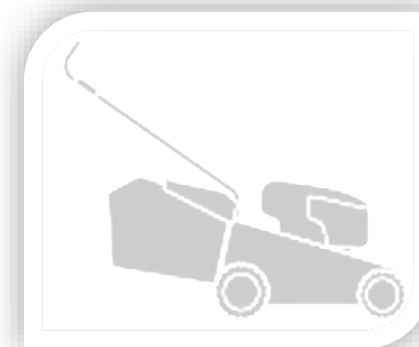
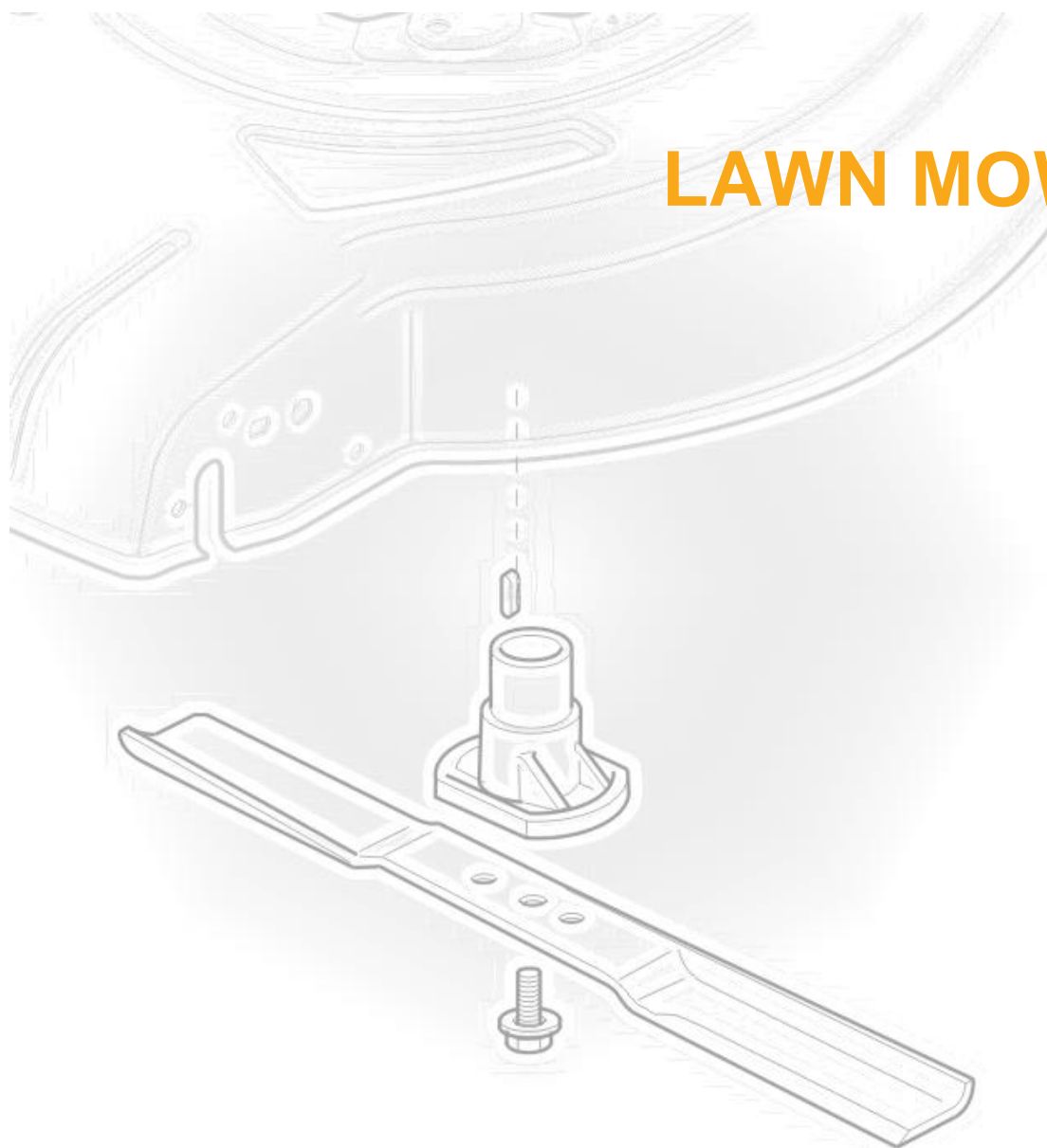


# LAWN MOWERS BLADE TORQUE



**BATTERY Models**

### BATTERY

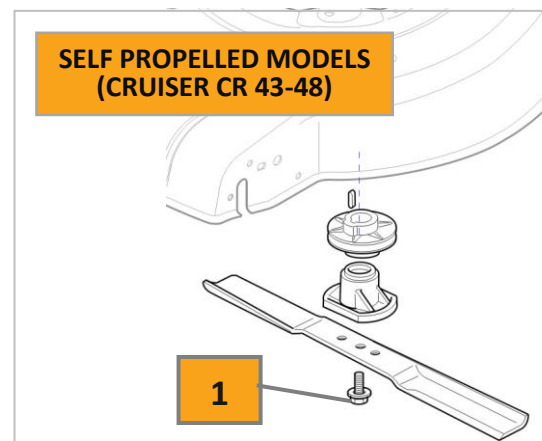
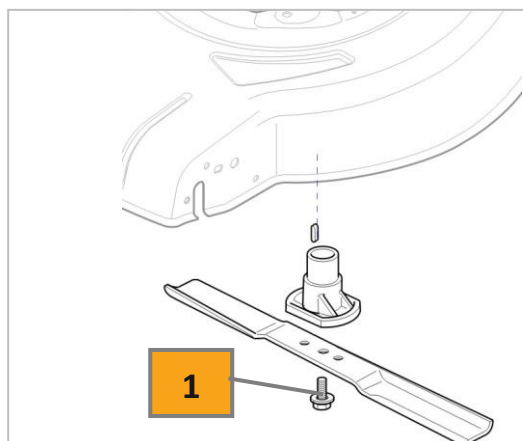
#### LAWN MOWER



### LAWN MOWERS BLADE TORQUE

Tighten the screw (1) accordingly the values listed in the following tables.

BATTERY VOLT	TECHNICAL LINE	Type (Omologation Name)	MODEL NAME per BRAND					Torque (Nm)
			<b>STIGA</b>	<b>ALPINK</b>	<b>Mountfield</b>	<b>ATCO</b>	<b>CASTELGARDEN</b>	
80 V	CRUISER CR 43-48	CS 43 Li 80	COMBI 43 AE COMBI 43 S AE	AL3 41 Li	S42R PD Li S42 HP Li	LINER 16S Li	-	18 ÷ 22
		CS 48 Li 80	COMBI 48 AE COMBI 48 S AE COMBI 48 SQ AE	AL3 46 Li AL3 46 S Li BL 460 S Li	S46R PD Li S46 HP Li	LINER 18S Li	XC 48 S Li	
	MP1 50-55	MP1 500 Li 80	COMBI 50 S AE	-	-	-	XS 50 S Li	
		MP1 550 Li 80	COMBI 55 S AE	-	-	-	-	
	MULTICLIP STEEL BATTERY MCS 47-50	MCS 470 Li 80	MULTICLIP 47 AE MULTICLIP 47 S AE	-	-	-	-	
MCS 500 Li 80		MULTICLIP 50 AE MULTICLIP 50 S AE	-	-	-	-		



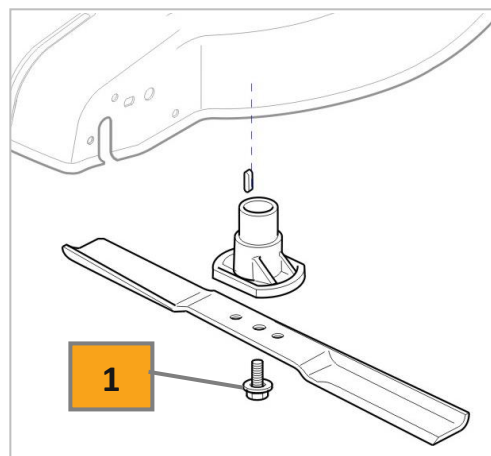


### BATTERY LAWN MOWER

### LAWN MOWERS BLADE TORQUE

Tighten the screw (1) accordingly the values listed in the following tables.

BATTERY VOLT	TECHNICAL LINE	Type (Omologation Name)	MODEL NAME per BRAND					Torque (Nm)
			<b>STIGA</b>	<b>ALPINK</b>	<b>Mountfield</b>	<b>ATCO</b>	<b>CASTELGARDEN</b>	
<b>48 V</b>	<b>CP-1 BATTERY 43-48-53</b>	CP1 430 Li D48 CP1 480 Li D48 CP1 480 Li D48 CP1 480 AQ Li D48 CP1 480 AWSQ Li D48 CP1 530 S Li D48 CP1 530 ASQ Li D48	COMBI 43 Q DAE COMBI 43 Q DAE COMBI 748 Q AE COMBI 748 Q AE Kit COMBI 748 SQ AE COMBI 748 DAE COLLECTOR 543 AE Kit COLLECTOR 548 S AE Kit COMBI 753 SQ AE	AL5 4648 Li Kit AL5 4648 S Li Kit AL5 5148 S Li Kit	EMPRESS 41 Li EMPRESS 46 Li EMPRESS 51 Li	-	-	<b>18 ÷ 22</b>



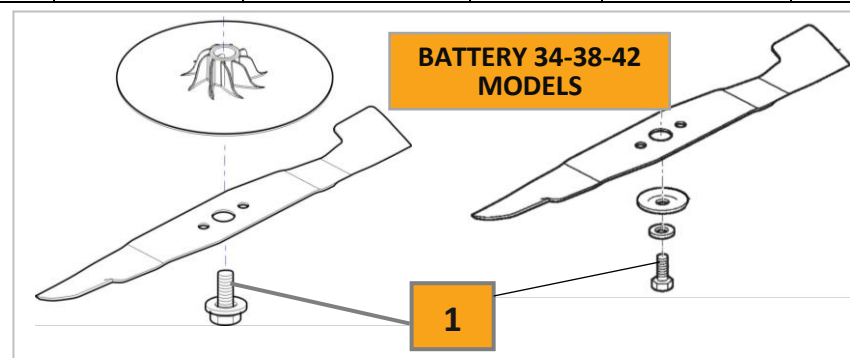
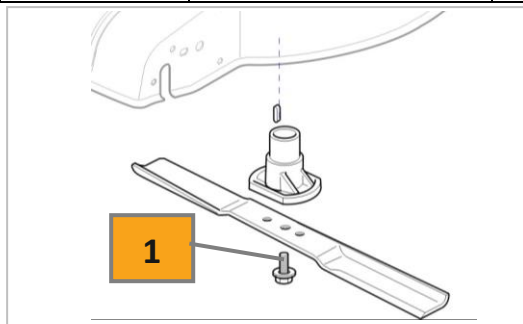


### BATTERY LAWN MOWER

### LAWN MOWERS BLADE TORQUE

Tighten the screw (1) accordingly the values listed in the following tables.

BATTERY VOLT	TECHNICAL LINE	Type (Omologation Name)	MODEL NAME per BRAND					Torque (Nm)	
			<b>STIGA</b>	<b>ALPINK</b>	<b>Mountfield</b>	<b>ATCO</b>	<b>CASTELGARDEN</b>		
48 V	MP1 50-55	MP1 500 Li D48 MP1 500 ASQ Li D48	COMBI 50 SQ DAE COMBI 950 SQ DAE	-	-	-	-	18 ÷ 22	
		MP1 550 Li D48 MP1 550 AWSQ Li D48	COMBI 55 SQ DAE	-	-	-	-		
	MP2 50-55	MP2 500 Li D48	TWINCLIP 50 SQ DAE TWINCLIP 950 SQ AE	-	-	-	-		
	MULTICLIP STEEL MCS 47-50	MCS 470 Li D48 MCS 470 ATR Li D48	MULTICLIP 47 DAE MULTICLIP 47 S DAE MULTICLIP 547 AE MULTICLIP 747 S AE	-	-	-	-		
		MCS 500 ATR Li D48 MCS 500 ATRX Li D48	MULTICLIP 50 SX DAE MULTICLIP Pro 50 SX DAE MULTICLIP Pro 50 SX AE	-	-	-	-		
	BATTERY 34-38-42	EL 340	COMBI 36 AE SLM 3448 - SLM 3648	AL1 34 Li BL 340 Li	PRINCESS 34 Li	-	-		25 ÷ 30
			SLM 536	-	-	-	-		
		EL 380	COMBI 40 AE - SLM 4048	AL1 38 Li BL 380 Li	PRINCESS 38 Li	-	XP 40 S Li		18 ÷ 22
			SLM 540	-	-	-	-		25 ÷ 30
	EL 420	SLM 544	-	-	-	-			



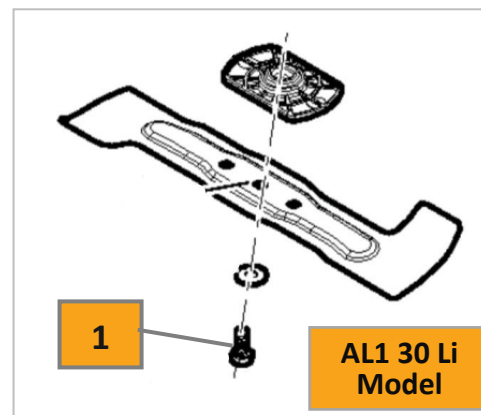
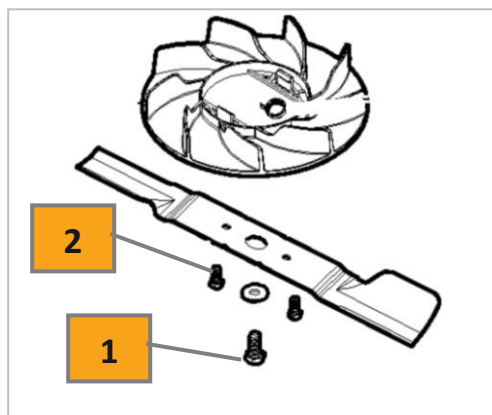


### BATTERY LAWN MOWER

### LAWN MOWERS BLADE TORQUE

Tighten the screws (1-2) accordingly the values listed in the following tables.

BATTERY VOLT	TECHNICAL LINE	Type (Omologation Name)	MODEL NAME per BRAND					Torque (Nm)
			STIGA	ALPINK	Mountfield	ATCO	CASTELGARDEN	
40 V	EB	E 300 LI 40 A	-	AL1 30 Li	-	-	-	15 ÷ 20
		E 340 LI 40 A	-	AL1 34 Li	-	-	-	
		E 380 LI 40 A	-	AL1 38 Li	-	-	-	
20 V	EB20V	E 300 LI 20 A	COLLECTOR 132 AE Kit	AL1 3020 LI Kit	ELECTRESS 30 Li Kit	-	-	1 15 ÷ 20 Nm 2 8 ÷ 11 Nm
		E 300 LI 20 S						
		E 340 LI 20 A	COLLECTOR 136 AE Kit	AL1 3420 LI Kit	ELECTRESS 34 Li Kit	-	-	
		E 340 LI 20 S						
		E 380 LI 20 A	COLLECTOR 140 AE Kit	AL1 3820 LI Kit	ELECTRESS 38 Li Kit	-	-	
		E 380 LI 20 S						





### BATTERY LAWN MOWER

### LAWN MOWERS BLADE TORQUE

Tighten the screw (1) accordingly the values listed in the following tables.

BATTERY VOLT	TECHNICAL LINE	Type (Omologation Name)	MODEL NAME per BRAND					Torque (Nm)
60 V	CRUISER CR 43-48-53	CR 43 Li 60	Combi 43 MAE	BL 410 Li/BL 410 S Li	-	-	XC 43 S Li	18 ÷ 22
		CR 48 Li 60	Combi 48 Q MAE Combi 48 SQ MAE	BL 460 Li/BL 460 S Li			XC 48 S Li	
		CR 53 Li 60	Combi 53 SQ MAE	BL 510 S Li			-	
	CP-1 BATTERY 43-48	CP1 430 Li 60	-	-	S42 PD Li	Quattro 16 S Li	-	
		CP1 480 Li 60	-	-	S46 PD Li	Quattro 18 S Li	-	
MULTICLIP STEEL BATTERY MCS 47-50	MCS 470 Li 60	Multiclip 47 MAE	-	-	-	-		

