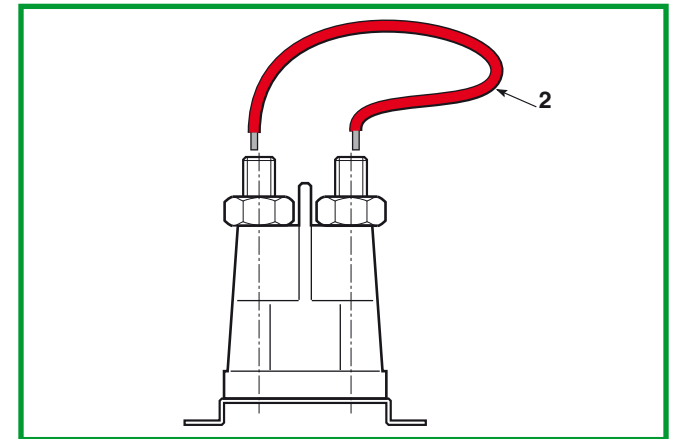
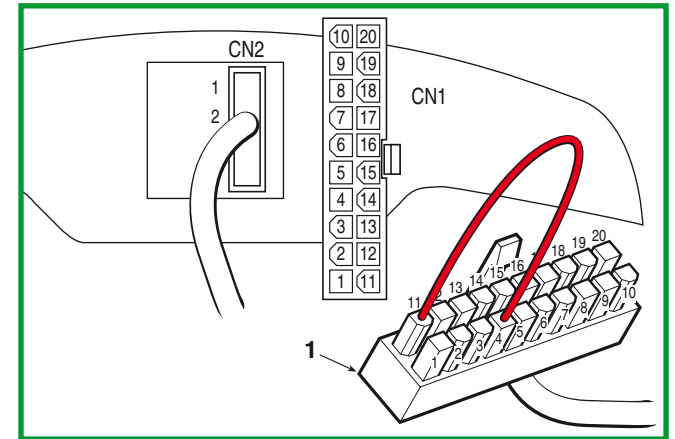
To do this requires:

- engaging the parking brake;
- disengaging the blade;
- the key in the «ON» position.

Detach connector CN1 and then, when a bridge is made between terminals 11 and 4 of connector CN1 of the wiring (1), the relay bobbin must be heard to click and the starter must start.

If the bobbin clicks but the starter does not start, make a bridge (2) with a large section cable (5 mm²) between the power contacts of the relay.

If the starter comes into ⁷¹operation, look for the fault within the relay or replace it. Otherwise, check the starter together with its wiring.



WORKSHOP MANUAL

7.7.0 ELECTROMAGNETIC CLUTCH OPERATION CHECK

1 / 1

General Informations

Related topics:

[\[7-3\]](#) Safety microswitches operation check

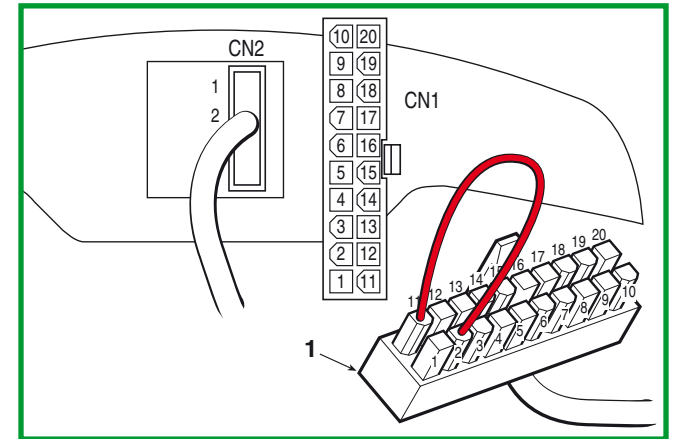
WARNING! - This check must be made with the engine off.

Disconnect connector CN1 and bridge terminals 2 and 11 of cabling connector CN1 (1).

With the key set to «ON», when the switch is operated a click must be heard from the moving part of the clutch, due to excitation of the electric wiring.

If this is not so, check the operation of the cabling and control switch.

The clutch must be replaced if engagement does not take place after these checks.



WORKSHOP MANUAL

7.8.0 RECHARGE CIRCUIT CHECK

1 / 1

General Informations

Related topics:

The job of the voltage regulator is to supply a flow of current to the battery at a constant voltage of about 14 -15 Volts, cutting in every time that the output voltage from the generator exceeds this threshold.

A faulty regulator may recharge the battery insufficiently (therefore needing frequent recharging) or, otherwise, may supply overloading that causes the self-resetting protection to cut in.

Before checking the recharge circuit, make sure that:

- all connections are correct;
- the earth connections are firmly connected, especially the earth connection to the regulator;
- the battery is charged and not sulphated;
- the charger fuse is not blown.

A) Checking the lower charging limit

Start the engine and keep running at minimum with the headlights on.
With the voltmeter tester,⁷³ measure the voltage at the

battery terminals. If the value does not rise but tends to fall, even slowly, it means that the regulator is not charging sufficiently and must be replaced.

If the voltmeter shows no value it means that the charger fuse is blown.

B) Checking the upper charging limit

Start the engine and take it to maximum speed. With the tester in the voltmeter function, measure the voltage at the battery terminals. The amount should slowly rise and settle at 14-15 Volts after about 10-15 minutes.

If this value is exceeded to the extent that the engine stops due to the self-resetting protection cutting in (at approximately 16 Volts) it means that the regulator is charging too much and must be replaced.

WORKSHOP MANUAL

7.9.0

CARE AND MAINTENANCE OF THE SEALED BATTERY

1 / 1

General Informations

Related topics:

A) General information

In a sealed “dual” battery, the electrolyte for each element is carefully measured out during manufacture and sealed at source, in order to ensure maximum performance during the battery’s entire life.

With a battery of this type, it is not necessary to add water or acid, and the cover must never be opened or removed.

B) Recommendations for correct use

To keep the battery performing at optimum levels and to increase its life, various precautions should be taken:

- always keep the battery fully charged;
- always recharge a flat battery within 1 month, otherwise the elements could be damaged and no longer able to take the charge (sulphated);
- always recharge the battery before and after periods of prolonged inactivity or storage.

WARNING!

Only recharge with a constant voltage battery charger. Use of other types of battery charger could damage the battery.

C) Rules for recharging the battery

Recharging is a particularly important operation for the life of the battery and must be carried out according to these instructions:

- do not recharge the battery when its case is broken or damaged;
- carefully read the instructions for using the battery charger and the battery;
- use a suitable battery charger;
- recharge at a room temperature of between +10 and +30 °C;
- check that the battery does not heat to beyond 50 °C while recharging. If it should do so, stop recharging immediately and dispose of the battery since it will be unusable.

With the battery disconnected (and at rest for at least 12 hours) and the tester in voltmeter function, measure the voltage between the terminals. The amount given (open circuit voltage) gives an indication of the operations to be carried out, as per the following table:

Battery voltage with open circuit	Battery state	Operation to be carried out
> 12.6 Volt	Fully charged	None
< 12,4 Volt	Flat	Recharge

Check the battery voltage at least 12-24 hours after recharging.

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7.10.0 FITTING SAFETY MICROSWITCHES

1 / 1

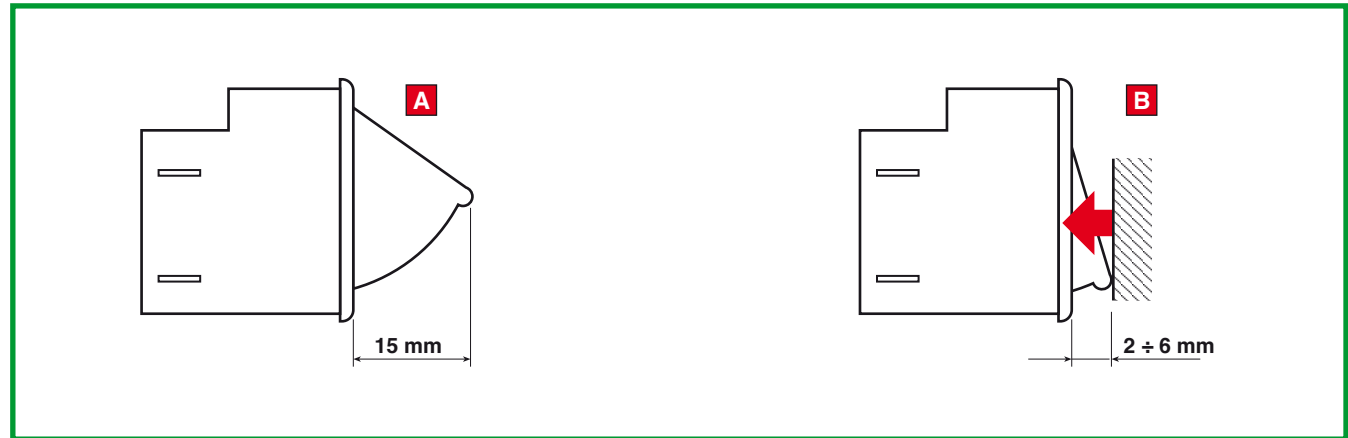
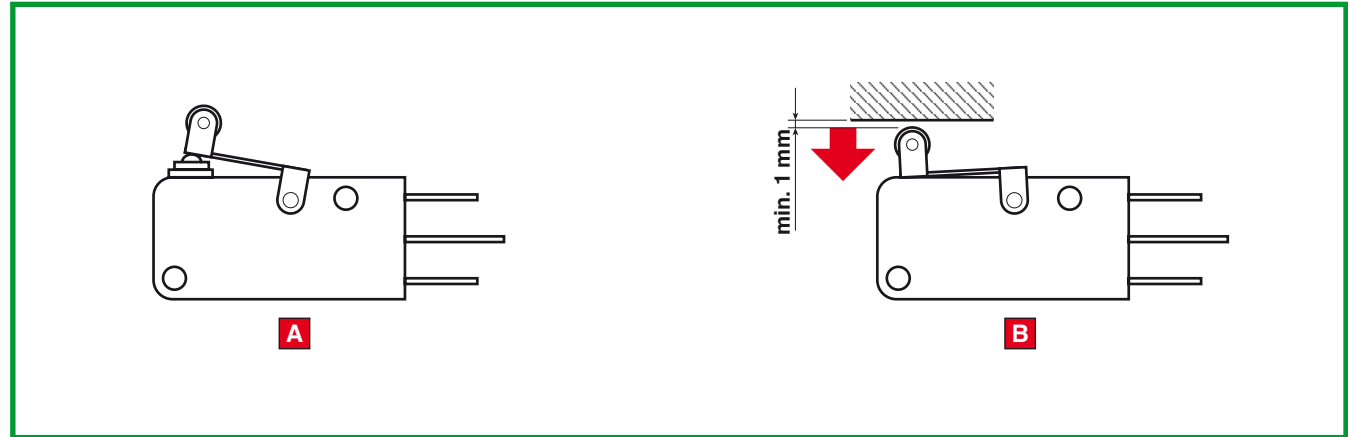
General Informations

Related topics:



IMPORTANT - If the microswitches are to function correctly, it is important to follow the exact assembly positions by referring to the drawings that indicate the various usages of each type.

A = Free
B = Activated



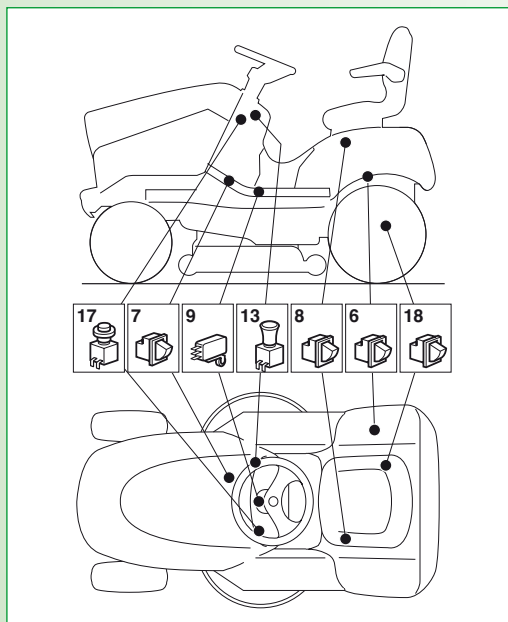
WORKSHOP MANUAL

7.10.0 ELECTRICAL DIAGRAMS

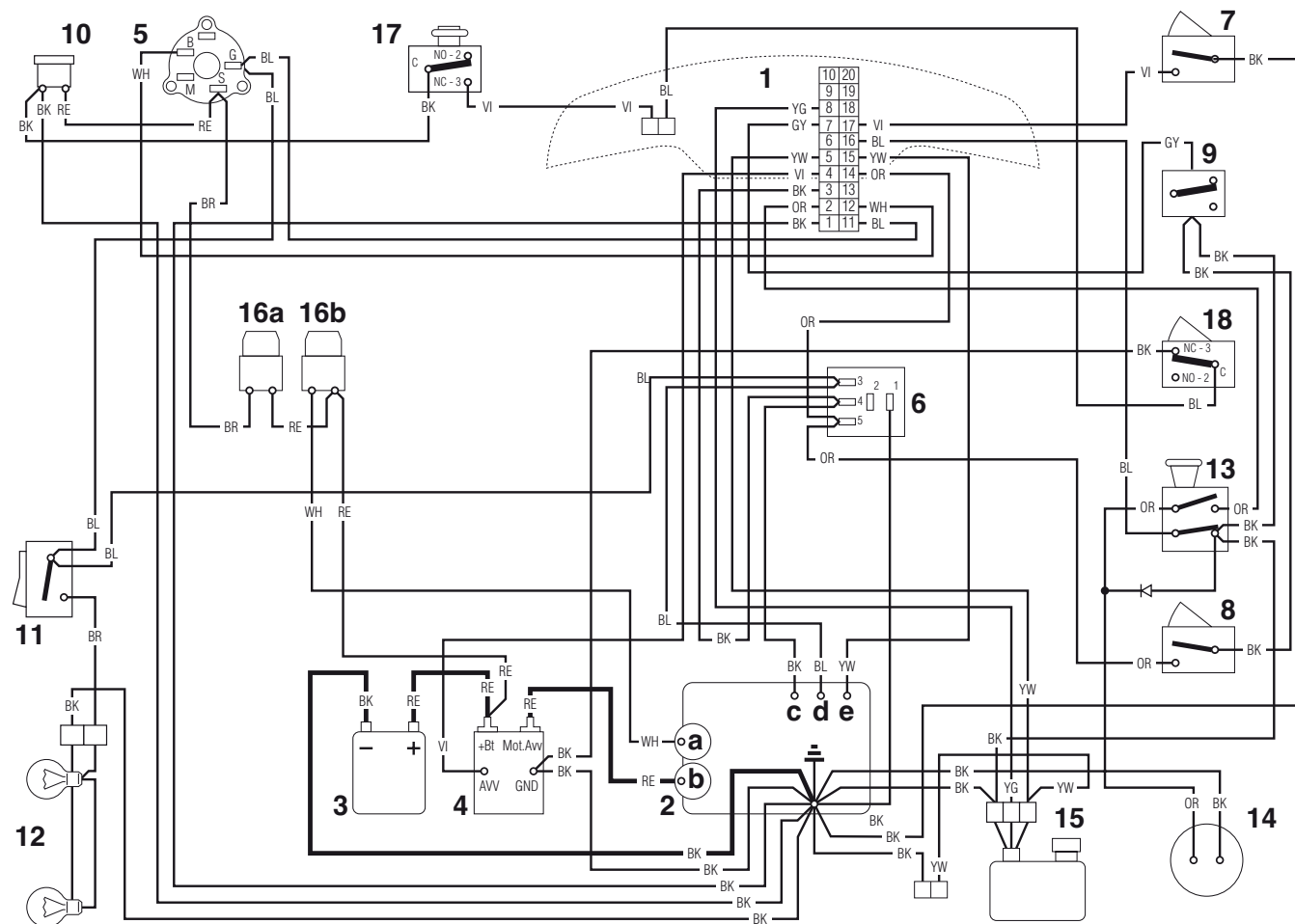
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General Informations

Related topics:



Engines B&S - GGP - Kawasaki Models with front tank



- | | | | |
|----|------------------------------|-----|--------------------------|
| 1 | Electronic Card | 14 | Clutch |
| 2 | Engine | 15 | Fuel tank |
| 2a | Generator | 16a | 10 A Fuse |
| 2b | Starter | 16b | 25 A Fuse |
| 2c | Engine stop | 17 | Reverse consent button |
| 2d | Carburettor | 18 | Reverse gear microswitch |
| 2e | Oil | | |
| 3 | Battery | | |
| 4 | Starter relay | | |
| 5 | Key ignition switch | | |
| 6 | Relay | | |
| 7 | Brake microswitch | | |
| 8 | Microswitch operator present | | |
| 9 | Neutral microswitch | | |
| 10 | Recharge connector | | |
| 11 | Lights switch | | |
| 12 | Light | | |
| 13 | Clutch switch | | |

- CABLE COLOURS**
- BK Black
 - BL Blue
 - BR Brown
 - GY Grey
 - OR Orange
 - RE Red
 - VI Violet
 - YW Yellow
 - WH White

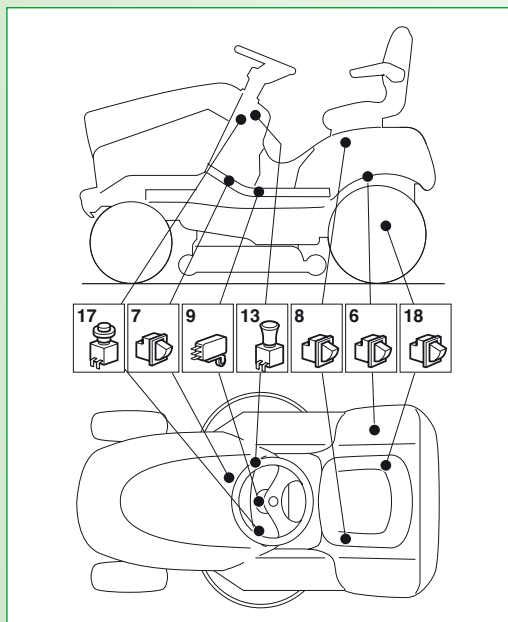
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7.10.0 ELECTRICAL DIAGRAMS

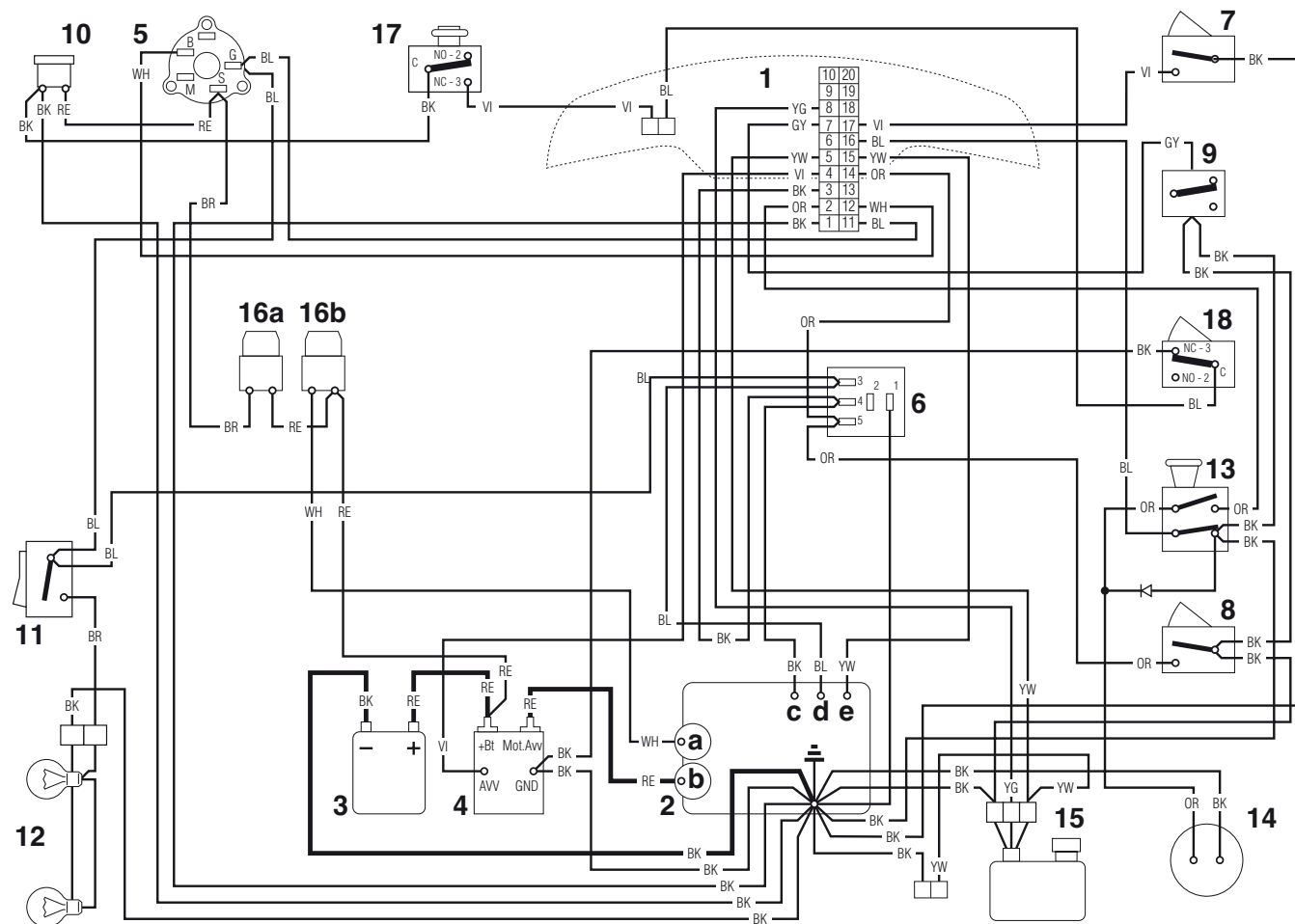
2 / 2

General Informations

Related topics:



Engines B&S - GGP - Kawasaki Models with rear tank



- | | | | |
|----|------------------------------|-----|--------------------------|
| 1 | Electronic Card | 14 | Clutch |
| 2 | Engine | 15 | Fuel tank |
| 2a | Generator | 16a | 10 A Fuse |
| 2b | Starter | 16b | 25 A Fuse |
| 2c | Engine stop | 17 | Reverse consent button |
| 2d | Carburettor | 18 | Reverse gear microswitch |
| 2e | Oil | | |
| 3 | Battery | | |
| 4 | Starter relay | | |
| 5 | Key ignition switch | | |
| 6 | Relay | | |
| 7 | Brake microswitch | | |
| 8 | Microswitch operator present | | |
| 9 | Neutral microswitch | | |
| 10 | Recharge connector | | |
| 11 | Lights switch | | |
| 12 | Light | | |
| 13 | Clutch switch | | |

- CABLE COLOURS**
- BK** Black
 - BL** Blue
 - BR** Brown
 - GY** Grey
 - OR** Orange
 - RE** Red
 - VI** Violet
 - YW** Yellow
 - WH** White

WORKSHOP MANUAL

**8.1.0
TIGHTENING TORQUES AND
ADJUSTMENTS SUMMARY**

1 / 1

General Informations

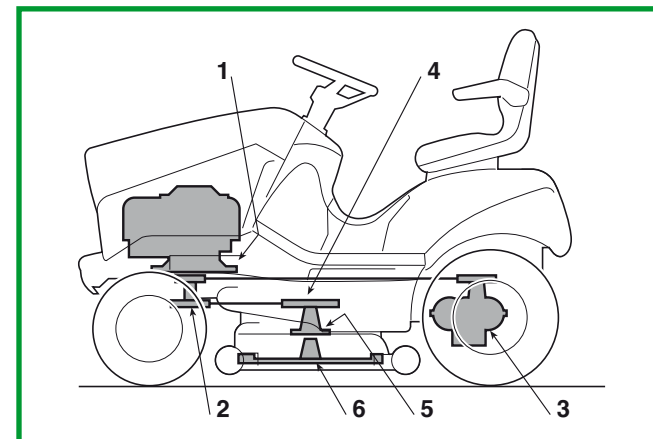
Related topics:

- [👁️ 4.1] Adjusting the engagement and checking the blade brake
- [👁️ 4.2] Brake adjustment
- [👁️ 4.3] Drive belt adjustment

A) Tightening torques:

Below are the specified tightening torques for the fixing bolts on the main parts.

- 1 Screws for engine fastening 25 ÷ 30 Nm
- 2 Screw for engine pulley 45 ÷ 50 Nm
- 3 Screws for rear axle fastening 25 ÷ 30 Nm
- 4 Blade pulley screws 25 ÷ 30 Nm
- 5 Flanged support fixing nuts 25 ÷ 30 Nm
- 6 Screw for blade 45 ÷ 50 Nm



Every section in this manual gives values for all the components involved in each operation.

B) Adjustments

Operation	Position	Position of controls	Adjustment
a) Brake adjustment 8			
b) Drive belt adjustment			
c) Blades engagement adjustment			<p>Mod. 108 A = 113-115 Mod. 118 A = 82 - 84</p>

WORKSHOP MANUAL

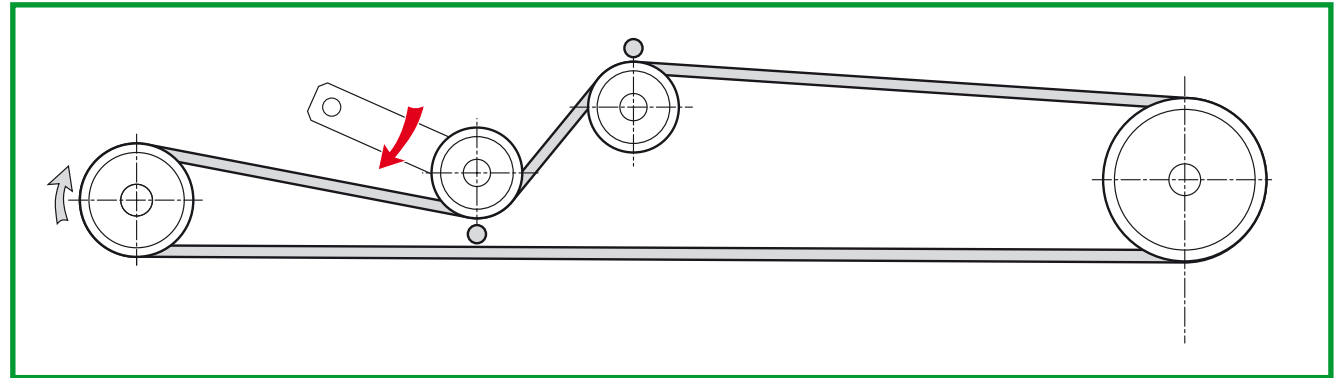
8.2.0 BELTS ASSEMBLY

1 / 1

General Informations

Related topics:

- [🔗 6.4] Replacement of the drive belt
- [🔗 6.5] Replacement of the blades control belt
(➤ TC 108 SD)
- [🔗 6.5a] Replacement of the blades control belt
(➤ TC 118 SD)



Drive belt development

Blades control belt development

